

**SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED**

**Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD**

Monthly Spinning Efficiency Report From 01-JUL-23 to 10-JUL-23  
(Based On Std Count, Speed, Twist )

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
F	HESSIAN WARP	1	S/D 4 1/4"	8.00	8.61	53	5830	3800	4.39	866	0.2797	16620	12771	71.63	85	14127	-1356
			(110)														
F	HESSIAN WARP	36	A/D 4 1/4"	8.00	8.52	133	13300	3600	4.39	820	0.2834	35907	29520	76.85	85	30522	-1002
			(100)														
F	HYDRO CARBON FREE WARP	37	S/D 4 1/4"	10.00	10.34	26.5	2915	3700	4	925	0.3909	11138	8925	76.08	80	8910	15
			(110)														
<b>Sub Group Tot &amp; Average</b>				<b>8.67</b>	<b>9.16</b>	<b>212.5</b>	<b>22045</b>				<b>0.3180</b>	<b>63665</b>	<b>51216</b>	<b>74.85</b>		<b>53559</b>	<b>-2343</b>
C	SACKING WEFT	39	S/D 5 1/2"	22.00	22.56	1	80	2500	2.73	916	0.8059	677	505	72.75	80	542	-37
			(80)														
C	SACKING WEFT	42	S/D 4 3/4"	22.00	21.82	108.75	11310	3300	2.73	1209	1.1421	123859	101180	82.05	80	99086	2094
			(104)														
F	SACKING WARP	3	S/D 4 1/4"	9.50	9.93	195	19500	3700	4	925	0.3443	70611	52586	71.68	80	56489	-3903
			(100)														
F	SACKING WARP	30	S/D 4 1/4"	13.00	13.06	60	6600	3700	3.8	974	0.5011	34575	25905	74.63	80	27659	-1754
			(110)														
F	SACKING WARP	34	S/D 4 3/4"	13.00	13.05	116	12064	3600	3.75	960	0.4968	62078	46947	74.63	80	49662	-2715
			(104)														
F	HYDRO CARBON FREE WARP	35	S/D 4 1/4"	12.00	11.48	90.5	9955	3600	3.9	923	0.4278	45356	33359	77.37	80	36287	-2928
			(110)														
F	SACKING WARP	43	S/D 4 1/4"	9.00	9.43	40	4000	3800	4.18	909	0.3332	13483	10441	73.63	85	11460	-1019
			(100)														
F	SACKING WARP	44	S/D 4 1/4"	13.00	13.37	17.5	1750	3800	3.75	1013	0.4872	9545	6679	68.34	80	7636	-957
			(100)														
F	SACKING WARP	5	S/D 4 1/4"	9.50	10.11	190	20900	3700	4	925	0.3428	75793	56120	70.46	80	60633	-4513
			(110)														
<b>Sub Group Tot &amp; Average</b>				<b>13.67</b>	<b>13.87</b>	<b>818.75</b>	<b>86159</b>				<b>0.5424</b>	<b>435977</b>	<b>333722</b>	<b>73.95</b>		<b>349454</b>	<b>-15732</b>
<b>Grand Total &amp; Average</b>				<b>11.43</b>	<b>11.70</b>	<b>1031.25</b>	<b>108204</b>				<b>0.4863</b>	<b>499642</b>	<b>384938</b>	<b>76.60</b>		<b>403013</b>	<b>-18075</b>
<b>Total Sprindale Run :</b>				<b>108204</b>	<b>Actual Prod. Per 100 Sprindale :</b>				<b>355.752</b>	<b>Target Prod. Per 100 Sprindale :</b>				<b>372.457</b>			

