

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 29-APR-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	.46	385	87.20							.46	385	87.19	353	80	32
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	6.56	4825	76.63	3	2208	76.68				9.56	7033	76.64	7341	80	-308
189	2	AD 4 1/4 (100)	DORNIER GOLDEN	7	7.5	3700	4.8	5.6	1185	87.15	2.25	480	87.86				7.85	1665	87.35	1525	80	140
190	1	AD 4 1/4 (100)	HESSIAN WEFT	8	8.5	3700	4.6	4.68	1090	81.11	1.87	430	80.08				6.55	1520	80.81	1505	80	15
205	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3700	3.8	4.68	2273	73.31	2.23	1098	74.32				6.91	3371	73.64	3662	80	-291
205	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3700	3.8	5.62	3270	87.83	1.87	1095	88.39				7.49	4365	87.97	3970	80	395
217	1	AD 4 1/4 (100)	HESSIAN WARP- 6	6	8.5	3700	4.6	8.43	1962	81.05	3.37	783	80.91				11.8	2745	81.01	2711	80	34
46	2	AD 4 1/4 (100)	SACKING WARP	10	10.5	3600	4	19.7	5880	75.28	7.87	2373	75.97				27.55	8253	75.48	9513	87	-1260
Sub Group Tot & Average Nomi Count				10.89	Actual Count :	11.69	55.7	20870	81.2	22.5	8467	80.6				78.17	29337	81.26	30580		-1243	
Grand Total & Average Nomi Count				10.89	Actual Count :	11.69	55.7	20870	81.2	22.5	8467	80.6				78.17	29337	81.26	30580		-1243	

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	53.75	24.25
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	6.91	17.09
5 SD 4 3/4 (96)	24	10.02	13.98
6 SD 4 3/4 (120)	15	7.49	7.51
7 COARSE 5 1/2 (80)	6		6
Total:	273	78.17	194.83

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER GOLDEN	7.85	785	1665	1525	87.35	140
HESSIAN WARP- 6	11.8	1180	2745	2711	81.01	34
HESSIAN WEFT	6.55	655	1520	1505	80.81	15
S4-13 LBS	14.4	1728	7736	7632	81.09	104
SACKING WARP	27.55	2755	8253	9513	75.48	-1260
SACKING WEFT	10.02	961.92	7418	7694	77.13	-276
	78.17	8064.92	29337	30580	81.26	-1243