

**MURLIDHAR RATANLAL EXPORTS LIMITED**

**Unit : GONDALPARA JUTE MILL**

Daily Spinning Efficiency Report For 27-APR-24  
(Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Kgs.	Frame	Eff(%)	Kgs.	Frame	Eff(%)	Kgs.	Frame	Eff(%)	Kgs.	Prod. Kgs.	Eff (%)	Diff. Kgs.
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	.5	405	84.39	.5	405	84.39	1	810	84.39	768	80	42			
164	3	SD 4 3/4 (96)	SACKING WEFT	21	21.5	3200	2.89	7	5152	76.68	7	5145	76.57	14	10297	76.63	10751	80	-454			
164	3	SD 4 3/4 (120)	SACKING WEFT	21	21.5	3200	2.89	1	998	83.18	1	998	83.18	2	1996	83.18	1920	80	76			
189	2	AD 4 1/4 (100)	DORNIER GOLDEN	7	7.5	3700	4.8	7	1470	86.49	7	1484	87.31	14	2954	86.90	2720	80	234			
190	1	AD 4 1/4 (100)	HESSIAN WEFT	8	8.5	3700	4.6	4	900	78.36	4	900	78.36	8	1800	78.36	1838	80	-38			
205	1	SD 4 1/4 (120)	S4-13 LBS	13	13.5	3700	3.8	5	2440	73.66	6	2928	73.66	11	5368	73.66	5830	80	-462			
205	1	SD 4 3/4 (120)	S4-13 LBS	13	13.5	3700	3.8	5	2925	88.30	5	2925	88.30	10	5850	88.30	5300	80	550			
217	1	AD 4 1/4 (100)	HESSIAN WARP- 6	6	8.5	3700	4.6	12	2760	80.10	11	2530	80.10	23	5290	80.10	5284	80	6			
46	2	AD 4 1/4 (100)	SACKING WARP	10	10.5	3600	4	23.5	7003	75.08	20.5	6171	75.84	44	13174	75.44	15193	87	-2019			
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>10.79</b>	<b>Actual Count :</b>			<b>11.65</b>	<b>65</b>	<b>24053</b>	<b>80.7</b>	<b>62</b>	<b>23486</b>	<b>80.9</b>	<b>127</b>	<b>47539</b>	<b>80.77</b>	<b>49604</b>	<b>-2065</b>			
<b>Grand Total &amp; Average Nomi Count</b>				<b>10.79</b>	<b>Actual Count :</b>			<b>11.65</b>	<b>65</b>	<b>24053</b>	<b>80.7</b>	<b>62</b>	<b>23486</b>	<b>80.9</b>	<b>127</b>	<b>47539</b>	<b>80.77</b>	<b>49604</b>	<b>-2065</b>			

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 AD 4 1/4 (100)	78	89	-11
2 SD 4 1/4 (100)	123		123
3 SD 4 1/4 (110)	3		3
4 SD 4 1/4 (120)	24	11	13
5 SD 4 3/4 (96)	24	15	9
6 SD 4 3/4 (120)	15	12	3
7 COARSE 5 1/2 (80)	6		6
<b>Total:</b>	<b>273</b>	<b>127</b>	<b>146</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
DORNIER GOLDEN	14	1400	2954	2720	86.9	234
HESSIAN WARP- 6	23	2300	5290	5284	80.1	6
HESSIAN WEFT	8	800	1800	1838	78.36	-38
S4-13 LBS	21	2520	11218	11130	80.63	88
SACKING WARP	44	4400	13174	15193	75.44	-2019
SACKING WEFT	17	1680	13103	13439	78	-336
	<b>127</b>	<b>13100</b>	<b>47539</b>	<b>49604</b>	<b>80.77</b>	<b>-2065</b>