

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 03-MAY-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.92	3800	4.39	2	595	83.40	3	747	69.80	5	1342	75.24	1516	85	-174			
47	F	S/D 4 1/4" (100)	HESSIAN WARP	8	8.54	3800	4.39	5	1253	80.72	5	1133	72.99	10	2386	76.85	2639	85	-253			
48	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	10.85	3800	4	3	858	60.06	3	908	63.56	3	883	65.93	9	2649	63.12	3357	80	-708
55	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	10	10.61	3800	4	4	1039	61.36	4	1101	65.02	3	803	67.44	11	2943	64.29	3662	80	-719
57	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	8.28	3800	4.3	5	1079	70.22	5	1111	72.30	5	1107	76.84	15	3297	73.04	3611	80	-314
58	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	8	8.28	3800	4.3	2	475	70.25	1	245	72.47	1	243	76.67	4	963	72.35	1065	80	-102
Sub Group Tot & Average Nomi Count				8.74	Actual Count :	9.29		21	5299	71.0	21	5245	69.4	12	3036	71.7	54	13580	70.82	15850	-2270	
26	F	S/D 4 3/4" (104)	SACKING WARP	13	12.9	3800	3.75	8	4000	87.57	9	4455	86.69	8	3768	87.99	25	12223	87.37	11191	80	1032
43	F	S/D 4 1/4" (100)	SACKING WARP	9	8.69	3800	4.18	3	765	76.85				2	464	74.58	5	1229	75.98	1375	85	-146
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.91	3800	3.75	6	2400	72.80	4	1692	76.99	5	1980	76.88	15	6072	75.24	6456	80	-384
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	9.93	3800	4							2	535	72.02	2	535	72.02	594	80	-59
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.5	3800	3.75	4	1900	81.17	5	2375	81.17	5	2255	82.21	14	6530	81.52	6408	80	122
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.35	3800	3.9	4	1404	63.14	5	1825	65.65	4	1460	70.03	13	4689	66.15	5671	80	-982
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.93	3800	4	2	580	66.54				2	589	72.08	4	1169	69.22	1351	80	-182
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	21.38	3200	2.68	1	990	88.78	1	960	86.09	1	900	86.09	3	2850	87.01	2620	80	230
64	C	S/D 5 1/2" (80)	HYDRO CARBON FREE WEFT- 22	22	20.32	2500	2.55				1	300	44.82				1	300	44.82	535	80	-235
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT- 22	22	21.62	3400	2.55	1	990	78.62	1	960	76.24	1	900	76.24	3	2850	77.05	2959	80	-109
Sub Group Tot & Average Nomi Count				13.11	Actual Count :	12.99		29	13029	76.9	26	12567	74.0	30	12851	77.6	85	38447	73.64	39160	-713	
Grand Total & Average Nomi Count				11.41	Actual Count :	11.55		50	18328	74.4	47	17812	71.8	42	15887	75.8	139	52027	72.58	55010	-2983	

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	26	4
2 S/D 4 1/4" (100)	48	32	16
3 S/D 4 1/4" (110)	81	49	32
4 S/D 4 3/4" (104)	36	31	5
6 S/D 5 1/2" (80)	18	1	17
Total:	213	139	74

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	15	1550	3728	4155	76.26	-427
HYDRO CARBON FREE WARP	52	5460	14541	17366	66.99	-2825
HYDRO CARBON FREE WEFT- 22	4	392	3150	3494	72.11	-344
SACKING WARP	65	6780	27758	27375	81.36	383
SACKING WEFT	3	312	2850	2620	87.01	230
	139	14494	52027	55010	72.58	-2983