

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 29-APR-24

BROAD LOOM

Print Date : 30-APR-24 04:25 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	301		36421	259	9433.04	9831.34	67.4	71.5	54031.50	146	193.83
				sacking (6) -->					301		36421		9433.04	9831.34	67.4	71.5	54031.50	146	193.83
				Grand Total :					301		36421		9433.04	9831.34	67.4	71.5	54031.50	146	193.83

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1936	9	7	60.0	hess cloth		76"	165	154	2		308	276	85.01	132.98	43.5	42.2	708.57	3	56.67
1994	9	8	72.0	HESS CLOTH		76"	170	160	12		1920	357	685.44	1204.09	38.7	38.8	4960.00	24	57.12
2002	9	8	54.0	HESS CLOTH		58"	165	157	14		2198	268	589.06	905.73	44.2	46.0	4970.00	21	56.10
2402	9	10	43.3	HESS CLOTH		52"	165	155	14		2170	249	540.33	701.66	52.4	51.4	4144.00	21	51.46
2512	9	10	47.3	HESS CLOTH		52"	165	154	6		924	268	247.63	323.66	52.0	49.8	1776.00	9	55.03
2512	9	10	47.3	HESS CLOTH		56"	165	154	13		2002	268	536.54	699.80	52.1	49.8	3840.00	20	53.65
2987	11	9	54.0	HESS CLOTH		58"	165	155	3		465	311	144.62	266.93	36.8	44.2	1262.22	6	48.21
2992	11	9	60.0	HESS CLOTH		67"	165	154	3		462	345	159.39	231.13	46.9	41.4	985.19	5	63.76
2993	11	9	66.0	HESS CLOTH		76"	165	155	3		465	380	176.70	284.81	42.2	41.0	1102.22	6	58.90
2994	11	9	72.0	HESS CLOTH		76"	165	158	2		316	414	130.82	206.86	43.0	38.4	734.81	4	65.41
3023	11	10	48.0	HESS CLOTH		58"	165	156	4		624	289	180.34	260.45	47.1	48.5	1325.33	7	51.53
3031	11	10	45.0	HESS CLOTH		52"	165	158	5		790	271	214.09	290.92	50.0	49.8	1578.67	8	53.52
3203	11	12	72.0	HESS CLOTH		76"	175	160	5		800	510	408.00	716.72	38.7	38.7	2066.67	15	54.40
3267	11	12	36.0	HESS CLOTH		46"	165	154	25		3850	255	981.75	1127.48	59.2	57.8	6502.22	38	51.67
3517	11	12	43.3	HESS CLOTH		52"	165	156	10		1560	307	478.92	720.92	45.2	45.2	3453.33	21	45.61
5718	11	11	47.2	HESS CLOTH		58"	165	154	33		5082	298	1514.44	2232.23	46.1	51.0	11015.76	64	47.33
5806	8	6	35.0	HESS ROLL		46"	1150	1100	3		3300	136	448.80	569.68	53.6	59.3	6160.00	18	49.87
hessian (1) -->									157		27236		7521.88	10876.05	48.1	46.7	56584.99	290	51.88
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0482	5	6.5	36.0	BAILING CL		52"	130	120	5		600	437	262.20	270.64	65.9	65.9	910.77	3	174.80
0483	5	6.5	42.0	BAILING CL		52"	130	120	17		2040	510	1040.40	1052.85	67.2	67.9	3035.90	10	208.08
0484	5	6.5	40.0	BAILING CL		46"	130	120	8		960	486	466.56	521.99	60.8	62.5	1579.49	5	186.62
0484	5	6.5	40.0	BAILING CL		52"	130	120	5		600	486	291.60	300.99	65.9	62.5	910.77	3	194.40
sacking on hessian loom (2) -->									35		4200		2060.76	2146.47	65.2	64.7	6436.93	21	196.26
Grand Total :									192		31436		9582.64	13022.52	49.9	50.1	63021.92	311	61.62

