

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED

Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Monthly Spinning Efficiency Report From 01-JUN-23 to 30-JUN-23
(Based On Std Count, Speed, Twist)

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
F	HESSIAN WARP	1	S/D 4 1/4"	8.00	8.43	516.5	56815	3800	4.39	866	0.2855	162444	127074	74.33	85	138072	-10998
			(110)														
F	HESSIAN WARP	36	A/D 4 1/4"	8.00	8.32	519.5	51950	3600	4.39	820	0.2858	140645	116296	79.55	85	119549	-3253
			(100)														
F	HYDRO CARBON FREE WARP	37	S/D 4 1/4"	10.00	10.39	19.5	2145	3700	4	925	0.3691	8173	6201	72.20	80	6539	-338
			(110)														
F	HESSIAN WARP	6	A/D 4 1/4"	8.00	8.09	22	2200	3600	4.28	841	0.2852	6112	4914	79.21	85	5195	-281
			(100)														
Sub Group Tot & Average				8.50	8.81	1077.5	113110				0.3064	317374	254485	76.32		269355	-14870
C	SACKING WEFT	4	S/D 4 1/4"	22.00	12.88	9.5	950	2500	2.57	973	0.5315	8426	3955	80.64	80	6741	-2786
			(100)														
C	SACKING WEFT	42	S/D 4 3/4"	22.00	22.03	442	45968	3300	2.73	1209	1.1013	503471	396530	78.41	80	402775	-6245
			(104)														
F	SACKING WARP	3	S/D 4 1/4"	9.50	9.93	615.5	61550	3700	4	925	0.3668	223010	176830	75.96	80	178406	-1576
			(100)														
F	SACKING WARP	30	S/D 4 1/4"	13.00	12.90	143.5	15785	3700	3.8	974	0.5258	82431	65012	79.62	80	65943	-931
			(110)														
F	SACKING WARP	30	S/D 4 3/4"	13.00	12.95	94	9776	3700	3.8	974	0.5302	50938	40604	80.06	80	40753	-149
			(104)														
F	SACKING WARP	34	S/D 4 1/4"	13.00	13.04	47	5170	3600	3.75	960	0.5289	26635	21418	80.40	80	21309	109
			(110)														
F	SACKING WARP	34	S/D 4 3/4"	13.00	13.06	252	26208	3600	3.75	960	0.5244	134727	107652	79.75	80	107784	-132
			(104)														
F	HYDRO CARBON FREE WARP	35	S/D 4 1/4"	12.00	11.82	109	11990	3600	3.9	923	0.4442	54738	41716	77.37	80	43789	-2073
			(110)														
F	SACKING WARP	43	S/D 4 1/4"	9.00	8.88	197	19700	3800	4.18	909	0.3379	66421	52142	80.05	85	56457	-4315
			(100)														
F	SACKING WARP	44	S/D 4 1/4"	13.00	13.06	209	20900	3800	3.75	1013	0.5279	113625	86425	75.71	80	90902	-4477
			(100)														
F	SACKING WARP	5	S/D 4 1/4"	9.50	9.91	757	83270	3700	4	925	0.3673	301830	239571	76.24	80	241464	-1893
			(110)														
Sub Group Tot & Average				13.55	12.77	2875.5	301267				0.5260	1566252	1231855	78.56		1256323	-24468
Grand Total & Average				11.23	11.45	3953	414377				0.4675	1883626	1486340	77.34		1525678	-39338
Total Sprindale Run :				414377	Actual Prod. Per 100 Sprindale :				358.693	Target Prod. Per 100 Sprindale :				368.186			

