

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 28-APR-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	.5	405	84.39	.5	405	84.39				1	810	84.39	768	80	42
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	6	4410	76.57	6	4392	76.26				12	8802	76.42	9215	80	-413
164	3	SD 4 3/4 (120)	SACKING WEFT	21	21.5	3200	2.89	1	998	83.18	1	998	83.18				2	1996	83.18	1920	80	76
189	2	AD 4 1/4 (100)	DORNIER GOLDEN	7	7.5	3700	4.8	7	1484	87.31	6	1260	86.49				13	2744	86.93	2525	80	219
190	1	AD 4 1/4 (100)	HESSIAN WEFT	8	8.5	3700	4.6	4	912	79.40	4	900	78.36				8	1812	78.88	1838	80	-26
205	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3700	3.8	6	2928	73.66	6	2910	73.21				12	5838	73.43	6360	80	-522
205	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3700	3.8	5	2925	88.30	5	2910	87.85				10	5835	88.08	5300	80	535
217	1	AD 4 1/4 (100)	HESSIAN WARP- 6	6	8.5	3700	4.6	11	2541	80.45	11	2530	80.10				22	5071	80.27	5054	80	17
46	2	AD 4 1/4 (100)	SACKING WARP	10	10.5	3600	4	20.5	6171	75.84	18.5	5550	75.59				39	11721	75.72	13467	87	-1746
Sub Group Tot & Average Nomi Count				10.74	Actual Count :	11.61	61	22774	81.0	58	21855	80.6				119	44629	80.81	46447		-1818	
Grand Total & Average Nomi Count				10.74	Actual Count :	11.61	61	22774	81.0	58	21855	80.6				119	44629	80.81	46447		-1818	

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	82	-4
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	12	12
5 SD 4 3/4 (96)	24	13	11
6 SD 4 3/4 (120)	15	12	3
7 COARSE 5 1/2 (80)	6		6
Total:	273	119	154

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER GOLDEN	13	1300	2744	2525	86.93	219
HESSIAN WARP- 6	22	2200	5071	5054	80.27	17
HESSIAN WEFT	8	800	1812	1838	78.88	-26
S4-13 LBS	22	2640	11673	11660	80.09	13
SACKING WARP	39	3900	11721	13467	75.72	-1746
SACKING WEFT	15	1488	11608	11903	78.02	-295
	119	12328	44629	46447	80.81	-1818