

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED

Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Monthly Spinning Efficiency Report From 01-JUL-23 to 05-JUL-23
(Based On Std Count, Speed, Twist)

GroupDesc Code	Qual Code	Frame Type	Count Noml Lb.	In Lb. Actl	Act. Coun t	No Of	No Of Spindle	Avg Spdl Speed	Avg Twist	Dely In Inch	Kgs/ Spdl/Hr Actual	Production In Kg		Effi Actual	Effi Target	Target Prodn Kg	Diff Prodn Kg
												Theo	Actual				
F	HESSIAN WARP	1	S/D 4 1/4"	8.00	8.64	29	3190	3800	4.39	866	0.2897	9080	7238	73.82	85	7718	-480
			(110)														
F	HESSIAN WARP	36	A/D 4 1/4"	8.00	8.53	99	9900	3600	4.39	820	0.2885	26711	22372	78.88	85	22705	-333
			(100)														
F	HYDRO CARBON FREE WARP	37	S/D 4 1/4"	10.00	10.49	22.5	2475	3700	4	925	0.3986	9483	7727	77.46	80	7586	141
			(110)														
Sub Group Tot & Average				8.67	9.22	150.5	15565				0.3256	45274	37337	76.72		38009	-672
C	SACKING WEFT	39	S/D 5 1/2"	22.00	22.56	1	80	2500	2.73	916	0.8059	677	505	72.75	80	542	-37
			(80)														
C	SACKING WEFT	42	S/D 4 3/4"	22.00	21.80	73.75	7670	3300	2.73	1209	1.1438	84000	68720	82.05	80	67199	1521
			(104)														
F	SACKING WARP	3	S/D 4 1/4"	9.50	10.09	117	11700	3700	4	925	0.3354	42377	30740	68.71	80	33902	-3162
			(100)														
F	SACKING WARP	30	S/D 4 1/4"	13.00	13.21	40	4400	3700	3.8	974	0.4928	23026	16985	72.45	80	18420	-1435
			(110)														
F	SACKING WARP	34	S/D 4 3/4"	13.00	13.26	77	8008	3600	3.75	960	0.4902	41192	30751	73.13	80	32953	-2202
			(104)														
F	HYDRO CARBON FREE WARP	35	S/D 4 1/4"	12.00	11.38	60.5	6655	3600	3.9	923	0.4242	30322	22115	77.73	80	24259	-2144
			(110)														
F	SACKING WARP	43	S/D 4 1/4"	9.00	9.47	28	2800	3800	4.18	909	0.3312	9447	7265	72.65	85	8030	-765
			(100)														
F	SACKING WARP	44	S/D 4 1/4"	13.00	13.37	17.5	1750	3800	3.75	1013	0.4872	9545	6679	68.34	80	7636	-957
			(100)														
F	SACKING WARP	5	S/D 4 1/4"	9.50	10.25	132	14520	3700	4	925	0.3364	52703	38257	67.61	80	42161	-3904
			(110)														
Sub Group Tot & Average				13.67	13.93	546.75	57583				0.5386	293289	222017	72.82		235102	-13085
Grand Total & Average				11.45	11.81	697.25	73148				0.4853	338563	259354	76.64		273111	-13757
Total Sprindale Run :				73148	Actual Prod. Per 100 Sprindale :				354.561	Target Prod. Per 100 Sprindale :				373.368			

