

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 30-APR-24

BROAD LOOM

Print Date : 02-MAY-24 04:36 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	301		36421	259	9433.04	9831.34	67.4	71.3	54031.50	146	193.83
				sacking (6) -->					301		36421		9433.04	9831.34	67.4	71.3	54031.50	146	193.83
				Grand Total :					301		36421		9433.04	9831.34	67.4	71.3	54031.50	146	193.83

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1936	9	7	60.0	hess cloth		67"	165	154	4		616	276	170.02	332.82	34.7	39.5	1773.33	7	48.58
1936	9	7	60.0	hess cloth		76"	165	154	3		462	276	127.51	221.64	39.1	39.5	1180.95	5	51.00
1994	9	8	72.0	HESS CLOTH		76"	170	158	7		1106	357	394.84	702.38	38.2	38.8	2893.33	14	56.41
2002	9	8	54.0	HESS CLOTH		58"	165	157	14		2198	268	589.06	905.73	44.2	45.9	4970.00	21	56.10
2385	9	10	45.0	HESS CLOTH		52"	165	154	11		1694	255	431.97	547.48	53.7	54.0	3157.33	16	54.00
2385	9	10	45.0	HESS CLOTH		56"	165	156	2		312	255	79.56	99.88	54.2	54.0	576.00	3	53.04
2402	9	10	43.3	HESS CLOTH		52"	165	155	3		465	249	115.79	167.06	47.1	50.9	986.67	5	46.32
2512	9	10	47.3	HESS CLOTH		52"	165	154	4		616	268	165.09	215.77	52.0	50.1	1184.00	6	55.03
2512	9	10	47.3	HESS CLOTH		56"	165	154	18		2772	268	742.90	944.73	53.5	50.1	5184.00	27	55.03
2987	11	9	54.0	HESS CLOTH		58"	165	155	6		930	311	289.23	489.38	40.2	44.0	2314.07	11	52.59
2992	11	9	60.0	HESS CLOTH		67"	165	154	6		924	345	318.78	508.47	42.6	41.6	2167.41	11	57.96
2993	11	9	66.0	HESS CLOTH		76"	165	155	2		310	380	117.80	189.87	42.2	41.3	734.81	4	58.90
2994	11	9	72.0	HESS CLOTH		76"	165	158	4		632	414	261.65	465.45	38.2	38.3	1653.33	9	58.14
3023	11	10	48.0	HESS CLOTH		58"	165	156	3		468	289	135.25	186.04	49.4	48.7	946.67	5	54.10
3031	11	10	45.0	HESS CLOTH		52"	165	158	5		790	271	214.09	290.92	50.0	49.9	1578.67	8	53.52
3194	11	12	39.4	HESS CLOTH		46"	165	154	6		924	279	257.80	324.63	54.0	54.0	1711.11	10	51.56
3203	11	12	72.0	HESS CLOTH		76"	175	160	4		640	510	326.40	573.37	38.7	38.7	1653.33	12	54.40
3267	11	12	36.0	HESS CLOTH		46"	165	154	14		2156	255	549.78	652.75	57.3	57.7	3764.44	22	49.98
3517	11	12	43.3	HESS CLOTH		52"	165	156	10		1560	307	478.92	686.59	47.4	45.8	3288.89	20	47.89
5718	11	11	47.2	HESS CLOTH		58"	165	154	35		5390	298	1606.22	1988.08	54.9	51.3	9810.91	57	56.36
5806	8	6	35.0	HESS ROLL		46"	1150	1100	3		3300	136	448.80	538.03	56.7	59.2	5817.78	17	52.80
				hessian (1) -->					164		28265		7821.46	11031.07	49.3	47.3	57347.03	290	53.94
Qty Code	Porter	Sorts	Width	Description	Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
0482	5	6.5	36.0	BAILING CL		52"	130	120	3		360	437	157.32	180.43	59.3	65.4	607.18	2	157.32
0483	5	6.5	42.0	BAILING CL		52"	130	120	18		2160	510	1101.60	1052.85	71.1	68.1	3035.90	10	220.32
0484	5	6.5	40.0	BAILING CL		46"	130	120	8		960	486	466.56	521.99	60.8	63.0	1579.49	5	186.62
0484	5	6.5	40.0	BAILING CL		52"	130	120	2		240	486	116.64	100.33	79.1	63.0	303.59	1	233.28
				sacking on hessian loom (2) -->					31		3720		1842.12	1855.60	67.3	64.9	5526.16	18	204.68
				Grand Total :					195		31985		9663.58	12886.67	50.9	50.1	62873.19	308	62.75

