

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 26-APR-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.67	3800	4.39	3	763	73.35	2	530	76.43	1	252	77.53	6	1545	75.05	1750	85	-205
47	F	S/D 4 1/4" (100)	HESSIAN WARP	8	8.78	3800	4.39	5	1157	72.49	5	1206	75.56	5	1146	76.59	15	3509	74.85	3985	85	-476
48	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	10.35	3800	4	2	608	66.92	2	630	69.34	2	592	69.50	6	1830	68.57	2135	80	-305
55	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	10	9.83	3800	4	4	1108	70.62	3	860	73.09	3	808	73.25	10	2776	72.13	3079	80	-303
57	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	8.16	3800	4.3	6	1417	77.98	6	1376	75.72	6	1294	75.96	18	4087	76.56	4270	80	-183
58	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	8	9.01	3800	4.3	2	519	70.54	2	504	68.50	2	474	68.72	6	1497	69.27	1729	80	-232
Sub Group Tot & Average Nomi Count				8.52	Actual Count :	8.94	22	5572	72.0	20	5106	73.1	19	4566	73.6	61	15244	72.74	16948		-1704	
26	F	S/D 4 3/4" (104)	SACKING WARP	13	12.99	3800	3.75	8	4125	89.68	8	4126	89.70	8	3885	90.09	24	12136	89.82	10809	80	1327
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.94	3800	4.18	3	768	67.45	2.5	675	71.14	2	510	71.67	7.5	1953	69.77	2379	85	-426
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.76	3800	3.75	8	3200	73.66	8	3220	74.12	1	405	79.55	17	6825	74.20	7359	80	-534
50	F	S/D 4 1/4" (110)	SACKING WARP	13	13.22	3800	3.75	6	3000	80.79	6	3052	82.19	3	1395	80.14	15	7447	81.23	7334	80	113
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.07	3800	3.9	5	1881	69.24	4	1536	70.67	4	1448	71.07	13	4865	70.23	5542	80	-677
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	10.09	3800	4	6	1800	67.74	3	915	68.87				9	2715	68.12	3189	80	-474
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	22.58	3200	2.68	2	1860	78.97	1.5	1395	78.97	1	930	84.23	4.5	4185	80.08	4181	80	4
64	C	S/D 5 1/2" (80)	HYDRO CARBON FREE WEFT- 22	22	24.91	2500	2.55	1	555	67.64	1	510	62.15				2	1065	64.89	1313	80	-248
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT- 22	22	24.39	3400	2.55	1	990	69.70	1	1050	73.92	1	930	69.84	3	2970	71.18	3338	80	-368
Sub Group Tot & Average Nomi Count				13.12	Actual Count :	13.41	40	18179	73.9	35	16479	74.6	20	9503	78.1	95	44161	74.39	45444		-1283	
Grand Total & Average Nomi Count				11.32	Actual Count :	11.66	62	23751	73.1	55	21585	74.0	39	14069	76.0	156	59405	73.73	62392		-2987	

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	28	2
2 S/D 4 1/4" (100)	48	39.5	8.5
3 S/D 4 1/4" (110)	81	55	26
4 S/D 4 3/4" (104)	36	31.5	4.5
6 S/D 5 1/2" (80)	18	2	16
Total:	213	156	57

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	21	2160	5054	5735	74.91	-681
HYDRO CARBON FREE WARP	53	5550	15055	16755	71.88	-1700
HYDRO CARBON FREE WEFT- 22	5	472	4035	4651	69.4	-616
SACKING WARP	72.5	7586	31076	31070	80.38	6
SACKING WEFT	4.5	468	4185	4181	80.08	4
	156	16236	59405	62392	73.73	-2987