

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 09-APR-24

HESSIAN SKG.

Print Date : 03-MAY-24 04:43 PM

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs																
A	8.00	-	0.00	8.00															
B	8.00	-	0.00	8.00															
C	7.50	-	0.00	7.50	23.50														
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		32"	130	119	180		21420	283	6069.60	6892.04	74.8		73060.51	100	181.86
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		37"	130	119	480		57120	283	16185.60	18522.77	74.2		196354.48	277	175.07
33 -->									660		78540		22255.20	25414.81	74.3		269414.99	377	177.10
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" /S4 9.14 OZS		37"	130	150	264		39600	283	11293.92	11224.18	84.9		118984.26	114	294.92
34 -->									264		39600		11293.92	11224.18	84.9		118984.26	114	297.21
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
10	5	7	32.0	5 X 7 - 32 / 12.57 OZS	PS	52"	118	114	9		1026	390	399.78	502.03	67.8		3861.77	6	200.07
28	5	7	42.0	5 X 7 - 42" / 16.50 OZS	PS	52"	118	114	7		798	512	408.17	659.08	52.7		3861.77	6	204.29
35 -->									16		1824		807.95	1161.11	60.2		7723.54	12	201.99
1	Grand Total :								940		119964		34357.07	37800.10	76.4		396122.79	503	204.91

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

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				23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day	
	Porter	Sorts	Width	Description																
106	11	11	45.0	11 X 11 - 45" / 10.01 OZS		54"	160	140	10		1400	310	434.40	534.42	55.2		5171.80	16	81.38	
162	9	10	45.0	9 X 10 - 45" / 9.0 OZS		52"	160	140	68		9520	279	2656.08	2983.29	60.5		32078.44	89	89.53	
2	8	7	44.0	8 X 7 - 44" / 6.6 OZS.		52"	160	140	56		7840	205	1603.84	1829.62	59.7		26774.94	52	92.72	
387	11	11	31.5	11 X 11 - 31.5" / 7.00 OZS		52"	160	140	14		1960	217	425.32	355.52	81.4		4914.98	15	85.06	
388	9	8	31.5	9 X 8 - 31.5" / 5.50 OZS		52"	160	140	22		3080	171	525.14	462.25	77.5		8109.72	18	87.78	
									66 -->		170		23800	5644.78	6165.10	63.1		77049.88	190	89.13
Grand Total :										170		23800	5644.78	6165.10	63.1		77049.88	190	89.13	

Overseer

Weaving I/C

Asst. Manager.(Fact.)

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Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of Length Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description														
321	11	11	54.0	54.0" - 9.34 OZS / 40" 11.00 X 11.00		190"	200	14		2922	285	1142.23	1221.81	74.8		3990.12	18	190.38
383	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00		190"	200	21		4261	259.4	1403.74	1790.95	62.7		6940.08	37	113.82
384	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00 (D)		350"	400	8		3281	259.4	1080.89	638.93	135.3		2475.92	22	147.39
386	11	10	60.0	60.0" - 8.5 OZS / 40" 11.00 X 10.00		190"	200	13		2695	259.4	1065.40	1208.16	70.6		3901.45	16	199.77
				67 -->				56		13159		4692.26	4859.85	83.6		17307.57	93	151.36
3				Grand Total :				56		13159		4692.26	4859.85	83.6		17307.57	93	151.36

Overseer

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