

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 02-MAY-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff (%)	
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.1	3800	4.39	2	513	79.18	2	517	79.80				4	1030	79.49	1101	85	-71
47	F	S/D 4 1/4" (100)	HESSIAN WARP	8	8.13	3800	4.39	5	1167	78.97	5	1177	79.64	1	232	83.73	11	2576	79.68	2748	85	-172
48	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	10.53	3800	4	2	688	74.43	2	686	74.22	2	634	73.16	6	2008	73.95	2172	80	-164
55	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	10	10.29	3800	4	3	939	76.24	3	936	75.99	3	866	75.00	9	2741	75.76	2895	80	-154
57	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	8.24	3800	4.3	7	1635	76.37	6	1385	75.48	7	1575	78.47	20	4595	76.80	4786	80	-191
58	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	8	9.33	3800	4.3	1	256	67.20	1	253	66.42	2	495	69.31	4	1004	68.02	1181	80	-177
Sub Group Tot & Average Nomi Count				8.56	Actual Count :	8.88		20	5198	75.4	19	4954	75.3	15	3802	75.9	54	13954	75.62	14883		-929
26	F	S/D 4 3/4" (104)	SACKING WARP	13	12.78	3800	3.75	8	4080	90.16	9	4550	89.37	9	4231	88.65	26	12861	89.38	11511	80	1350
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.16	3800	4.18	2	558	79.77	2	580	82.92	2	510	77.77	6	1648	80.20	1747	85	-99
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.56	3800	3.75	7	2875	76.83	5	2035	76.14	4	1580	78.82	16	6490	77.09	6735	80	-245
44	F	S/D 5 1/2" (80)	SACKING WARP	13	23.68	3800	3.75				1	480	59.53	.5	240	63.50	1.5	720	60.80	947	80	-227
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.01	3800	4	1	291	72.86				2	544	72.64	3	835	72.72	919	80	-84
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.59	3800	3.75	6	3010	85.11	5	2520	85.51	4.5	1935	77.82	15.5	7465	83.22	7176	80	289
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.14	3800	3.9	5	2049	74.99	5	1941	71.04	5	1898	74.09	15	5888	73.36	6421	80	-533
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.87	3800	4	3	959	73.79	2	610	70.41	4	1196	73.62	9	2765	72.95	3032	80	-267
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	21.02	3200	2.68	2	1860	84.83	1	840	76.62	1	855	83.19	4	3555	82.35	3453	80	102
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT- 22	22	23.56	3400	2.55	1	990	72.15	1	900	65.59	1	945	73.46	3	2835	70.34	3225	80	-390
Sub Group Tot & Average Nomi Count				12.82	Actual Count :	12.87		35	16672	78.9	31	14456	75.2	33	13934	76.4	99	45062	76.24	45166		-104
Grand Total & Average Nomi Count				11.31	Actual Count :	11.47		55	21870	77.5	50	19410	75.2	48	17736	76.2	153	59016	76.01	60049		-1033

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	29	1
2 S/D 4 1/4" (100)	48	36	12
3 S/D 4 1/4" (110)	81	53.5	27.5
4 S/D 4 3/4" (104)	36	33	3
6 S/D 5 1/2" (80)	18	1.5	16.5
Total:	213	153	60

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	15	1540	3606	3849	79.63	-243
HYDRO CARBON FREE WARP	54	5650	16236	17455	74.41	-1219
HYDRO CARBON FREE WEFT- 22	3	312	2835	3225	70.34	-390
SACKING WARP	77	8019	32784	32067	82.05	717
SACKING WEFT	4	416	3555	3453	82.35	102
	153	15937	59016	60049	76.01	-1033