

**MURLIDHAR RATANLAL EXPORTS LIMITED**

**Unit : INDIA JUTE MILL**

Daily Spinning Efficiency Report For 29-APR-24  
(Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4 (120)	SACKING WARP	13	12.84	3600	3.67	15	6487	68.13	12	5117	67.17				27	11604	67.70	14568	85	-2964
151	F	S/D 4 3/4 (120)	SACKING WARP	13	12.75	3800	3.64	7	3916	83.39	7	3910	83.26				14	7826	83.33	7983	85	-157
166	F	S/D 4 3/4 (104)	SACKING WARP	13	12.75	3600	3.64	2	782	70.99	2	792	71.90				4	1574	71.44	1873	85	-299
167	F	S/D 4 1/4 (110)	SACKING WARP	13	12.84	3600	3.67	4	1645	70.67	4	1638	70.37				8	3283	70.52	3957	85	-674
168	F	S/D 4 3/4 (96)	SACKING WARP-13	13	12.75	3600	3.64	1	374	73.56	1	370	72.77				2	744	73.17	864	85	-120
79	F	S/D 4 1/4 (100)	SACKING WARP	9.5	9.95	3600	4	32	8577	71.26	29.5	7439	67.05				61.5	16016	69.24	19661	85	-3645
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>11.15</b>	<b>Actual Count :</b>	<b>11.30</b>		<b>61</b>	<b>21781</b>	<b>73</b>	<b>55.5</b>	<b>19266</b>	<b>72.1</b>				<b>116.5</b>	<b>41047</b>	<b>72.57</b>	<b>48906</b>		<b>-7859</b>
95	C	S/D 4 3/4 (96)	SACKING WEFT	22	20.74	3200	2.7	5	3500	70.63	5	3600	72.65				10	7100	71.64	8424	85	-1324
98	C	S/D 5 1/2 (80)	SACKING WEFT	22	20.74	2500	2.7	1	500	77.49	1	500	77.49				2	1000	77.49	1097	85	-97
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>22.00</b>	<b>Actual Count :</b>	<b>20.74</b>		<b>6</b>	<b>4000</b>	<b>74.1</b>	<b>6</b>	<b>4100</b>	<b>75.1</b>				<b>12</b>	<b>8100</b>	<b>74.57</b>	<b>9521</b>		<b>-1421</b>
138	F	S/D 4 1/4 (100)	SEWING YARN	9.5	9.75	3600	4.09				3	730	67.51				3	730	67.51	919	85	-189
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>9.50</b>	<b>Actual Count :</b>	<b>9.75</b>					<b>3</b>	<b>730</b>	<b>67.5</b>				<b>3</b>	<b>730</b>	<b>67.51</b>	<b>919</b>		<b>-189</b>
147	F	S/D 4 1/4 (100)	TEA BAG WEFT	8	7.66	3600	4.39	1	220	83.39	2	400	75.81				3	620	78.33	673	85	-53
148	F	S/D 4 1/4 (100)	TEA BAG WEFT	9	8.52	3600	4.28	1	220	73.09							1	220	73.09	256	85	-36
149	F	S/D 4 1/4 (100)	TEA BAG WARP	9	8.01	3600	4.28	9	1975	77.55	8	1715	75.76				17	3690	76.71	4089	85	-399
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.86</b>	<b>Actual Count :</b>	<b>7.98</b>		<b>11</b>	<b>2415</b>	<b>78.0</b>	<b>10</b>	<b>2115</b>	<b>75.8</b>				<b>21</b>	<b>4530</b>	<b>76.04</b>	<b>5018</b>		<b>-488</b>
<b>Grand Total &amp; Average Nomi Count</b>				<b>11.66</b>	<b>Actual Count :</b>	<b>11.55</b>		<b>78</b>	<b>28196</b>	<b>74.6</b>	<b>74.5</b>	<b>26211</b>	<b>72.9</b>				<b>152.5</b>	<b>54407</b>	<b>73.35</b>	<b>64364</b>		<b>-9957</b>

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	85.5	328.5
2 S/D 4 1/4 (110)	72	8	64
3 S/D 4 1/4 (120)	189	27	162
4 S/D 4 3/4 (96)	72	12	60
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	14	4
7 S/D 5 1/2 (80)	90	2	88
8 S/D 4 1/4 (104)	18		18
<b>Total:</b>	<b>891</b>	<b>152.5</b>	<b>738.5</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	114.5	12366	40303	48042	71.31	-7739
SACKING WARP- 13	2	192	744	864	73.17	-120
SACKING WEFT	12	1120	8100	9521	72.31	-1421
SEWING YARN	3	300	730	919	67.51	-189
TEA BAG WARP	17	1700	3690	4089	76.71	-399
TEA BAG WEFT	4	400	840	929	76.89	-89
	<b>152.5</b>	<b>16078</b>	<b>54407</b>	<b>64364</b>	<b>73.35</b>	<b>-9957</b>