

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : INDIA JUTE MILL

Monthly Spinning Efficiency Report From 01-APR-24 to 30-APR-24
(Based On Std Count, Speed, Twist)

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
F	SACKING WARP	134 S/D 4 1/4 (120)	13.00	12.66	639.5	76740	3600	3.67	981	0.4728	411009	284227	71.08	85	349358	-65131	
F	SACKING WARP	151 S/D 4 3/4 (120)	13.00	13.09	299.5	35940	3800	3.64	1044	0.5785	204858	162846	79.01	85	174135	-11289	
F	SACKING WARP	165 S/D 4 1/4 (120)	14.00	13.87	6	720	3600	3.67	981	0.5552	4152	3131	76.14	85	3530	-399	
F	SACKING WARP	166 S/D 4 3/4 (104)	13.00	13.09	84	8736	3600	3.64	989	0.5119	47166	35026	73.77	85	40089	-5063	
F	SACKING WARP	166 S/D 4 3/4 (120)	13.00	13.09	4	480	3600	3.64	989	0.4303	2592	1618	62.00	85	2203	-585	
F	SACKING WARP	167 S/D 4 1/4 (110)	13.00	12.66	166	18260	3600	3.67	981	0.4905	97808	70151	73.77	85	83139	-12988	
F	SACKING WARP	168 S/D 4 3/4 (96)	13.00	13.05	34	3264	3600	3.64	989	0.5192	17612	13275	75.02	85	14976	-1701	
F	SACKING WARP	79 S/D 4 1/4 (100)	9.50	10.00	887.5	88750	3600	4	900	0.3449	318702	239743	71.78	85	270896	-31153	
Sub Group Tot & Average			12.69	12.69	2120.5	232890					0.4879	1103899	810017	72.82	938326	-128309	
C	SACKING WEFT	95 S/D 4 3/4 (96)	22.00	20.97	243	23328	3200	2.7	1185	0.9189	255473	167900	69.09	85	217156	-49256	
C	SACKING WEFT	98 S/D 5 1/2 (80)	22.00	21.75	50	4000	2500	2.7	926	0.8177	34220	25620	75.76	85	29085	-3465	
Sub Group Tot & Average			22.00	21.36	293	27328						0.8683	289693	193520	72.42	246241	-52721
F	SEWING YARN	138 S/D 4 1/4 (100)	9.50	10.20	116	11600	3600	4.09	880	0.3143	40751	28557	65.06	85	34641	-6084	
Sub Group Tot & Average			9.50	10.20	116	11600						0.3143	40751	28557	65.06	34641	-6084
F	TEA BAG WEFT	147 S/D 4 1/4 (100)	8.00	8.37	135.5	13550	3600	4.39	820	0.2871	37343	30470	77.80	85	31743	-1273	
F	TEA BAG WEFT	148 S/D 4 1/4 (100)	9.00	8.86	141	14100	3600	4.28	841	0.3059	44838	33780	76.96	85	38114	-4334	
F	TEA BAG WARP	149 S/D 4 1/4 (100)	9.00	8.66	453.5	45350	3600	4.28	841	0.3022	144181	107341	77.60	85	122554	-15213	
Sub Group Tot & Average			8.67	8.63	730	73000						0.2984	226362	171591	77.45	192411	-20820
Grand Total & Average			11.80	11.77	3259.5	344818						0.4892	1660705	1203685	72.53	1411619	-207934
Total Sprindale Run :			344818	Actual Prod. Per 100 Sprindale :			349.078	Target Prod. Per 100 Sprindale :			409.381						

