

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 25-APR-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.	
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)		Prod
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.51	3800	4.39	3	763	74.73	3	761	74.54	2	492	77.10	8	2016	75.22	2278	85	-262	
47	F	S/D 4 1/4" (100)	HESSIAN WARP	8	8.44	3800	4.39	5	1157	75.41	5	1155	75.28	5	1118	77.73	15	3430	76.11	3831	85	-401	
48	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	10.05	3800	4	2	622	70.51	2	674	76.40	2	598	72.30	6	1894	73.09	2073	80	-179	
55	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	10	9.54	3800	4	3	852	74.61	3	921	80.65	3	817	76.31	9	2590	77.21	2684	80	-94	
57	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	8.25	3800	4.3	7	1650	76.98	7	1660	77.44	7	1576	78.43	21	4886	77.60	5037	80	-151	
58	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	8	9.08	3800	4.3	1	259	69.86	1	260	70.13	1	248	71.36	3	767	70.43	871	80	-104	
Sub Group Tot & Average Nomi Count				8.48	Actual Count :			8.73	21	5303	73.7	21	5431	75.7	20	4849	75.5	62	15583	74.94	16774		-1191
26	F	S/D 4 3/4" (104)	SACKING WARP	13	12.77	3800	3.75	9	4595	90.33	9	4590	90.23	8	4045	95.42	26	13230	91.79	11531	80	1699	
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.15	3800	4.18	3	795	75.85	3	795	75.85	1	265	80.91	7	1855	76.54	2060	85	-205	
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.22	3800	3.75	8	3040	73.07	5	2030	78.06	2	762	78.14	15	5832	75.39	6189	80	-357	
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.41	3800	3.75	5	2505	86.23	7	3508	86.26	4	1975	90.65	16	7988	87.30	7320	80	668	
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.16	3800	3.9	6	2306	70.21	4	1540	70.33	5	1822	71.01	15	5668	70.50	6432	80	-764	
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.64	3800	4	6	1810	71.30	4	1200	70.91				10	3010	71.14	3385	80	-375	
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	20.99	3200	2.68	2	1920	87.69	1	990	90.43	1	960	93.54	4	3870	89.78	3448	80	422	
64	C	S/D 5 1/2" (80)	HYDRO CARBON FREE WEFT- 22	22	22.26	2500	2.55				1	550	75.01	1	450	65.46	2	1000	70.39	1137	80	-137	
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT- 22	22	22.14	3400	2.55	1	1005	77.94	1	980	76.00				2	1985	76.97	2063	80	-78	
Sub Group Tot & Average Nomi Count				12.94	Actual Count :			12.68	40	17976	79.1	35	16183	79.2	22	10279	82.2	97	44438	78.87	43565		873
Grand Total & Average Nomi Count				11.20	Actual Count :			11.14	61	23279	76.8	56	21614	77.8	42	15128	79.1	159	60021	77.30	60339		-318

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	30	0
2 S/D 4 1/4" (100)	48	37	11
3 S/D 4 1/4" (110)	81	58	23
4 S/D 4 3/4" (104)	36	32	4
6 S/D 5 1/2" (80)	18	2	16
Total:	213	159	54

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	23	2380	5446	6109	75.78	-663
HYDRO CARBON FREE WARP	54	5640	15805	17097	73.96	-1292
HYDRO CARBON FREE WEFT- 22	4	368	2985	3200	74.63	-215
SACKING WARP	74	7764	31915	30485	84.09	1430
SACKING WEFT	4	416	3870	3448	89.78	422
	159	16568	60021	60339	77.30	-318