

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 28-APR-24

BROAD LOOM

Print Date : 29-APR-24 04:14 PM

HJM/FS/B&W/09

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	282		34122	259	8837.60	9023.28	68.8	71.7	49590.55	134	197.86
				sacking (6) -->					282		34122		8837.60	9023.28	68.8	71.7	49590.55	134	197.86
				Grand Total :					282		34122		8837.60	9023.28	68.8	71.7	49590.55	134	197.86

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1936	9	7	60.0	hess cloth		67"	165	155	4		620	276	171.12	285.27	40.8	40.8	1520.00	6	57.04
1994	9	8	72.0	HESS CLOTH		76"	170	160	8		1280	357	456.96	852.90	36.4	38.8	3513.33	17	53.76
2002	9	8	54.0	HESS CLOTH		58"	165	156	14		2184	268	585.31	948.86	41.9	46.0	5206.67	22	53.21
2402	9	10	43.3	HESS CLOTH		52"	165	155	23		3565	249	887.69	1169.44	51.6	51.2	6906.67	35	50.73
2512	9	10	47.3	HESS CLOTH		52"	165	154	6		924	268	247.63	359.62	46.8	49.5	1973.33	10	49.53
2512	9	10	47.3	HESS CLOTH		56"	165	154	22		3388	268	907.98	1224.65	50.4	49.5	6720.00	35	51.88
2987	11	9	54.0	HESS CLOTH		58"	165	155	5		775	311	241.03	400.40	40.9	44.5	1893.33	9	53.56
2992	11	9	60.0	HESS CLOTH		67"	165	154	6		924	345	318.78	462.25	46.9	41.1	1970.37	10	63.76
2993	11	9	66.0	HESS CLOTH		76"	165	155	2		310	380	117.80	189.87	42.2	40.6	734.81	4	58.90
2994	11	9	72.0	HESS CLOTH		76"	165	155	2		310	414	128.34	258.58	33.7	33.7	918.52	5	51.34
3023	11	10	48.0	HESS CLOTH		58"	165	156	5		780	289	225.42	297.66	51.5	48.8	1514.67	8	56.36
3026	11	10	60.0	HESS CLOTH		67"	165	154	2		308	361	111.19	174.13	43.4	43.7	709.33	4	55.60
3031	11	10	45.0	HESS CLOTH		52"	165	158	7		1106	271	299.73	400.01	51.0	49.8	2170.67	11	54.50
3203	11	12	72.0	HESS CLOTH		76"	175	160	7		1120	510	571.20	1003.41	38.7	38.7	2893.33	21	54.40
3267	11	12	36.0	HESS CLOTH		46"	165	154	20		3080	255	785.40	1038.47	51.4	57.6	5988.89	35	44.88
3517	11	12	43.3	HESS CLOTH		52"	165	156	4		624	307	191.57	308.96	42.2	42.7	1480.00	9	42.57
5718	11	11	47.2	HESS CLOTH		58"	165	154	27		4158	298	1239.08	1534.66	54.9	51.5	7573.33	44	56.32
5806	8	6	35.0	HESS ROLL		46"	1150	1100	3		3300	136	448.80	538.03	56.7	59.7	5817.78	17	52.80
hessian (1) -->										167	28756	7935.03	11447.17	48.3	46.0	59505.03	302	52.55	
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0482	5	6.5	36.0	BAILING CL		52"	130	120	4		480	437	209.76	180.43	79.1	65.9	607.18	2	209.76
0483	5	6.5	42.0	BAILING CL		52"	130	120	17		2040	510	1040.40	1158.14	61.1	68.0	3339.49	11	189.16
0484	5	6.5	40.0	BAILING CL		46"	130	120	8		960	486	466.56	521.99	60.8	62.4	1579.49	5	186.62
0484	5	6.5	40.0	BAILING CL		52"	130	120	4		480	486	233.28	200.66	79.1	62.4	607.18	2	233.28
sacking on hessian loom (2) -->										33	3960	1950.00	2061.22	64.6	64.7	6133.34	20	195.00	
Grand Total :										200	32716	9885.03	13508.39	49.8	49.4	65638.37	322	61.40	

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager



Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	275		46475	259	12037.03	17816.63	83.4	82.4	55758.53	113	319.57
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	40		6760	355	2399.80	5861.99	44.2	44.2	15296.59	31	232.24
				sacking (6) -->					315		53235		14436.83	23678.62	74.9	63.3	71055.12	144	300.77
				Grand Total :					315		53235		14436.83	23678.62	74.9	63.3	71055.12	144	300.77

Overseer

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Asst. Manager.(Fact.)

M.Manager

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G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day	
	Porter	Sorts	Width	Description																
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	265		44785	259	11599.32	17185.96	83.3	83.1	53784.78	109	319.25	
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	30		5070	355	1799.85	4538.32	42.8	43.6	11842.52	24	224.98	
									sacking (6) -->		295		49855	13399.17	21724.28	76.0	63.4	65627.30	133	302.24
									Grand Total :		295		49855	13399.17	21724.28	76.0	63.4	65627.30	133	302.24

Overseer

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G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	354		59826	259	15494.93	23019.72	83.0	81.8	72041.99	146	318.39
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	107		18083	355	6419.47	13993.15	49.5	51.0	36514.44	74	260.25
				sacking (6) -->					461		77909		21914.40	37012.87	71.8	66.4	108556.43	220	298.83
				Grand Total :					461		77909		21914.40	37012.87	71.8	66.4	108556.43	220	298.83

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 28-APR-24

S4LOOM TRAINEE

Print Date : 29-APR-24 04:14 PM

HJM/FS/B&W/09

Page 7 of 9  
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	77		13013	259	3370.37	5045.42	82.4	81.5	15790.03	32	315.97
				sacking (6) -->					77		13013		3370.37	5045.42	82.4	81.5	15790.03	32	315.97
				Grand Total :					77		13013		3370.37	5045.42	82.4	81.5	15790.03	32	315.97

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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A	8.00	- 0.00	8.00
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C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	8		960	486	466.56	511.11	77.6	76.2	1237.26	4	349.92
				hessian (1) -->					8		960		466.56	511.11	77.6	76.2	1237.26	4	349.92
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	64		8064	259	2088.58	4414.74	40.2	69.4	20053.33	64	97.90
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	37		4662	259	1207.46	2693.52	38.1	69.4	12234.92	40	90.56
G443	8	9	26.5	L.TWILL		36"	130	123	18		2214	432	956.45	1048.29	77.6	80.5	2854.81	12	239.11
G879	6	8	26.5	A.TWILL CLOTH		36"	130	123	886		108978	344	37488.43	42415.63	75.1	75.2	145060.28	542	207.50
				sacking (6) -->					1005		123918		41740.92	50572.18	68.8	73.6	180203.34	658	190.31
				Grand Total :					1013		124878		42207.48	51083.29	68.8	74.1	181440.60	662	191.27

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager



Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	246		41574	259	10767.67	15924.60	83.4	83.7	49837.27	101	319.83
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	40		6760	355	2399.80	5672.90	45.7	47.1	14803.15	30	239.98
				sacking (6) -->					286		48334		13167.47	21597.50	74.8	65.4	64640.42	131	301.55
				Grand Total :					286		48334		13167.47	21597.50	74.8	65.4	64640.42	131	301.55

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager