

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 25-APR-24

BROAD LOOM

Print Date : 27-APR-24 04:31 PM

HJM/FS/B&W/09

Page 1 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	314		37994	259	9840.45	9561.99	72.3	72.2	52551.18	142	207.90
				sacking (6) -->					314		37994		9840.45	9561.99	72.3	72.2	52551.18	142	207.90
				Grand Total :					314		37994		9840.45	9561.99	72.3	72.2	52551.18	142	207.90

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1994	9	8	72.0	HESS CLOTH		76"	170	160	4		640	357	228.48	401.36	38.7	39.0	1653.33	8	57.12
2002	9	8	54.0	HESS CLOTH		58"	165	155	25		3875	268	1038.50	1638.94	43.1	46.4	8993.33	38	54.66
2402	9	10	43.3	HESS CLOTH		52"	165	155	13		2015	249	501.74	735.07	46.4	51.3	4341.33	22	45.61
2512	9	10	47.3	HESS CLOTH		52"	165	154	10		1540	268	412.72	575.39	48.8	49.8	3157.33	16	51.59
2512	9	10	47.3	HESS CLOTH		56"	165	154	6		924	268	247.63	349.90	48.1	49.8	1920.00	10	49.53
2512	9	10	47.3	HESS CLOTH		58"	165	154	20		3080	268	825.44	1207.64	46.5	49.8	6626.67	35	47.17
2987	11	9	54.0	HESS CLOTH		58"	165	156	7		1092	311	339.61	533.87	43.3	44.9	2524.44	12	56.60
2990	11	9	44.0	HESS CLOTH		58"	165	155	7		1085	253	274.51	398.11	46.9	51.7	2314.07	11	49.91
2992	11	9	60.0	HESS CLOTH		67"	165	154	2		308	345	106.26	184.90	39.1	39.2	788.15	4	53.13
2993	11	9	66.0	HESS CLOTH		76"	165	155	2		310	380	117.80	189.87	42.2	42.2	734.81	4	58.90
3023	11	10	48.0	HESS CLOTH		58"	165	154	4		616	289	178.02	260.45	46.5	48.0	1325.33	7	50.86
3026	11	10	60.0	HESS CLOTH		67"	165	154	3		462	361	166.78	261.19	43.4	43.8	1064.00	6	55.59
3031	11	10	45.0	HESS CLOTH		52"	165	155	7		1085	271	294.04	436.38	45.8	48.5	2368.00	12	49.01
3203	11	12	72.0	HESS CLOTH		76"	175	160	6		960	510	489.60	860.06	38.7	38.7	2480.00	18	54.40
3267	11	12	36.0	HESS CLOTH		46"	165	155	20		3100	255	790.50	949.46	56.6	59.3	5475.56	32	49.41
5718	11	11	47.2	HESS CLOTH		58"	165	154	14		2156	298	642.49	802.21	54.5	51.0	3958.79	23	55.87
5805	8	6	72.0	HESS CLOTH		76"	170	156	12		1872	281	526.03	1053.06	34.0	36.0	5511.11	20	52.60
5806	8	6	35.0	HESS ROLL		46"	1150	1100	3		3300	136	448.80	569.68	53.6	60.2	6160.00	18	49.87
hessian (1) -->										165	28420		7628.95	11407.54	46.3	47.2	61396.25	296	51.55
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0482	5	6.5	36.0	BAILING CL		52"	130	120	5		600	437	262.20	270.64	65.9	64.4	910.77	3	174.80
0483	5	6.5	42.0	BAILING CL		52"	130	120	18		2160	510	1101.60	1158.14	64.7	69.0	3339.49	11	200.29
0484	5	6.5	40.0	BAILING CL		46"	130	120	8		960	486	466.56	521.99	60.8	62.2	1579.49	5	186.62
0484	5	6.5	40.0	BAILING CL		52"	130	120	4		480	486	233.28	300.99	52.7	62.2	910.77	3	155.52
sacking on hessian loom (2) -->										35	4200		2063.64	2251.76	62.3	64.5	6740.52	22	187.60
Grand Total :										200	32620		9692.59	13659.30	47.9	50.3	68136.77	318	60.96

