

Murlidhar Ratanlal Exports Limited

Unit : HASTINGS JUTE MILL

Daily Spinning Efficiency Report For 30-APR-24
(Based On Std, Spped, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.			
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Kgs.	Eff(%)	Prod. Kgs.	Eff (%)				
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	9.32	3800	4.53	8	2121	80.74	8	2121	80.74	8	1991	80.85	24	6233	80.78	6173	80	60
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.32		8	2121		8	2121		8	1991		24	6233	80.78	6173		60
52	31	S/D 4 3/4 (120)	SACKING WARP	14	12.99	3600	3.6	6	3141	79.96	6	3141	79.96	6	2949	80.08	18	9231	80.00	9231	80	0
Sub Group Tot & Average Nomi Count				14.00	Actual Count :	12.99		6	3141		6	3141		6	2949		18	9231	80.00	9231		0
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	9.32	3800	4.28	5	1626	85.07	5	1626	85.07	5	1525	85.10	15	4777	85.08	4773	85	4
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	9.32	3800	4.28	11	3585	85.25	11	3585	85.25	11	3355	85.10	33	10525	85.20	10500	85	25
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	9.33	3700	4.18	3	940	82.12	3	920	80.37	3	880	82.01	9	2740	81.49	2522	75	218
42	31	S/D 4 1/4 (100)	SACKING WARP	10.5	9.7	3700	4.01	27	8151	80.31	27	8151	80.31	27	7626	80.15	81	23928	80.26	23851	80	77
52	31	S/D 4 1/4 (100)	SACKING WARP	13	12.69	3600	3.75	8	3282	80.18	8	3282	80.18	8	3080	80.26	24	9644	80.21	9619	80	25
52	31	S/D 4 3/4 (120)	SACKING WARP	13	12.69	3600	3.75	7	3443	80.11	7	3443	80.11	7	3232	80.21	21	10118	80.14	10100	80	18
52	31	S/D 4 3/4 (96)	SACKING WARP	13	12.69	3600	3.75	4	1575	80.16	4	1575	80.16	4	1474	80.02	12	4624	80.12	4617	80	7
52	31	S/D 4 1/4 (120)	SACKING WARP	13	12.69	3600	3.75	11	5414	80.16	11	5414	80.16	11	5080	80.23	33	15908	80.18	15872	80	36
52	31	S/D 4 1/4 (110)	SACKING WARP	13	12.69	3600	3.75	13	5858	80.06	13	5858	80.06	13	5500	80.18	39	17216	80.10	17194	80	22
Sub Group Tot & Average Nomi Count				11.30	Actual Count :	11.06		89	33874		89	33854		89	31752		267	99480	81.42	99048		432
81	36	S/D 4 3/4 (120)	SACKING WEFT	23	20.31	3200	2.73	5	4800	80.01	5	4800	80.01	5	4500	80.01	15	14100	80.01	14098	80	2
81	36	S/D 4 3/4 (96)	SACKING WEFT	23	20.31	3200	2.73	3	2300	79.87	3	2300	79.87	3	2160	80.01	9	6760	79.92	6767	80	-7
Sub Group Tot & Average Nomi Count				23.00	Actual Count :	20.31		8	7100		8	7100		8	6660		24	20860	79.97	20865		-5
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	9.33	3800	4.53	4	1240	85.73	4	1240	85.73	4	1160	85.55	12	3640	85.67	3611	85	29
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.33		4	1240		4	1240		4	1160		12	3640	85.67	3611		29
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	9.32	3800	4.45	4	1235	85.53	4	1234	85.46	4	1155	85.32	12	3624	85.44	3606	85	18
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.32		4	1235		4	1234		4	1155		12	3624	85.44	3606		18
Grand Total & Average Nomi Count				11.84	Actual Count :	11.55		119	48711		119	48690		119	45667		357	143068	80.96	142534		534
Total Sprindale Run :				38532	Actual Prod. Per 100 Sprindale :				371.297	Target Prod. Per 100 Sprindale :				369.911								

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	36	0
3 S/D 4 1/4 (100)	132	105	27
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	72	0
6 S/D 4 1/4 (120)	36	33	3
7 S/D 4 3/4 (96)	33	21	12
8 S/D 4 3/4 (120)	57	54	3
9 O/M 5 1/2 (80)	12		12
Total:	414	357	57

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	84	8976	25159	25052	84.07	4767.1
HESSIAN WEFT	21	2310	6380	6133	83.83	1231
SACKING WARP	228	24582	90669	90484	80.16	22437.41
SACKING WEFT	24	2664	20860	20865	79.98	5221.8
	357	38532	143068	142534	80.96	33657.31

Machine Running Summary As per attendance

Mac Type	Shift A	Shift B	Shift C	Total