

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 07-APR-24

BROAD LOOM

Print Date : 03-MAY-24 05:06 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	356		43076	259	11156.68	10908.75	71.8	71.6	59952.76	162	206.61
				sacking (6) -->					356		43076		11156.68	10908.75	71.8	71.6	59952.76	162	206.61
				Grand Total :					356		43076		11156.68	10908.75	71.8	71.6	59952.76	162	206.61

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1435	8	8	40.0	HESS CLOTH		46"	165	156	7		1092	184	200.93	192.68	70.9	65.6	1540.00	6	66.98
1948	9	7	44.0	HESS CLOTH		52"	165	154	130		20020	203	4064.06	5447.98	50.7	52.3	39466.67	140	58.06
1994	9	8	72.0	HESS CLOTH		76"	170	160	4		640	357	228.48	401.36	38.7	39.5	1653.33	8	57.12
2002	9	8	54.0	HESS CLOTH		58"	165	156	15		2340	268	627.12	905.73	47.1	48.1	4970.00	21	59.73
2002	9	8	54.0	HESS CLOTH		67"	165	156	2		312	268	83.62	121.19	46.9	48.1	665.00	3	55.75
2115	9	8	47.3	HESS CLOTH		58"	165	154	8		1232	234	288.29	376.58	52.1	58.2	2366.67	10	57.66
2116	9	8	51.5	HESS CLOTH		58"	165	154	5		770	255	196.35	287.27	46.5	47.7	1656.67	7	56.10
2985	11	9	52.0	HESS CLOTH		58"	165	158	3		474	299	141.73	171.09	56.3	53.5	841.48	4	70.87
2987	11	9	54.0	HESS CLOTH		58"	165	153	6		918	311	285.50	400.40	48.5	48.9	1893.33	9	63.44
2990	11	9	44.0	HESS CLOTH		58"	165	156	6		936	253	236.81	289.54	55.6	55.6	1682.96	8	59.20
3131	11	11	72.0	HESSIAN CL		76"	175	160	15		2400	452	1084.80	1755.49	42.0	42.2	5711.52	38	57.09
3227	11	12	33.0	HESS CLOTH		46"	165	154	9		1386	234	324.32	299.50	73.6	72.1	1882.22	11	58.97
3234	11	12	44.0	HESS CLOTH		52"	165	152	3		456	354	161.42	237.51	46.2	48.0	986.67	6	53.81
3367	11	12	50.0	HESS CLOTH		58"	165	160	16		2560	354	906.24	1139.41	54.1	52.6	4733.33	30	60.42
5805	8	6	72.0	HESS CLOTH		76"	170	160	11		1760	281	494.56	842.45	39.9	36.8	4408.89	16	61.82
5806	8	6	35.0	HESS ROLL		46"	1150	1100	2		2200	136	299.20	316.49	64.3	64.3	3422.22	10	59.84
hessian (1) -->									242		39496		9623.43	13184.67	50.7	52.1	77880.96	327	58.86
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0483	5	6.5	42.0	BAILING CL		52"	130	120	6		720	510	367.20	315.86	79.1	74.4	910.77	3	244.80
0484	5	6.5	40.0	BAILING CL		46"	130	120	6		720	486	349.92	313.19	76.0	77.6	947.69	3	233.28
sacking on hessian loom (2) -->									12		1440		717.12	629.05	77.5	76.0	1858.46	6	239.04
Grand Total :									254		40936		10340.55	13813.72	51.3	54.8	79739.42	333	62.11

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 07-APR-24

MODERN LOOM

Print Date : 03-MAY-24 05:06 PM

HJM/FS/B&W/09

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1948	9	7	44.0	HESS CLOTH	ML300	300"	165	155	141	2	21855	203	4436.57	4516.07	58.9	58.9	37078.00	71	187.46
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	158	22	2	3476	357	1240.93	1652.48	45.1	45.1	7716.00	25	148.91
				sacking (6) -->							163		25331	6168.55	56.5	52.0	44794.00	96	177.42
				Grand Total :							163		25331	6168.55	56.5	52.0	44794.00	96	177.42

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	337		56953	259	14750.83	21916.04	83.0	82.8	68587.93	139	318.36
				sacking (6) -->					337		56953		14750.83	21916.04	83.0	82.8	68587.93	139	318.36
				Grand Total :					337		56953		14750.83	21916.04	83.0	82.8	68587.93	139	318.36

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	349		58981	259	15276.08	22546.71	83.6	83.8	70561.68	143	320.48
				sacking (6) -->					349		58981		15276.08	22546.71	83.6	83.8	70561.68	143	320.48
				Grand Total :					349		58981		15276.08	22546.71	83.6	83.8	70561.68	143	320.48

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	156		26364	259	6828.28	9775.50	86.2	81.7	30593.18	62	330.40
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	158		26702	355	9479.21	18720.57	54.7	54.7	48850.39	99	287.25
				sacking (6) -->					314		53066		16307.49	28496.06	66.8	68.2	79443.57	161	303.87
				Grand Total :					314		53066		16307.49	28496.06	66.8	68.2	79443.57	161	303.87

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

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G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	62		10478	259	2713.80	3941.74	84.9	80.2	12335.96	25	325.66
				sacking (6) -->					62		10478		2713.80	3941.74	84.9	80.2	12335.96	25	325.66
				Grand Total :					62		10478		2713.80	3941.74	84.9	80.2	12335.96	25	325.66

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

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C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 07-APR-24

SACKING WVG.

Print Date : 03-MAY-24 05:06 PM

HJM/FS/B&W/09

Page 8 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00
			16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	10		1200	486	583.20	652.49	76.0	76.0	1579.49	5	233.28
				hessian (1) -->					10		1200		583.20	652.49	76.0	76.0	1579.49	5	233.28
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	190		23940	259	6200.46	6763.01	77.9	78.2	30720.00	96	129.18
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	498		62748	259	16251.73	17605.29	78.5	78.2	79969.52	256	126.97
G443	8	9	26.5	L.TWILL		36"	130	123	224		27552	432	11902.46	12579.46	80.4	80.2	34257.78	141	168.83
				sacking (6) -->					912		114240		34354.65	36947.76	78.8	78.9	144947.30	493	139.37
				Grand Total :					922		115440		34937.85	37600.25	78.8	78.2	146526.79	498	140.31

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	351		59319	259	15363.62	22231.38	85.3	85.2	69574.80	141	326.89
				sacking (6) -->					351		59319		15363.62	22231.38	85.3	85.2	69574.80	141	326.89
				Grand Total :					351		59319		15363.62	22231.38	85.3	85.2	69574.80	141	326.89

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager