

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 10-APR-24

HESSIAN SKG.

Print Date : 03-MAY-24 04:43 PM

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs																
A	8.00	-	0.00	8.00															
B	8.00	-	0.00	8.00															
C	7.50	-	0.00	7.50	23.50														
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		32"	130	119	182		21658	283	6137.04	6892.04	75.6		73060.51	100	183.88
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		37"	130	119	504		59976	283	16994.88	18322.16	78.7		194227.90	274	185.84
33 -->									686		81634		23131.92	25214.20	77.9		267288.41	374	185.55
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" /S4 9.14 OZS		37"	130	150	243		36450	283	10395.54	12011.85	73.0		127334.04	122	253.66
34 -->									243		36450		10395.54	12011.85	73.0		127334.04	122	255.63
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
10	5	7	32.0	5 X 7 - 32 / 12.57 OZS	PS	52"	118	114	9		1026	390	399.78	502.03	67.8		3861.77	6	200.07
28	5	7	42.0	5 X 7 - 42" / 16.50 OZS	PS	52"	118	114	7		798	512	408.17	659.08	52.7		3861.77	6	204.29
35 -->									16		1824		807.95	1161.11	60.2		7723.54	12	201.99
1	Grand Total :								945		119908		34335.41	38387.16	76.3		402345.99	508	202.77

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs	
A	8.00	-	0.00	8.00
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Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
106	11	11	45.0	11 X 11 - 45" / 10.01 OZS		54"	160	140	2		280	310	86.88	100.20	58.9		969.71	3	86.80
162	9	10	45.0	9 X 10 - 45" / 9.0 OZS		52"	160	140	43		6020	279	1679.58	2011.21	56.8		21625.91	60	83.98
2	8	7	44.0	8 X 7 - 44" / 6.6 OZS.		52"	160	140	64		8960	205	1832.96	2040.73	61.2		29864.35	58	95.01
387	11	11	31.5	11 X 11 - 31.5" / 7.00 OZS		52"	160	140	18		2520	217	546.84	592.53	62.8		8191.63	25	65.62
388	9	8	31.5	9 X 8 - 31.5" / 5.50 OZS		52"	160	140	34		4760	171	811.58	873.15	63.4		15318.35	34	71.82
389	9	8	39.4	9 X 8 - 39.39" / 6.89 OZS		52"	160	140	10		1400	214	299.00	321.39	63.4		4505.40	10	89.88
									66 -->		171	23940	5256.84	5939.21	60.5		80475.35	190	83.00
2	Grand Total :									171	23940	5256.84	5939.21	60.5		80475.35	190	83.00	

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

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	Porter	Sorts	Width	Description															
321	11	11	54.0	54.0" - 9.34 OZS / 40" 11.00 X 11.00		190"		200	11		2336	285	913.16	1153.93	63.3		3768.44	17	161.16
383	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00		190"		200	20		4016	259.4	1323.03	1548.93	68.3		6002.23	32	124.02
384	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00 (D)		350"		400	8		3392	259.4	1117.46	638.93	139.9		2475.92	22	152.37
386	11	10	60.0	60.0" - 8.5 OZS / 40" 11.00 X 10.00		190"		200	13		2760	259.4	1091.10	1208.16	72.3		3901.45	16	204.57
390	13	13	45.0	45.0" - 8.5 OZS/40" 13 X 13		190"		200	0		157	259.4	46.55	87.13	42.7		375.14	2	69.84
									67 -->		52	12661		4491.30	4637.08	85.2	16523.18	89	151.39
3	Grand Total :								52		12661		4491.30	4637.08	85.2	16523.18	89	151.39	

Overseer

Weaving I/C

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M.Manager

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