

**SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED**  
**Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD**

Daily Spinning Efficiency Report For 27-MAY-23  
 (Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.4	3800	4.39	10	2443	72.72	8	2088	77.70	7	1754	79.56	25	6285	76.17	7013	85	-728
36	F	A/D 4 1/4" (100)	HESSIAN WARP	8	8.3	3600	4.39	9	2000	77.74	7	1662	83.06	7	1594	84.97	23	5256	81.49	5482	85	-226
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.00</b>	<b>Actual Count :</b>	<b>8.35</b>	<b>19</b>	<b>4443</b>	<b>75.2</b>	<b>15</b>	<b>3750</b>	<b>80.4</b>	<b>14</b>	<b>3348</b>	<b>82.3</b>	<b>48</b>	<b>11541</b>	<b>78.83</b>	<b>12495</b>			<b>-954</b>
3	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.14	3700	4	10.5	3090	74.70	9.5	2817	75.27	8	2279	77.14	28	8186	75.56	8667	80	-481
30	F	S/D 4 1/4" (110)	SACKING WARP	13	13.25	3700	3.8	2	892	74.83	2	925	77.60	2	869	77.76	6	2686	76.70	2801	80	-115
34	F	S/D 4 3/4" (104)	SACKING WARP	13	13.27	3600	3.75	3	1265	75.78	3	1311	78.53	3	1228	78.47	9	3804	77.57	3923	80	-119
42	C	S/D 4 3/4" (104)	SACKING WEFT	22	21.91	3300	2.73	6.5	6120	81.39	6	5610	80.82	5	4635	85.47	17.5	16365	82.31	15907	80	458
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9	3800	4.18	4	990	72.02	4	1081	78.64	4	992	76.98	12	3063	75.86	3432	85	-369
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.32	3800	3.75	4	1623	71.57	3.5	1471	74.14	4	1572	73.95	11.5	4666	73.16	5102	80	-436
5	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.36	3700	4	12	3885	73.13	11	3589	73.69	9	2820	75.49	32	10294	73.96	11135	80	-841
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>12.13</b>	<b>Actual Count :</b>	<b>12.58</b>	<b>42</b>	<b>17865</b>	<b>74.8</b>	<b>39</b>	<b>16804</b>	<b>77.0</b>	<b>35</b>	<b>14395</b>	<b>77.9</b>	<b>116</b>	<b>49064</b>	<b>76.45</b>	<b>50967</b>			<b>-1903</b>
<b>Grand Total &amp; Average Nomi Count</b>				<b>10.92</b>	<b>Actual Count :</b>	<b>11.34</b>	<b>61</b>	<b>22308</b>	<b>74.9</b>	<b>54</b>	<b>20554</b>	<b>77.7</b>	<b>49</b>	<b>17743</b>	<b>78.9</b>	<b>164</b>	<b>60605</b>	<b>76.98</b>	<b>63462</b>			<b>-2857</b>

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	23	7
2 S/D 4 1/4" (100)	48	51.5	-3.5
3 S/D 4 1/4" (110)	81	63	18
4 S/D 4 3/4" (104)	36	26.5	9.5
6 S/D 5 1/2" (80)	18		18
<b>Total:</b>	<b>213</b>	<b>164</b>	<b>49</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	48	5050	11541	12495	78.5	-954
SACKING WARP	98.5	10266	32699	35060	75.04	-2361
SACKING WEFT	17.5	1820	16365	15907	82.31	458
	<b>164</b>	<b>17136</b>	<b>60605</b>	<b>63462</b>	<b>76.98</b>	<b>-2857</b>