

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Monthly Spinning Efficiency Report From 01-APR-23 to 31-MAY-23
 (Based On Std Count, Speed, Twist)

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
F	HESSIAN WARP	1	S/D 4 1/4" (110)	8.00	8.39	1018	111980	3800	4.39	866	0.2849	320835	249921	74.22	85	272699	-22778
F	HESSIAN WARP	2	S/D 4 1/4" (100)	9.00	8.90	266	26600	3800	4.09	929	0.3158	92157	65800	71.77	85	78338	-12538
F	HESSIAN WARP	36	A/D 4 1/4" (100)	8.00	8.27	1320	132000	3600	4.39	820	0.2829	357170	292510	79.27	85	303594	-11084
F	HESSIAN WARP	36	S/D 4 3/4" (104)	8.00	12.74	16	1664	3600	4.39	820	0.5243	4495	6834	95.72	85	3821	3013
F	HESSIAN WARP	6	S/D 4 1/4" (100)	8.00	8.38	151	15100	3600	4.28	841	0.2761	41818	32662	73.30	85	35546	-2884
F	HESSIAN WARP	7	S/D 4 1/4" (110)	9.00	9.04	6	660	3800	4.09	929	0.3107	2318	1606	68.98	85	1970	-364
Sub Group Tot & Average				8.33	9.29	2777	288004				0.3325	818793	649333	77.21		695968	-46635
C	SACKING WEFT	39	S/D 5 1/2" (80)	22.00	21.61	130.5	10440	2500	2.73	916	0.7331	87391	59950	69.69	80	69914	-9964
C	SACKING WEFT	42	S/D 4 3/4" (104)	22.00	21.30	837.5	87100	3300	2.73	1209	1.1164	954195	761675	82.72	80	763349	-1674
F	SACKING WARP	3	A/D 4 1/4" (100)	9.50	9.74	30.5	3050	3700	4	925	0.3504	11026	8371	74.02	80	8821	-450
F	SACKING WARP	3	S/D 4 1/4" (100)	9.50	9.99	1440	144000	3700	4	925	0.3562	521182	401735	73.20	80	416947	-15212
F	SACKING WARP	30	S/D 4 1/4" (100)	13.00	13.08	416	41600	3700	3.8	974	0.5093	217716	165961	75.88	80	174168	-8207
F	SACKING WARP	30	S/D 4 1/4" (110)	13.00	13.12	206.5	22715	3700	3.8	974	0.5022	119332	89347	75.03	80	95460	-6113
F	SACKING WARP	34	S/D 4 3/4" (104)	13.00	13.03	597.5	62140	3600	3.75	960	0.5166	319256	251450	78.71	80	255407	-3957
F	SACKING WARP	43	S/D 4 1/4" (100)	9.00	8.89	167.5	16750	3800	4.18	909	0.3250	56522	42644	76.55	85	48043	-5399
F	SACKING WARP	44	S/D 4 1/4" (100)	13.00	13.02	30	3000	3800	3.75	1013	0.5273	16427	12391	75.26	80	13142	-751
F	SACKING WARP	5	S/D 4 1/4" (110)	9.50	10.03	1741.5	191565	3700	4	925	0.3556	693753	533565	72.71	80	555002	-21437
Sub Group Tot & Average				13.35	13.38	5597.5	582360				0.5292	2996800	2327089	75.38		2400253	-73164
Grand Total & Average				10.99	11.22	8374.5	870364				0.4554	3815593	2976422	77.38		3096221	-119799
Total Sprindale Run :				870364	Actual Prod. Per 100 Sprindale :				341.974	Target Prod. Per 100 Sprindale :				355.739			

