

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : INDIA JUTE MILL

Daily Spinning Efficiency Report For 04-MAY-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4	(120) SACKING WARP	13	12.48	3600	3.67	15.5	6592	68.93	12	5078	68.59	27.5	11670	68.78	14422	85	-2752			
151	F	S/D 4 3/4	(120) SACKING WARP	13	13.4	3800	3.64	7	3834	77.68	7	3953	80.10	14	7787	78.89	8390	85	-603			
166	F	S/D 4 3/4	(104) SACKING WARP	13	13.4	3600	3.64	2	832	71.86	2	844	72.90	4	1676	72.38	1968	85	-292			
167	F	S/D 4 1/4	(110) SACKING WARP	13	12.48	3600	3.67	2	570	50.39	1	188	33.24	3	758	44.67	1442	85	-684			
168	F	S/D 4 3/4	(96) SACKING WARP-13	13	13.4	3600	3.64	1	382	71.49	1	391	73.17	2	773	72.33	908	85	-135			
79	F	S/D 4 1/4	(100) SACKING WARP	9.5	9.62	3600	4	29	7999	75.85	31	7842	69.57	60	15841	72.60	18545	85	-2704			
80	F	S/D 4 1/4	(110) SACKING WARP	9.5	9.62	3600	4	4	1147	71.69	4	1131	70.69	8	2278	71.19	2720	85	-442			
Sub Group Tot & Average Nomi Count				10.99	Actual Count :	10.99		60.5	21356	69.7	58	19427	66.9	118.5	40783	68.69	48395		-7612			
95	C	S/D 4 3/4	(96) SACKING WEFT	22	20.32	3200	2.7	6	3860	66.25	6	3940	67.63	12	7800	66.94	9904	85	-2104			
98	C	S/D 5 1/2	(80) SACKING WEFT	22	21.96	2500	2.7	2	1000	73.19	2	1000	73.19	4	2000	73.19	2323	85	-323			
Sub Group Tot & Average Nomi Count				22.00	Actual Count :	20.73		8	4860	69.7	8	4940	70.4	16	9800	70.07	12227		-2427			
138	F	S/D 4 1/4	(100) SEWING YARN	9.5	9.9	3600	4.09	3	729	66.40	3	734	66.85	6	1463	66.62	1867	85	-404			
Sub Group Tot & Average Nomi Count				9.50	Actual Count :	9.90		3	729	66.4	3	734	66.9	6	1463	66.62	1867		-404			
147	F	S/D 4 1/4	(100) TEA BAG WEFT	8	8.38	3600	4.39	2	440	76.22	1	240	83.15	3	680	78.53	736	85	-56			
148	F	S/D 4 1/4	(100) TEA BAG WEFT	9	9.31	3600	4.28	3	780	79.05	2	520	79.05	5	1300	79.05	1398	85	-98			
Sub Group Tot & Average Nomi Count				8.63	Actual Count :	8.96		5	1220	77.6	3	760	81.1	8	1980	78.79	2134		-154			
Grand Total & Average Nomi Count				11.99	Actual Count :	11.89		76.5	28165	70.8	72	25861	69.8	148.5	54026	70.43	64623		-10597			

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	74	340
2 S/D 4 1/4 (110)	72	11	61
3 S/D 4 1/4 (120)	189	27.5	161.5
4 S/D 4 3/4 (96)	72	14	58
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	14	4
7 S/D 5 1/2 (80)	90	4	86
8 S/D 4 1/4 (104)	18		18
Total:	891	148.5	742.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	116.5	12606	40010	47487	71.61	-7477
SACKING WARP- 13	2	192	773	908	72.33	-135
SACKING WEFT	16	1472	9800	12227	68.13	-2427
SEWING YARN	6	600	1463	1867	66.62	-404
TEA BAG WEFT	8	800	1980	2134	78.87	-154
	148.5	15670	54026	64623	70.43	-10597