

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : INDIA JUTE MILL

Daily Spinning Efficiency Report For 02-MAY-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4	(120) SACKING WARP	13	12.6	3600	3.67	15	6563	70.24	8	3491	70.05	23	10054	70.17	12178	85	-2124			
151	F	S/D 4 3/4	(120) SACKING WARP	13	13.29	3800	3.64	7	3922	80.13	7	3910	79.88	14	7832	80.00	8321	85	-489			
167	F	S/D 4 1/4	(110) SACKING WARP	13	12.6	3600	3.67	4	1620	70.93	4	1653	72.37	8	3273	71.65	3883	85	-610			
168	F	S/D 4 3/4	(96) SACKING WARP-13	13	13.29	3600	3.64	1	390	73.59	1	382	72.08	2	772	72.84	901	85	-129			
79	F	S/D 4 1/4	(100) SACKING WARP	9.5	9.61	3600	4	29	7693	73.03	29	7330	69.58	58	15023	71.30	17909	85	-2886			
80	F	S/D 4 1/4	(110) SACKING WARP	9.5	9.61	3600	4	4	1122	70.20	4	1107	69.26	8	2229	69.73	2717	85	-488			
Sub Group Tot & Average Nomi Count				10.96	Actual Count :	10.95		60	21310	73.0	53	17873	72.2	113	39183	72.62	45909		-6726			
95	C	S/D 4 3/4	(96) SACKING WEFT	22	21.29	3200	2.7	5.5	3940	70.41	6	4040	66.18	11.5	7980	68.21	9945	85	-1965			
98	C	S/D 5 1/2	(80) SACKING WEFT	22	21.48	2500	2.7	1	500	74.82	1	500	74.82	2	1000	74.82	1136	85	-136			
Sub Group Tot & Average Nomi Count				22.00	Actual Count :	21.32		6.5	4440	72.6	7	4540	70.5	13.5	8980	71.52	11081		-2101			
138	F	S/D 4 1/4	(100) SEWING YARN	9.5	9.75	3600	4.09	3	745	68.90	3	744	68.80	6	1489	68.85	1838	85	-349			
Sub Group Tot & Average Nomi Count				9.50	Actual Count :	9.75		3	745	68.9	3	744	68.8	6	1489	68.85	1838		-349			
147	F	S/D 4 1/4	(100) TEA BAG WEFT	8	8.76	3600	4.39	2	460	76.23	2	440	72.92	4	900	74.57	1026	85	-126			
148	F	S/D 4 1/4	(100) TEA BAG WEFT	9	9.33	3600	4.28	2	480	72.82	3	740	74.84	5	1220	74.03	1401	85	-181			
149	F	S/D 4 1/4	(100) TEA BAG WARP	9	9.43	3600	4.28	3	754	75.44				3	754	75.45	849	85	-95			
Sub Group Tot & Average Nomi Count				8.67	Actual Count :	9.17		7	1694	74.8	5	1180	73.9	12	2874	74.68	3276		-402			
160	F	S/D 4 3/4	(104) TEA BAG WARP	9	13.29	3600	4.28	2	838	85.81	2	808	82.74	4	1646	84.28	1602	82	44			
Sub Group Tot & Average Nomi Count				9.00	Actual Count :	13.29		2	838	85.8	2	808	82.7	4	1646	84.28	1602		44			
Grand Total & Average Nomi Count				11.66	Actual Count :	11.76		78.5	29027	74.0	70	25145	72.8	148.5	54172	73.53	63706		-9534			

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	76	338
2 S/D 4 1/4 (110)	72	16	56
3 S/D 4 1/4 (120)	189	23	166
4 S/D 4 3/4 (96)	72	13.5	58.5
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	14	4
7 S/D 5 1/2 (80)	90	2	88
8 S/D 4 1/4 (104)	18		18
Total:	891	148.5	742.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	111	12000	38411	45008	72.54	-6597
SACKING WARP- 13	2	192	772	901	72.84	-129
SACKING WEFT	13.5	1264	8980	11081	68.88	-2101
SEWING YARN	6	600	1489	1838	68.85	-349
TEA BAG WARP	7	716	2400	2451	81.29	-51
TEA BAG WEFT	9	900	2120	2427	74.26	-307
	148.5	15672	54172	63706	73.53	-9534