

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 20-MAY-23
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.25	3800	4.39	9	2275	76.62	8	2046	77.52	7	1779	82.17	24	6100	78.47	6608	85	-508
36	F	A/D 4 1/4" (100)	HESSIAN WARP	8	8.11	3600	4.39	9	2069	82.30	7	1629	83.31	7	1619	88.32	23	5317	84.37	5357	85	-40
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.18	18	4344	79.5	15	3675	80.4	14	3398	85.2	47	11417	81.42	11965			-548
3	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10	3700	4	10.5	3044	74.62	9.5	2767	74.97	10	2852	78.30	30	8663	75.91	9130	80	-467
30	F	S/D 4 1/4" (100)	SACKING WARP	13	13.07	3700	3.8	3.5	1368	73.13	3.5	1391	74.36	3	1230	81.82	10	3989	76.06	4196	80	-207
30	F	S/D 4 1/4" (110)	SACKING WARP	13	13.42	3700	3.8	2	859	71.15	2	875	72.47				4	1734	71.81	1932	80	-198
34	F	S/D 4 3/4" (104)	SACKING WARP	13	13.39	3600	3.75	3	1275	75.69	3	1290	76.58	3	1284	81.31	9	3849	77.79	3958	80	-109
39	C	S/D 5 1/2" (80)	SACKING WEFT	22	21.76	2500	2.73	.5	230	68.70						.5	230	68.70	268	80	-38	
42	C	S/D 4 3/4" (104)	SACKING WEFT	22	21.76	3300	2.73	6.5	5980	80.07	6	5625	81.60	6	5580	86.34	18.5	17185	82.52	16659	80	526
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.06	3800	4.18	4	1060	76.61	4	178	12.86	4	1000	77.09	12	2238	55.06	3455	85	-1217
5	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.01	3700	4	11	3508	74.55	10	3204	74.90	10	3138	78.25	31	9850	75.81	10395	80	-545
Sub Group Tot & Average Nomi Count				12.21	Actual Count :	12.50	41	17324	74.3	38	15330	66.8	36	15084	80.5	115	47738	72.96	49993			-2255
Grand Total & Average Nomi Count				10.99	Actual Count :	11.25	59	21668	75.3	53	19005	69.8	50	18482	81.7	162	59155	74.65	61958			-2803

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	23	7
2 S/D 4 1/4" (100)	48	52	-4
3 S/D 4 1/4" (110)	81	59	22
4 S/D 4 3/4" (104)	36	27.5	8.5
6 S/D 5 1/2" (80)	18	.5	17.5
Total:	213	162	51

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	47	4940	11417	11965	81.11	-548
SACKING WARP	96	9986	30323	33066	73.82	-2743
SACKING WEFT	19	1964	17415	16927	82.31	488
	162	16890	59155	61958	74.65	-2803