

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Monthly Spinning Efficiency Report From 01-JUL-23 to 15-JUL-23
 (Based On Std Count, Speed, Twist)

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
F HESSIAN WARP	1	S/D 4 1/4"	8.00	8.49	82	9020	3800	4.39	866	0.2827	25760	19973	72.85	85	21896	-1923	
		(110)															
F HESSIAN WARP	36	A/D 4 1/4"	8.00	8.44	264.5	26450	3600	4.39	820	0.2791	71504	57823	76.83	85	60779	-2956	
		(100)															
F HYDRO CARBON FREE WARP	37	S/D 4 1/4"	10.00	10.22	51.5	5665	3700	4	925	0.3807	21581	16892	76.17	80	17265	-373	
		(110)															
Sub Group Tot & Average			8.67	9.05	398	41135					0.3142	118845	94688	75.29	99940	-5252	
C SACKING WEFT	31	S/D 4 3/4"	22.00	13.15	17	1768	2500	2.83	883	0.5291	14165	7328	86.90	80	11332	-4004	
		(104)															
C SACKING WEFT	39	S/D 5 1/2"	22.00	22.56	1	80	2500	2.73	916	0.8059	677	505	72.75	80	542	-37	
		(80)															
C SACKING WEFT	42	S/D 4 3/4"	22.00	22.10	192.25	19994	3300	2.73	1209	1.1577	218968	181310	82.22	80	175173	6137	
		(104)															
F SACKING WARP	3	S/D 4 1/4"	9.50	9.95	367	36700	3700	4	925	0.3550	132870	102053	73.25	80	106296	-4243	
		(100)															
F SACKING WARP	30	S/D 4 1/4"	13.00	13.13	83.5	9185	3700	3.8	974	0.5121	48317	36844	76.21	80	38652	-1808	
		(110)															
F SACKING WARP	34	S/D 4 3/4"	13.00	13.08	182	18928	3600	3.75	960	0.5125	97444	75984	76.92	80	77956	-1972	
		(104)															
F HYDRO CARBON FREE WARP	35	S/D 4 1/4"	12.00	11.64	177	19470	3600	3.9	923	0.4334	88700	66090	77.03	80	70963	-4873	
		(110)															
F SACKING WARP	43	S/D 4 1/4"	9.00	9.39	70	7000	3800	4.18	909	0.3376	23573	18509	75.14	85	20035	-1526	
		(100)															
F SACKING WARP	44	S/D 4 1/4"	13.00	13.37	19.5	1950	3800	3.75	1013	0.4949	10651	7560	70.13	80	8521	-961	
		(100)															
F SACKING WARP	5	S/D 4 1/4"	9.50	10.07	340.5	37455	3700	4	925	0.3542	136006	103917	72.46	80	108803	-4886	
		(110)															
Sub Group Tot & Average			14.50	13.84	1449.75	152530					0.5492	771371	600100	76.30	618273	-18173	
Grand Total & Average			11.42	11.63	1847.75	193665					0.4950	890216	694788	77.18	718213	-23425	
Total Sprindale Run :			193665	Actual Prod. Per 100 Sprindale :			358.758	Target Prod. Per 100 Sprindale :			370.853						

