

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 11-MAR-24

HESSIAN SKG.

Print Date : 03-MAY-24 04:24 PM

Page 1 of 3

Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs																
A	8.00	-	0.00	8.00															
B	8.00	-	0.00	8.00															
C	7.50	-	0.00	7.50	23.50														
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		37"	130	119	692		82348	283	23334.24	23805.44	83.2		252354.49	356	196.39
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		32"	130	119	288		34272	283	9711.36	9924.54	83.1		105207.14	144	202.06
33 -->									980		116620		33045.60	33729.98	83.2		357561.63	500	198.27
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" /S4 9.14 OZS		37"	130	150	91		13650	283	3892.98	4824.43	68.1		51142.36	49	236.51
34 -->									91		13650		3892.98	4824.43	68.1		51142.36	49	238.35
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
10	5	7	32.0	5 X 7 - 32 / 12.57 OZS	PS	52"	118	114	9		1026	390	399.78	502.03	67.8		3861.77	6	200.07
28	5	7	42.0	5 X 7 - 42" / 16.50 OZS	PS	52"	118	114	7		798	512	408.17	659.08	52.7		3861.77	6	204.29
35 -->									16		1824		807.95	1161.11	60.2		7723.54	12	201.99
1	Grand Total :								1087		132094		37746.53	39715.52	81.4		416427.53	561	201.85

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

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				23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day	
	Porter	Sorts	Width	Description				Length	Cuts											
302	11	12	45.0	11 X 12 - 45" / 11.25 OZS		52"	160	140	65		9100	349	3173.95	3564.07	60.6		30636.71	102	93.41	
302	11	12	45.0	11 X 12 - 45" / 11.25 OZS		54"	160	140	13		1820	349	634.79	689.39	62.7		5926.02	20	95.28	
382	11	12	44.0	11 X 12 - 44" / 12.82 OZS		52"	160	140	28		3920	397	1557.92	2027.13	52.2		15318.35	51	91.54	
382	11	12	44.0	11 X 12 - 44" / 12.82 OZS		54"	160	140	10		1400	397	556.40	745.00	50.7		5629.72	19	87.76	
									66 -->		116		16240	5923.06	7025.59	57.6		57510.80	192	92.55
<b>Grand Total :</b>										116		16240		5923.06	7025.59	57.6		57510.80	192	92.55
2																				

Overseer

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	Porter	Sorts	Width	Description																		
147	9	9	50.0	50.0" - 7.5 Ozs/40" 9.00 X 9.00	190"		200	11			2343	228.9	681.12	863.75	63.1		3793.07	14	145.95			
270	9	7	54.0	54" - 6.5 OZS / 40" 9 X 7	190"		200	11			2334	198.4	635.14	742.54	68.4		3483.44	10	190.53			
297	9	8	50.0	50.0" - 7.00 OZS / 40" 9.00 X 8.00	190"		200	10			2133	213.6	578.62	647.69	71.5		3048.01	10	173.58			
321	11	11	54.0	54.0" - 9.34 OZS / 40" 11.00 X 11.00	190"		200	11			2238	285	874.85	1221.81	57.3		3990.12	18	145.80			
383	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00	190"		200	29			5945	259.4	1958.51	2274.99	68.9		8815.77	47	125.01			
384	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00 (D)	350"		400	6			2715	259.4	894.43	464.68	154.0		1800.67	16	167.70			
385	8	7	70.0	70.0"-6.0 OZS/40" - 8 X 7	190"		200	6			1216	183.1	395.87	710.66	44.6		2786.75	8	148.44			
									<b>67 --&gt;</b>			<b>84</b>		<b>18924</b>		<b>6018.54</b>	<b>6926.12</b>	<b>76.2</b>		<b>27717.83</b>	<b>123</b>	<b>146.79</b>
<b>3</b>	<b>Grand Total :</b>											<b>84</b>		<b>18924</b>		<b>6018.54</b>	<b>6926.12</b>	<b>76.2</b>		<b>27717.83</b>	<b>123</b>	<b>146.79</b>

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