

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 12-FEB-24

HESSIAN SKG.

Print Date : 03-MAY-24 03:41 PM

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs																
A	8.00	-	0.00	8.00															
B	8.00	-	0.00	8.00															
C	7.50	-	0.00	7.50	23.50														
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		32"	130	116	296		34336	283	9981.12	9924.54	83.2		105207.14	144	202.44
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		37"	130	116	729		84564	283	24581.88	26145.86	77.8		277164.62	391	183.62
33 -->								1025			118900		34563.00	36070.40	79.3		382371.76	535	193.81
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" /S4 9.14 OZS		37"	130	155	66		10230	283	2823.48	3938.31	62.5		41748.86	40	217.13
34 -->								66			10230		2823.48	3938.31	62.5		41748.86	40	211.76
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
10	5	7	32.0	5 X 7 - 32 / 12.57 OZS	PS	52"	118	114	9		1026	390	399.78	502.03	67.8		3861.77	6	200.07
28	5	7	42.0	5 X 7 - 42" / 16.50 OZS	PS	52"	118	114	7		798	512	408.17	659.08	52.7		3861.77	6	204.29
35 -->								16			1824		807.95	1161.11	60.2		7723.54	12	201.99
Grand Total :								1107			130954		38194.43	41169.82	77.7		431844.16	587	195.20

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs	
A	8.00	-	0.00	8.00
B	8.00	-	0.00	8.00
C	7.50	-	0.00	7.50
				23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day	
	Porter	Sorts	Width	Description																
382	11	12	44.0	11 X 12 - 44" / 12.82 OZS		54"	160	140	46		6440	397	2559.44	2744.73	63.3		20741.07	70	109.57	
382	11	12	44.0	11 X 12 - 44" / 12.82 OZS		52"	160	140	78		10920	397	4339.92	4849.21	60.8		36643.91	122	106.60	
									66 -->		124		17360	6899.36	7593.94	61.7		57384.98	192	107.80
2	<b>Grand Total :</b>										124		17360	6899.36	7593.94	61.7		57384.98	192	107.80

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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Shift	T/Hrs	L/Hrs	W/Hrs	
A	8.00	-	0.00	8.00
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Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
151	13	13	51.0	51.0" - 8.5 Ozs/40" 13.00 X 13.00 (D)		350"		400	0		268	259.4	90.06	59.25	121.6		225.08	2	135.09
297	9	8	50.0	50.0" - 7.00 OZS / 40" 9.00 X 8.00		190"		200	8		1676	213.6	454.65	518.15	70.2		2438.40	8	170.49
307	9	7	50.0	50.0" - 6.5 OZS / 40" 9.00 X 7.00		190"		200	11		2292	198.4	577.51	618.79	74.7		3135.09	9	192.51
321	11	11	54.0	54.0" - 9.34 OZS / 40" 11.00 X 11.00		190"		200	9		1931	285	754.84	882.42	68.4		2881.75	13	174.18
383	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00		190"		200	41		8287	259.4	2730.06	2904.24	75.2		11254.18	60	136.50
384	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00 (D)		350"		400	1		564	259.4	185.80	116.17	128.0		450.17	4	139.35
									67 -->		70	15018	4792.92	5099.02	77.0		20384.67	96	149.78
3	<b>Grand Total :</b>								70		15018	4792.92	5099.02	77.0		20384.67	96	149.78	

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager