

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 09-MAY-23
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target			
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Prod. Kgs.
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.37	3800	4.39	7	1730	73.83	8	1830	68.34	7	1680	76.48	22	5240	72.60	6135	85	-895	
2	F	S/D 4 1/4" (100)	HESSIAN WARP	9	8.77	3800	4.09	4	1007	73.56	4	987	72.10	4	944	73.56	12	2938	73.06	3418	85	-480	
36	F	A/D 4 1/4" (100)	HESSIAN WARP	8	8.34	3600	4.39	10	2249	78.30	10	2080	72.41	8	1745	81.00	28	6074	76.89	6714	85	-640	
Sub Group Tot & Average Nomi Count				8.19	Actual Count :			8.43	21	4986	75.2	22	4897	71.0	19	4369	77.0	62	14252	74.18	16267		-2015
3	F	S/D 4 1/4" (100)	SACKING WARP	9.5	9.77	3700	4	10	2871	75.64	9	2544	74.47	9	2392	74.69	28	7807	74.96	8331	80	-524	
30	F	S/D 4 1/4" (110)	SACKING WARP	13	13.36	3700	3.8	1	452	75.21	1	446	74.21	1	411	72.95	3	1309	74.15	1412	80	-103	
30	F	S/D 4 1/4" (100)	SACKING WARP	13	13.22	3700	3.8	4	1648	76.21	4	1618	74.82	3.5	1391	78.41	11.5	4657	76.36	4879	80	-222	
34	F	S/D 4 3/4" (104)	SACKING WARP	13	12.77	3600	3.75	4	1760	82.17	4	1740	81.24	4	1640	81.67	12	5140	81.69	5034	80	106	
42	C	S/D 4 3/4" (104)	SACKING WEFT	22	20.53	3300	2.73	6	5145	79.11	6	4995	76.80	6	5040	82.66	18	15180	79.45	15284	80	-104	
5	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.75	3700	4	12	3792	75.84	12	3730	74.60	11	3216	74.85	35	10738	75.11	11437	80	-699	
Sub Group Tot & Average Nomi Count				12.46	Actual Count :			12.37	37	15668	77.4	36	15073	76.0	35.	14090	77.5	107.5	44831	76.95	46377		-1546
Grand Total & Average Nomi Count				10.90	Actual Count :			10.93	58	20654	76.7	58	19970	74.3	54.	18459	77.4	169.5	59083	76.03	62644		-3561

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	28	2
2 S/D 4 1/4" (100)	48	51.5	-3.5
3 S/D 4 1/4" (110)	81	60	21
4 S/D 4 3/4" (104)	36	30	6
6 S/D 5 1/2" (80)	18		18
Total:	213	169.5	43.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	62	6420	14252	16267	74.47	-2015
SACKING WARP	89.5	9378	29651	31093	76.29	-1442
SACKING WEFT	18	1872	15180	15284	79.45	-104
	169.5	17670	59083	62644	76.03	-3561