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50

23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day		
	Porter	Sorts	Width	Description																	
1948	9	7	44.0	HESS CLOTH	ML300	300"	165	157	52	2	8164	203	1657.29	1780.99	55.8	56.9	14622.00	28	177.57		
2300	9	9	44.0	HESS CLOTH	ML300	300"	165	156	72	2	11232	234	2628.29	2566.20	61.5	62.4	18278.00	45	175.22		
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	157	25	2	3925	357	1401.23	1520.28	55.3	48.9	7096.00	23	182.77		
									hessian (1) -->		149		23321		5686.81	5867.47	58.3	56.1	39996.00	96	177.71
									Grand Total :		149		23321		5686.81	5867.47	58.3	56.1	39996.00	96	177.71

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	287		48503	259	12562.28	18762.65	82.6	82.4	58719.16	119	316.70
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	25		4225	355	1499.88	3592.83	45.1	44.4	9375.33	19	236.82
				sacking (6) -->					312				52728	14062.16	77.4	63.4	68094.49	138	305.70
				Grand Total :					312				52728	14062.16	77.4	63.4	68094.49	138	305.70

Overseer

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Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	286		48334	259	12518.51	18762.65	82.3	83.1	58719.16	119	315.59
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	25		4225	355	1499.88	3592.83	45.1	44.2	9375.33	19	236.82
				sacking (6) -->					311		52559		14018.39	22355.48	77.2	63.7	68094.49	138	304.75
				Grand Total :					311		52559		14018.39	22355.48	77.2	63.7	68094.49	138	304.75

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	341		57629	259	14925.91	22073.70	83.4	81.9	69081.36	140	319.84
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	116		19604	355	6959.42	15127.74	49.7	50.9	39475.07	80	260.98
				sacking (6) -->					457		77233		21885.33	37201.44	71.1	66.4	108556.43	220	298.44
				Grand Total :					457		77233		21885.33	37201.44	71.1	66.4	108556.43	220	298.44

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	72		12168	259	3151.51	4730.08	82.2	81.6	14803.15	30	315.15
				sacking (6) -->					72		12168		3151.51	4730.08	82.2	81.6	14803.15	30	315.15
				Grand Total :					72		12168		3151.51	4730.08	82.2	81.6	14803.15	30	315.15

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50

23.50

Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	14		1680	486	816.48	894.45	77.6	76.4	2165.21	7	349.92
				hessian (1) -->					14		1680		816.48	894.45	77.6	76.4	2165.21	7	349.92
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	82		10332	259	2675.99	5035.56	45.2	66.6	22873.33	73	109.97
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	7		882	259	228.44	808.06	24.0	66.6	3670.48	12	57.11
G879	6	8	26.5	A.TWILL CLOTH		36"	130	123	1048		128904	344	44342.98	52510.86	71.8	74.7	179585.69	671	198.25
				sacking (6) -->					1137		140118		47247.41	58354.48	68.0	69.3	206129.50	756	187.49
				Grand Total :					1151		141798		48063.89	59248.93	68.1	71.1	208294.71	763	188.98

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	244		41236	259	10680.12	15924.60	82.7	83.5	49837.27	101	317.23
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	40		6760	355	2399.80	5672.90	45.7	47.0	14803.15	30	239.98
				sacking (6) -->					284		47996		13079.92	21597.50	74.3	65.3	64640.42	131	299.54
				Grand Total :					284		47996		13079.92	21597.50	74.3	65.3	64640.42	131	299.54

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

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G.Manager