

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Monthly Spinning Efficiency Report From 01-MAY-23 to 07-MAY-23
 (Based On Std Count, Speed, Twist)

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
F	HESSIAN WARP	1	S/D 4 1/4"	8.00	8.50	102	11220	3800	4.39	866	0.2684	32172	23593	69.64	85	27345	-3752
			(110)														
F	HESSIAN WARP	2	S/D 4 1/4"	9.00	8.94	48	4800	3800	4.09	929	0.3043	16772	11440	68.27	85	14258	-2818
			(100)														
F	HESSIAN WARP	36	A/D 4 1/4"	8.00	8.25	154	15400	3600	4.39	820	0.2692	41636	32470	75.81	85	35390	-2920
			(100)														
Sub Group Tot & Average				8.33	8.56	304	31420				0.2806	90580	67503	71.24		76993	-9490
C	SACKING WEFT	39	S/D 5 1/2"	22.00	21.11	1	80	2500	2.73	916	0.7341	677	460	70.82	80	542	-82
			(80)														
C	SACKING WEFT	42	S/D 4 3/4"	22.00	21.21	86.5	8996	3300	2.73	1209	1.1091	98667	78155	82.74	80	78933	-778
			(104)														
F	SACKING WARP	3	S/D 4 1/4"	9.50	9.93	144	14400	3700	4	925	0.3556	52157	40115	73.14	80	41725	-1610
			(100)														
F	SACKING WARP	30	S/D 4 1/4"	13.00	13.12	48	4800	3700	3.8	974	0.5105	25190	19195	76.08	80	20152	-957
			(100)														
F	SACKING WARP	30	S/D 4 1/4"	13.00	13.22	11.5	1265	3700	3.8	974	0.5026	6690	4980	73.52	80	5352	-372
			(110)														
F	SACKING WARP	34	S/D 4 3/4"	13.00	13.02	60	6240	3600	3.75	960	0.5172	32030	25278	78.88	80	25625	-347
			(104)														
F	SACKING WARP	5	S/D 4 1/4"	9.50	9.99	177	19470	3700	4	925	0.3531	70617	53848	72.23	80	56493	-2645
			(110)														
Sub Group Tot & Average				14.57	14.51	528	55251				0.5832	286028	222031	75.34		228822	-6791
Grand Total & Average				10.83	11.04	832	86671				0.4924	376608	289534	76.04		305815	-16281
Total Sprindale Run :				86671	Actual Prod. Per 100 Sprindale :				334.061	Target Prod. Per 100 Sprindale :				352.846			

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												Theo	Actual											
			Frame	Installed	Running	Idle																		
TOTAL WRK HOURS			141	1	A/D 4 1/4" (100)	60	154	-94	Quality									Frame Run	Spindle	Actual Pro	Efficiency(%)	Target Prod	Difference	
TOTAL WRK SHIFT			18	2	S/D 4 1/4" (100)	96	240	-144	HESSIAN WARP									304	31420	67503	72	76993	9490	
TOTAL WRK DAYS			6	3	S/D 4 1/4" (110)	162	290.5	-128.5	SACKING WARP									440.5	46175	143416	74.27	149347	5931	
TOTAL PRODUCTION			289534	4	S/D 4 3/4" (104)	72	146.5	-74.5	SACKING WEFT									87.5	9076	78615	81.85	79475	860	
AVG. PRODUCTION PER HOUR			2053.43	6	S/D 5 1/2" (80)	36	1	35										832	86671	289534	76.04	305815	16281	
AVG. PRODUCTION PER SHIFT			16085.22	Total:														426	832	-406				
AVG. PRODUCTION PER DAY			48255.67																					