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description				Length	Cuts										
1948	9	7	44.0	HESS CLOTH	ML300	300"	165	155	27	2	4185	203	849.56	954.10	53.4	57.9	7833.00	15	169.91
1992	9	8	44.0	HESS CLOTH	ML300	300"	165	155	3	2	465	218	101.37	179.30	33.9	56.9	1371.00	3	101.37
2300	9	9	44.0	HESS CLOTH	ML300	300"	165	155	93	2	14415	234	3373.11	3136.47	64.5	62.4	22340.00	55	183.99
3150	11	11	54.0	HESS CLOTH	ML360	360"	165	155	23	2	3565	357	1272.71	1454.16	52.5	47.8	6788.00	22	173.55
				hessian (1) -->					146		22630		5596.75	5724.03	59.0	56.3	38332.00	95	176.74
				Grand Total :					146		22630		5596.75	5724.03	59.0	56.3	38332.00	95	176.74

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	301		50869	259	13175.07	20181.67	80.5	82.3	63160.10	128	308.79
				sacking (6) -->					301		50869		13175.07	20181.67	80.5	82.3	63160.10	128	308.79
				Grand Total :					301		50869		13175.07	20181.67	80.5	82.3	63160.10	128	308.79

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 25-APR-24

S4 NEW SHED

Print Date : 27-APR-24 04:31 PM

HJM/FS/B&W/09

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	300		50700	259	13131.30	20181.67	80.3	83.1	63160.10	128	307.76
				sacking (6) -->					300		50700		13131.30	20181.67	80.3	83.1	63160.10	128	307.76
				Grand Total :					300		50700		13131.30	20181.67	80.3	83.1	63160.10	128	307.76

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	325		54925	259	14225.58	21443.03	81.8	81.7	67107.61	136	313.80
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	109		18421	355	6539.46	14182.25	49.8	51.2	37007.87	75	261.58
				sacking (6) -->					434		73346		20765.04	35625.28	70.4	66.5	104115.48	211	295.24
				Grand Total :					434		73346		20765.04	35625.28	70.4	66.5	104115.48	211	295.24

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	69		11661	259	3020.20	4572.41	81.5	81.3	14309.71	29	312.43
				sacking (6) -->					69		11661		3020.20	4572.41	81.5	81.3	14309.71	29	312.43
				Grand Total :					69		11661		3020.20	4572.41	81.5	81.3	14309.71	29	312.43

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	6		720	486	349.92	383.34	77.6	76.1	927.95	3	349.92
				hessian (1) -->					6		720		349.92	383.34	77.6	76.1	927.95	3	349.92
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	38		4788	259	1240.09	2966.15	35.5	72.3	13473.33	43	86.52
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	48		6048	259	1566.43	3770.93	35.3	72.3	17128.89	56	83.92
G443	8	9	26.5	L.TWILL		36"	130	123	116		14268	432	6163.78	6464.44	81.0	80.6	17604.69	74	249.88
G879	6	8	26.5	A.TWILL CLOTH		36"	130	123	792		97416	344	33511.10	37563.65	75.8	75.2	128466.67	480	209.44
				sacking (6) -->					994		122520		42481.40	50765.17	69.3	75.1	176673.58	653	195.17
				Grand Total :					1000		123240		42831.32	51148.51	69.4	75.3	177601.53	656	195.87

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	249		42081	259	10898.98	16555.28	81.2	83.7	51811.02	105	311.40
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	51		8619	355	3059.75	6807.48	48.5	47.1	17763.78	36	254.98
									sacking (6) -->	300	50700		13958.73	23362.76	72.9	65.4	69574.80	141	296.99
									Grand Total :	300	50700		13958.73	23362.76	72.9	65.4	69574.80	141	296.99

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager