

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : GONDALPARA JUTE MILL

Daily Spinning Efficiency Report For 25-APR-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	7.5	5520	76.68	7	5159	76.78	14.5	10679	76.73	11134	80	-455			
164	3	SD 4 3/4 (120)	SACKING WEFT	21	21.5	3200	2.89	1	998	83.18	1	998	83.18	2	1996	83.18	1920	80	76			
189	2	AD 4 1/4 (100)	DORNIER GOLDEN	7	7.5	3700	4.8	7.5	1575	86.49	7	1470	86.49	14.5	3045	86.49	2817	80	228			
190	1	AD 4 1/4 (100)	HESSIAN WEFT	8	8.5	3700	4.6	4	840	73.13	4	840	73.13	8	1680	73.13	1838	80	-158			
205	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3700	3.8	5	2905	87.70	5	2905	87.70	10	5810	87.70	5300	80	510			
205	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3700	3.8	7.5	3638	73.22	6	2910	73.21	13.5	6548	73.21	7155	80	-607			
216	1	SD 4 3/4 (96)	SEWING TWINE	21	21.5	3200	2.89	.5	442	92.10	.5	405	84.39	1	847	88.24	768	80	79			
217	1	AD 4 1/4 (100)	HESSIAN WARP- 6	6	8.5	3700	4.6	14	3080	76.61	14	3080	76.61	28	6160	76.61	6432	80	-272			
46	2	AD 4 1/4 (100)	SACKING WARP	10	10.5	3600	4	23	6877	75.33	19.5	5948	76.85	42.5	12825	76.03	14675	87	-1850			
Sub Group Tot & Average Nomi Count				10.68	Actual Count :			11.60	70	25875	80.5	64	23715	79.8	134	49590	80.15	52039	-2449			
Grand Total & Average Nomi Count				10.68	Actual Count :			11.60	70	25875	80.5	64	23715	79.8	134	49590	80.15	52039	-2449			

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	93	-15
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	13.5	10.5
5 SD 4 3/4 (96)	24	15.5	8.5
6 SD 4 3/4 (120)	15	12	3
7 COARSE 5 1/2 (80)	6		6
Total:	273	134	139

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER GOLDEN	14.5	1450	3045	2817	86.49	228
HESSIAN WARP- 6	28	2800	6160	6432	76.61	-272
HESSIAN WEFT	8	800	1680	1838	73.13	-158
S4-13 LBS	23.5	2820	12358	12455	79.38	-97
SACKING WARP	42.5	4250	12825	14675	76.03	-1850
SACKING WEFT	16.5	1632	12675	13054	77.68	-379
SEWING TWINE	1	96	847	768	88.24	79
	134	13848	49590	52039	80.15	-2449