

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 08-APR-24

BROAD LOOM

Print Date : 03-MAY-24 05:07 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	356		43076	259	11156.68	10908.75	71.8	71.6	59952.76	162	206.61
				sacking (6) -->					356		43076		11156.68	10908.75	71.8	71.6	59952.76	162	206.61
				Grand Total :					356		43076		11156.68	10908.75	71.8	71.6	59952.76	162	206.61

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1435	8	8	40.0	HESS CLOTH		46"	165	156	4		624	184	114.82	128.46	60.8	64.8	1026.67	4	57.41
1948	9	7	44.0	HESS CLOTH		52"	165	154	130		20020	203	4064.06	5525.81	50.0	52.4	40030.48	142	57.24
1948	9	7	44.0	HESS CLOTH		56"	165	154	2		308	203	62.52	75.72	56.1	52.4	548.57	2	62.52
2002	9	8	54.0	HESS CLOTH		58"	165	156	17		2652	268	710.74	1035.12	46.7	48.0	5680.00	24	59.23
2115	9	8	47.3	HESS CLOTH		58"	165	158	10		1580	234	369.72	489.56	51.4	55.9	3076.67	13	56.88
2116	9	8	51.5	HESS CLOTH		58"	165	154	5		770	255	196.35	287.27	46.5	47.3	1656.67	7	56.10
2985	11	9	52.0	HESS CLOTH		58"	165	157	2		314	299	93.89	128.32	49.8	52.9	631.11	3	62.59
2987	11	9	54.0	HESS CLOTH		58"	165	153	6		918	311	285.50	444.89	43.6	48.3	2103.70	10	57.10
2990	11	9	44.0	HESS CLOTH		58"	165	156	6		936	253	236.81	289.54	55.6	55.6	1682.96	8	59.20
3131	11	11	72.0	HESSIAN CL		76"	175	160	8		1280	452	578.56	970.14	40.6	41.9	3156.36	21	55.10
3227	11	12	33.0	HESS CLOTH		46"	165	153	11		1683	234	393.82	381.18	70.3	71.8	2395.56	14	56.26
3234	11	12	44.0	HESS CLOTH		52"	165	152	4		608	354	215.23	316.68	46.2	47.7	1315.56	8	53.81
3367	11	12	50.0	HESS CLOTH		58"	165	154	20		3080	354	1090.32	1519.21	48.8	52.0	6311.11	40	54.52
5805	8	6	72.0	HESS CLOTH		76"	170	160	15		2400	281	674.40	1263.68	36.3	36.7	6613.33	24	56.20
5806	8	6	35.0	HESS ROLL		46"	1150	1100	1		1100	136	149.60	158.24	64.3	64.3	1711.11	5	59.84
hessian (1) -->									241		38273		9236.34	13013.82	49.1	52.8	77939.86	325	56.84
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0483	5	6.5	42.0	BAILING CL		52"	130	120	6		720	510	367.20	315.86	79.1	75.2	910.77	3	244.80
0484	5	6.5	40.0	BAILING CL		46"	130	120	6		720	486	349.92	313.19	76.0	77.0	947.69	3	233.28
sacking on hessian loom (2) -->									12		1440		717.12	629.05	77.5	76.1	1858.46	6	239.04
Grand Total :									253		39713		9953.46	13642.87	49.8	55.5	79798.32	331	60.14

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	346		58474	259	15144.77	22389.05	83.5	82.9	70068.24	142	319.96
				sacking (6) -->					346		58474		15144.77	22389.05	83.5	82.9	70068.24	142	319.96
				Grand Total :					346		58474		15144.77	22389.05	83.5	82.9	70068.24	142	319.96

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 08-APR-24

S4 NEW SHED

Print Date : 03-MAY-24 05:07 PM

HJM/FS/B&W/09

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	354		59826	259	15494.93	22704.38	84.2	83.9	71055.12	144	322.81
				sacking (6) -->					354		59826		15494.93	22704.38	84.2	83.9	71055.12	144	322.81
				Grand Total :					354		59826		15494.93	22704.38	84.2	83.9	71055.12	144	322.81

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	132		22308	259	5777.77	8987.15	79.3	81.3	28125.98	57	304.09
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	141		23829	355	8459.30	16829.61	54.3	54.5	43916.01	89	285.14
				sacking (6) -->					273		46137		14237.07	25816.76	64.0	67.9	72041.99	146	292.54
				Grand Total :					273		46137		14237.07	25816.76	64.0	67.9	72041.99	146	292.54

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	64		10816	259	2801.34	4414.74	78.3	79.9	13816.27	28	300.14
				sacking (6) -->					64		10816		2801.34	4414.74	78.3	79.9	13816.27	28	300.14
				Grand Total :					64		10816		2801.34	4414.74	78.3	79.9	13816.27	28	300.14

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 08-APR-24

SACKING WVG.

Print Date : 03-MAY-24 05:07 PM

HJM/FS/B&W/09

Page 8 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	10		1200	486	583.20	652.49	76.0	76.0	1579.49	5	233.28
				hessian (1) -->					10		1200		583.20	652.49	76.0	76.0	1579.49	5	233.28
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	188		23688	259	6135.19	6692.56	77.9	78.2	30400.00	95	129.16
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	496		62496	259	16186.46	17536.52	78.5	78.2	79657.14	255	126.95
G443	8	9	26.5	L.TWILL		36"	130	123	221		27183	432	11743.06	12401.02	80.5	80.2	33771.85	139	168.96
				sacking (6) -->					905		113367		34064.71	36630.10	78.8	78.9	143828.99	489	139.32
				Grand Total :					915		114567		34647.91	37282.59	78.8	78.2	145408.48	494	140.27

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	351		59319	259	15363.62	22231.38	85.3	85.2	69574.80	141	326.89
				sacking (6) -->					351		59319		15363.62	22231.38	85.3	85.2	69574.80	141	326.89
				Grand Total :					351		59319		15363.62	22231.38	85.3	85.2	69574.80	141	326.89

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager