

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 27-APR-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.	
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Prod. Kgs.	Eff (%)			
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.26	3800	4.39	3	778 78.51	2	513 77.65			5	1291	78.17	1404	85	-113	
47	F	S/D 4 1/4" (100)	HESSIAN WARP	8	8.54	3800	4.39	5	1179 75.95	5	1167 75.18	3	735 84.17	13	3081	77.45	3381	85	-300	
48	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	10.68	3800	4	2	616 65.71	2	700 74.67	2	674 76.69	6	1990	72.26	2203	80	-213	
55	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	10	9.79	3800	4	3	842 71.85	3	955 81.49	2	614 83.83	8	2411	78.38	2461	80	-50	
57	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	7.75	3800	4.3	7	1617 80.31	5	1153 80.17	5	1185 87.88	17	3955	82.39	3840	80	115	
58	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	8	8.59	3800	4.3	2	507 72.28	2	506 72.14	1	260 79.08	5	1273	73.51	1385	80	-112	
Sub Group Tot & Average Nomi Count				8.52	Actual Count :	8.69	22	5539	74.1	19	4994	76.9	13	3468	82.3	54	14001	77.03	14674	-673
26	F	S/D 4 3/4" (104)	SACKING WARP	13	12.76	3800	3.75	7	3500 88.53	8	3973 87.93	8	3763 88.84	23	11236	88.42	10166	80	1070	
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.3	3800	4.18	3	825 77.44	2	530 74.63			5	1355	76.32	1509	85	-154	
44	F	S/D 4 1/4" (100)	SACKING WARP	13	13.06	3800	3.75	8	3200 71.96	4	1640 73.76	2	800 76.76	14	5640	73.13	6170	80	-530	
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.7	3800	3.75	6	2985 83.67	6	2838 79.55	3	1380 82.53	15	7203	81.79	7046	80	157	
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.03	3800	3.9	5	2031 75.01	4	1600 73.86	5	1980 78.00	14	5611	75.70	5930	80	-319	
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.28	3800	4	6	1873 69.19	6	1890 69.82	2	590 69.74	14	4353	69.53	5008	80	-655	
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	20.96	3200	2.68	2	1800 82.33	2	1980 90.56			4	3780	86.45	3498	80	282	
64	C	S/D 5 1/2" (80)	HYDRO CARBON FREE WEFT- 22	22	23.38	2500	2.55	1	525 68.17			1	435 60.25	2	960	64.33	1194	80	-234	
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT- 22	22	23.03	3400	2.55	1	960 0.72	1	990 0.74	1	930 0.74	3	2880	0.73	315198	80	*****	
Sub Group Tot & Average Nomi Count				12.98	Actual Count :	85.80	39	17699	68.6	33	15441	68.9	22	9878	65.3	94	43018	68.49	355719	-312701
Grand Total & Average Nomi Count				11.35	Actual Count :	57.67	61	23238	70.8	52	20435	72.3	35	13346	72.4	148	57019	71.90	370393	-313374

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	25	5
2 S/D 4 1/4" (100)	48	32	16
3 S/D 4 1/4" (110)	81	59	22
4 S/D 4 3/4" (104)	36	30	6
6 S/D 5 1/2" (80)	18	2	16
Total:	213	148	65

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	18	1850	4372	4785	77.66	-413
HYDRO CARBON FREE WARP	50	5250	15240	15819	77.07	-579
HYDRO CARBON FREE WEFT- 22	5	472	3840	316392	.97	-312552
SACKING WARP	71	7482	29787	29899	79.94	-112
SACKING WEFT	4	416	3780	3498	86.45	282
	148	15470	57019	370393	71.90	-313374