

**MURLIDHAR RATANLAL EXPORTS LIMITED**

**Unit : INDIA JUTE MILL**

Daily Spinning Efficiency Report For 25-APR-24  
(Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4 (120)	SACKING WARP	13	12.55	3600	3.67	15.5	6919	71.95	10	4472	72.08				25.5	11391	72.00	13448	85	-2057
151	F	S/D 4 3/4 (120)	SACKING WARP	13	13.54	3800	3.64	7	3966	79.53	7	4020	80.61				14	7986	80.07	8478	85	-492
166	F	S/D 4 3/4 (104)	SACKING WARP	13	13.54	3600	3.64	2	834	71.29	2	842	71.97				4	1676	71.63	1989	85	-313
167	F	S/D 4 1/4 (110)	SACKING WARP	13	12.55	3600	3.67	4	1641	72.13	4	1655	72.75				8	3296	72.44	3868	85	-572
168	F	S/D 4 3/4 (96)	SACKING WARP-13	13	13.54	3600	3.64	1	388	71.86	1	392	72.60				2	780	72.23	918	85	-138
79	F	S/D 4 1/4 (100)	SACKING WARP	9.5	10.22	3600	4	27	7609	72.95	27	7021	67.31				54	14630	70.13	17732	85	-3102
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>11.24</b>	<b>Actual Count :</b>	<b>11.56</b>		<b>56.5</b>	<b>21357</b>	<b>73.3</b>	<b>51</b>	<b>18402</b>	<b>72.9</b>				<b>107.5</b>	<b>39759</b>	<b>73.08</b>	<b>46433</b>		<b>-6674</b>
95	C	S/D 4 3/4 (96)	SACKING WEFT	22	21.18	3200	2.7	5	3600	71.14	5	3600	71.14				10	7200	71.14	8603	85	-1403
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>22.00</b>	<b>Actual Count :</b>	<b>21.18</b>		<b>5</b>	<b>3600</b>	<b>71.1</b>	<b>5</b>	<b>3600</b>	<b>71.1</b>				<b>10</b>	<b>7200</b>	<b>71.14</b>	<b>8603</b>		<b>-1403</b>
138	F	S/D 4 1/4 (100)	SEWING YARN	9.5	10.17	3600	4.09	3	729	64.63	3	690	61.18				6	1419	62.90	1917	85	-498
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>9.50</b>	<b>Actual Count :</b>	<b>10.17</b>		<b>3</b>	<b>729</b>	<b>64.6</b>	<b>3</b>	<b>690</b>	<b>61.2</b>				<b>6</b>	<b>1419</b>	<b>62.90</b>	<b>1917</b>		<b>-498</b>
147	F	S/D 4 1/4 (100)	TEA BAG WEFT	8	8.12	3600	4.39	3	660	78.66	2	440	78.66				5	1100	78.66	1189	85	-89
148	F	S/D 4 1/4 (100)	TEA BAG WEFT	9	8.54	3600	4.28	3	720	79.55	4	960	79.55				7	1680	79.55	1795	85	-115
149	F	S/D 4 1/4 (100)	TEA BAG WARP	9	8.81	3600	4.28	8	1994	80.09	8	1898	76.23				16	3892	78.16	4233	85	-341
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.82</b>	<b>Actual Count :</b>	<b>8.62</b>		<b>14</b>	<b>3374</b>	<b>79.4</b>	<b>14</b>	<b>3298</b>	<b>78.1</b>				<b>28</b>	<b>6672</b>	<b>78.79</b>	<b>7217</b>		<b>-545</b>
<b>Grand Total &amp; Average Nomi Count</b>				<b>11.44</b>	<b>Actual Count :</b>	<b>11.60</b>		<b>78.5</b>	<b>29060</b>	<b>74.0</b>	<b>73</b>	<b>25990</b>	<b>73.1</b>				<b>151.5</b>	<b>55050</b>	<b>73.54</b>	<b>64170</b>		<b>-9120</b>

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	88	326
2 S/D 4 1/4 (110)	72	8	64
3 S/D 4 1/4 (120)	189	25.5	163.5
4 S/D 4 3/4 (96)	72	12	60
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	14	4
7 S/D 5 1/2 (80)	90		90
8 S/D 4 1/4 (104)	18		18
<b>Total:</b>	<b>891</b>	<b>151.5</b>	<b>739.5</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	105.5	11436	38979	45515	72.8	-6536
SACKING WARP- 13	2	192	780	918	72.23	-138
SACKING WEFT	10	960	7200	8603	71.14	-1403
SEWING YARN	6	600	1419	1917	62.9	-498
TEA BAG WARP	16	1600	3892	4233	78.16	-341
TEA BAG WEFT	12	1200	2780	2984	79.2	-204
	<b>151.5</b>	<b>15988</b>	<b>55050</b>	<b>64170</b>	<b>73.54</b>	<b>-9120</b>