

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 27-MAY-23
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.4	3800	4.39	10	2443	72.72	8	2088	77.70	7	1754	79.56	25	6285	76.17	7013	85	-728
36	F	A/D 4 1/4" (100)	HESSIAN WARP	8	8.3	3600	4.39	9	2000	77.74	7	1662	83.06	7	1594	84.97	23	5256	81.49	5482	85	-226
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.35	19	4443	75.2	15	3750	80.4	14	3348	82.3	48	11541	78.83	12495			-954
3	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.14	3700	4	10.5	3090	74.70	9.5	2817	75.27	8	2279	77.14	28	8186	75.56	8667	80	-481
30	F	S/D 4 1/4" (110)	SACKING WARP	13	13.25	3700	3.8	2	892	74.83	2	925	77.60	2	869	77.76	6	2686	76.70	2801	80	-115
34	F	S/D 4 3/4" (104)	SACKING WARP	13	13.27	3600	3.75	3	1265	75.78	3	1311	78.53	3	1228	78.47	9	3804	77.57	3923	80	-119
42	C	S/D 4 3/4" (104)	SACKING WEFT	22	21.91	3300	2.73	6.5	6120	81.39	6	5610	80.82	5	4635	85.47	17.5	16365	82.31	15907	80	458
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9	3800	4.18	4	990	72.02	4	1081	78.64	4	992	76.98	12	3063	75.86	3432	85	-369
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.32	3800	3.75	4	1623	71.57	3.5	1471	74.14	4	1574	74.04	11.5	4668	73.19	5102	80	-434
5	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.36	3700	4	12	3885	73.13	11	3589	73.69	9	2820	75.49	32	10294	73.96	11135	80	-841
Sub Group Tot & Average Nomi Count				12.13	Actual Count :	12.58	42	17865	74.8	39	16804	77.0	35	14397	77.9	116	49066	76.45	50967			-1901
Grand Total & Average Nomi Count				10.92	Actual Count :	11.34	61	22308	74.9	54	20554	77.7	49	17745	78.9	164	60607	76.98	63462			-2855

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	23	7
2 S/D 4 1/4" (100)	48	51.5	-3.5
3 S/D 4 1/4" (110)	81	63	18
4 S/D 4 3/4" (104)	36	26.5	9.5
6 S/D 5 1/2" (80)	18		18
Total:	213	164	49

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	48	5050	11541	12495	78.5	-954
SACKING WARP	98.5	10266	32701	35060	75.05	-2359
SACKING WEFT	17.5	1820	16365	15907	82.31	458
	164	17136	60607	63462	76.98	-2855