

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 03-MAY-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.1	3800	4.39	2	595	91.84	3	747	76.87				5	1342	82.86	1377	85	-35
47	F	S/D 4 1/4" (100)	HESSIAN WARP	8	8.13	3800	4.39	5	1253	84.79	5	1133	76.67				10	2386	80.73	2512	85	-126
48	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	10.53	3800	4	3	858	61.88	3	908	65.49	3	883	67.93	9	2649	65.04	3258	80	-609
55	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	10	10.29	3800	4	4	1039	63.27	4	1101	67.04	3	803	69.54	11	2943	66.29	3551	80	-608
57	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	8.24	3800	4.3	5	1079	70.56	5	1111	72.65	5	1107	77.22	15	3297	73.40	3594	80	-297
58	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	8	9.33	3800	4.3	2	475	62.35	1	245	64.32	1	243	68.05	4	963	64.20	1200	80	-237
Sub Group Tot & Average Nomi Count				8.74	Actual Count :	9.09		21	5299	72.4	21	5245	70.5	12	3036	70.7	54	13580	72.09	15492		-1912
26	F	S/D 4 3/4" (104)	SACKING WARP	13	12.78	3800	3.75	8	4000	88.39	9	4455	87.51	8	3768	88.81	25	12223	88.20	11087	80	1136
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.16	3800	4.18	3	765	72.91				2	464	70.76	5	1229	72.08	1449	85	-220
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.56	3800	3.75	6	2400	74.83	4	1692	79.13	5	1980	79.02	15	6072	77.34	6281	80	-209
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.01	3800	4							2	535	71.44	2	535	71.44	599	80	-64
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.59	3800	3.75	4	1900	80.59	5	2375	80.59	5	2255	81.62	14	6530	80.94	6454	80	76
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.14	3800	3.9	4	1404	64.23	5	1825	66.79	4	1460	71.24	13	4689	67.30	5574	80	-885
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.87	3800	4	2	580	66.94				2	589	72.52	4	1169	69.64	1343	80	-174
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	21.2	3200	2.68	1	990	89.54	1	960	86.82	1	900	86.82	3	2850	87.75	2598	80	252
64	C	S/D 5 1/2" (80)	HYDRO CARBON FREE WEFT- 22	22	23.68	2500	2.55				1	300	38.46				1	300	38.46	624	80	-324
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT- 22	22	23.56	3400	2.55	1	990	72.15	1	960	69.96	1	900	69.96	3	2850	70.71	3225	80	-375
Sub Group Tot & Average Nomi Count				13.11	Actual Count :	13.00		29	13029	76.2	26	12567	72.8	30	12851	76.9	85	38447	72.39	39234		-787
Grand Total & Average				Nomi Count	11.41	Actual Count :	11.48	50	18328	74.6	47	17812	71.7	42	15887	75.0	139	52027	72.27	54726		-2699

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	26	4
2 S/D 4 1/4" (100)	48	32	16
3 S/D 4 1/4" (110)	81	49	32
4 S/D 4 3/4" (104)	36	31	5
6 S/D 5 1/2" (80)	18	1	17
Total:	213	139	74

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	15	1550	3728	3889	81.48	-161
HYDRO CARBON FREE WARP	52	5460	14541	17177	67.72	-2636
HYDRO CARBON FREE WEFT- 22	4	392	3150	3849	65.48	-699
SACKING WARP	65	6780	27758	27213	81.86	545
SACKING WEFT	3	312	2850	2598	87.75	252
	139	14494	52027	54726	72.27	-2699