

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 26-MAY-23
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.6	3800	4.39	9	2338	75.53	8	2080	75.60	6	1548	80.02	23	5966	76.67	6614	85	-648
36	F	A/D 4 1/4" (100)	HESSIAN WARP	8	8.46	3600	4.39	9	2127	81.11	8	1890	81.08	6	1408	85.91	23	5425	82.29	5604	85	-179
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.53	18	4465	78.3	16	3970	78.3	12	2956	83.0	46	11391	79.48	12218			-827
3	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.17	3700	4	9	2572	72.33	10	2719	71.87	9	2536	76.07	28	7827	73.34	8538	80	-711
30	F	S/D 4 1/4" (100)	SACKING WARP	13	13.56	3700	3.8	3	1240	74.54	2	754	71.00	1	400	76.94	6	2394	73.77	2596	80	-202
30	F	S/D 4 1/4" (110)	SACKING WARP	13	13.45	3700	3.8	2	910	75.20	2	829	71.55	2	884	77.92	6	2623	74.87	2803	80	-180
34	F	S/D 4 3/4" (104)	SACKING WARP	13	12.84	3600	3.75	3	1290	79.86	3	1176	76.04	3	1250	82.55	9	3716	79.47	3741	80	-25
42	C	S/D 4 3/4" (104)	SACKING WEFT	22	22.01	3300	2.73	6.5	6180	81.81	6	5280	79.08	4	3450	79.17	16.5	14910	80.21	14871	80	39
43	F	S/D 4 1/4" (100)	SACKING WARP	9	8.3	3800	4.18	4	1005	79.28	4	971	76.60	3	739	82.91	11	2715	79.23	2913	85	-198
5	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.25	3700	4	11	3458	71.77	11	3291	71.33	9	2788	75.43	31	9537	72.65	10502	80	-965
Sub Group Tot & Average Nomi Count				12.05	Actual Count :	12.41	38.5	16655	76.4	38	15020	73.9	31	12047	78.7	107.5	43722	76.22	45964			-2242
Grand Total & Average Nomi Count				10.84	Actual Count :	11.25	56.5	21120	76.8	54	18990	74.9	43	15003	79.7	153.5	55113	76.94	58182			-3069

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	23	7
2 S/D 4 1/4" (100)	48	45	3
3 S/D 4 1/4" (110)	81	60	21
4 S/D 4 3/4" (104)	36	25.5	10.5
6 S/D 5 1/2" (80)	18		18
Total:	213	153.5	59.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	46	4830	11391	12218	79.25	-827
SACKING WARP	91	9506	28812	31093	74.54	-2281
SACKING WEFT	16.5	1716	14910	14871	80.21	39
	153.5	16052	55113	58182	76.94	-3069