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1948	9	7	44.0	HESS CLOTH	ML300	300"	165	157	38	2	5966	203	1211.10	1272.13	57.1	57.0	10444.00	20	181.67
2300	9	9	44.0	HESS CLOTH	ML300	300"	165	156	82	2	12792	234	2993.33	2965.39	60.6	62.5	21121.00	52	172.69
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	157	25	2	3925	357	1401.23	1520.28	55.3	48.6	7096.00	23	182.77
				hessian (1) -->					145		22683		5605.66	5757.80	58.7	56.0	38661.00	95	177.02
				Grand Total :					145		22683		5605.66	5757.80	58.7	56.0	38661.00	95	177.02

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 29-APR-24

S4 IJMD

Print Date : 30-APR-24 04:25 PM

HJM/FS/B&W/09

Page 4 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	265		44785	259	11599.32	17185.96	83.3	82.4	53784.78	109	319.25
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	40		6760	355	2399.80	5861.99	44.2	44.2	15296.59	31	232.24
				sacking (6) -->					305		51545		13999.12	23047.95	74.6	63.3	69081.37	140	299.98
				Grand Total :					305		51545		13999.12	23047.95	74.6	63.3	69081.37	140	299.98

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	272		45968	259	11905.71	17658.97	83.2	83.1	55265.09	112	318.90
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	35		5915	355	2099.83	5105.61	44.4	43.9	13322.83	27	233.31
				sacking (6) -->					307		51883		14005.54	22764.58	75.6	63.5	68587.92	139	302.28
				Grand Total :					307		51883		14005.54	22764.58	75.6	63.5	68587.92	139	302.28

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 29-APR-24

S4LOOM

Print Date : 30-APR-24 04:25 PM

HJM/FS/B&W/09

Page 6 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	312		52728	259	13656.55	20181.67	83.5	81.9	63160.10	128	320.08
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	95		16055	355	5699.53	12480.38	49.3	50.9	32566.93	66	259.07
				sacking (6) -->					407		68783		19356.08	32662.06	71.9	66.4	95727.03	194	299.32
				Grand Total :					407		68783		19356.08	32662.06	71.9	66.4	95727.03	194	299.32

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 29-APR-24

S4LOOM TRAINEE

Print Date : 30-APR-24 04:25 PM

HJM/FS/B&W/09

Page 7 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	64		10816	259	2801.34	4099.40	84.3	81.6	12829.40	26	323.23
				sacking (6) -->					64		10816		2801.34	4099.40	84.3	81.6	12829.40	26	323.23
				Grand Total :					64		10816		2801.34	4099.40	84.3	81.6	12829.40	26	323.23

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 29-APR-24

SACKING WVG.

Print Date : 30-APR-24 04:25 PM

HJM/FS/B&W/09

Page 8 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	8		960	486	466.56	511.11	77.6	76.3	1237.26	4	349.92
				hessian (1) -->					8		960		466.56	511.11	77.6	76.3	1237.26	4	349.92
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	99		12474	259	3230.77	6829.05	40.2	68.1	31020.00	99	97.90
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	7		882	259	228.44	471.37	41.2	68.1	2141.11	7	97.90
G879	6	8	26.5	A.TWILL CLOTH		36"	130	123	947		116481	344	40069.46	46563.28	73.1	75.0	159245.14	595	202.03
				sacking (6) -->					1053		129837		43528.67	53863.70	67.5	70.4	192406.25	701	186.29
				Grand Total :					1061		130797		43995.23	54374.81	67.5	71.9	193643.51	705	187.21

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	240		40560	259	10505.04	15924.60	81.4	83.6	49837.27	101	312.03
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	40		6760	355	2399.80	5483.81	47.2	47.2	14309.71	29	248.26
				sacking (6) -->					280		47320		12904.84	21408.41	73.8	65.4	64146.98	130	297.80
				Grand Total :					280		47320		12904.84	21408.41	73.8	65.4	64146.98	130	297.80

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager