

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 02-MAY-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.1	3800	4.39	1	268	82.73	1	242	74.71				2	510	78.72	551	85	-41
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.1	3800	4.39	2	513	79.18	2	517	79.80				4	1030	79.49	1101	85	-71
47	F	S/D 4 1/4" (100)	HESSIAN WARP	8	8.13	3800	4.39	5	1167	78.97	5	1177	79.64	1	232	83.73	11	2576	79.68	2748	85	-172
47	F	S/D 4 1/4" (100)	HESSIAN WARP	8	8.19	3800	4.39	5	1217	81.75	5	1100	73.89				10	2317	77.82	2531	85	-214
48	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	10.53	3800	4	2	688	74.43	2	686	74.22	2	634	73.16	6	2008	73.95	2172	80	-164
48	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	11.29	3800	4	2	639	64.48	3	889	59.80	3	879	63.07	8	2407	62.18	3097	80	-690
55	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	10	10.29	3800	4	3	939	76.24	3	936	75.99	3	866	75.00	9	2741	75.76	2895	80	-154
55	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	10	10.43	3800	4	3	872	69.85	4	1078	64.76	3	801	68.44	10	2751	67.37	3267	80	-516
57	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	8.23	3800	4.3	5	1123	73.53	4	892	73.00	3	705	82.06	12	2720	75.38	2887	80	-167
57	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	8.24	3800	4.3	7	1635	76.37	6	1385	75.48	7	1575	78.47	20	4595	76.80	4786	80	-191
58	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	8	9.33	3800	4.3	1	256	67.20	1	253	66.42	2	495	69.31	4	1004	68.02	1181	80	-177
58	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	8	9.5	3800	4.3	2	494	63.68							2	494	63.68	621	80	-127
Sub Group Tot & Average Nomi Count				8.67	Actual Count :	9.08	38	9811	74.0	36	9155	72.5	24	6187	74.2	98	25153	73.24	27837	-2684		
26	F	S/D 4 3/4" (104)	SACKING WARP	13	13.05	3800	3.75	8	4000	86.56	8	4000	86.56	8	3696	85.31	24	11696	86.16	10859	80	837
26	F	S/D 4 3/4" (104)	SACKING WARP	13	12.78	3800	3.75	8	4080	90.16	9	4550	89.37	9	4231	88.65	26	12861	89.38	11511	80	1350
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.4	3800	4.18	2	510	71.05	2	510	71.05				4	1020	71.05	1220	85	-200
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.16	3800	4.18	2	558	79.77	2	580	82.92	2	510	77.77	6	1648	80.20	1747	85	-99
44	F	S/D 5 1/2" (80)	SACKING WARP	13	22.32	3800	3.75	.5	255	67.11	.5	210	55.27				1	465	61.19	608	80	-143
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.77	3800	3.75	7	2870	75.44	4	1574	72.40	3	1200	78.50	14	5644	75.18	6006	80	-362
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.56	3800	3.75	7	2875	76.83	5	2035	76.14	4	1580	78.82	16	6490	77.09	6735	80	-245
44	F	S/D 5 1/2" (80)	SACKING WARP	13	23.68	3800	3.75				1	480	59.53	.5	240	63.50	1.5	720	60.80	947	80	-227
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	10.01	3800	4	1	291	72.86				2	544	72.64	3	835	72.72	919	80	-84
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	9.69	3800	4	1	278	71.90				1	255	70.35	2	533	71.15	599	80	-66
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.59	3800	3.75	6	3010	85.11	5	2520	85.51	4.5	1935	77.82	15.5	7465	83.22	7176	80	289
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.83	3800	3.75	5	2380	79.25	5	2250	74.92	5	2160	76.72	15	6790	76.97	7058	80	-268
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.82	3800	3.9	5	1860	64.46	4	1440	62.38	4	1440	66.54	13	4740	64.42	5886	80	-1146
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.14	3800	3.9	5	2049	74.99	5	1941	71.04	5	1898	74.09	15	5888	73.36	6421	80	-533
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.87	3800	4	4	1222	70.52				4	1120	68.95	8	2342	69.76	2686	80	-344
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.87	3800	4	3	959	73.79	2	610	70.41	4	1196	73.62	9	2765	72.95	3032	80	-267
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	21.02	3200	2.68	2	1860	84.83	1	840	76.62	1	855	83.19	4	3555	82.35	3453	80	102
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	22.38	3200	2.68	1	930	79.68	1	900	77.11				2	1830	78.39	1868	80	-38
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT- 22	22	23.56	3400	2.55	1	990	72.15	1	900	65.59	1	945	73.46	3	2835	70.34	3225	80	-390
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT- 22	22	21.61	3400	2.55	1	930	73.89	1	900	71.51	1	945	80.09	3	2775	75.06	2958	80	-183
Sub Group Tot & Average Nomi Count				12.80	Actual Count :	12.94	69.5	31907	76.3	56.5	26240	73.4	59	24750	75.9	185	82897	74.59	84914	-2017		
Grand Total & Average Nomi Count				11.37	Actual Count :	11.60	108.	41718	75.4	92.5	35395	73.1	83	30937	75.3	283	108050	74.08	112751	-4701		

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Qual Code	Group Code	Frame Type	Qual Desc	Count Noml Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target			
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Prod. Kgs.	Eff (%)	Diff. Kgs.
SUMMARY AT A GLANCE								Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference						
								HESSIAN WARP	27	2760	6433	6931	78.9	-498						
								HYDRO CARBON FREE WARP	99	10380	29348	33213	70.69	-3865						
								HYDRO CARBON FREE WEFT- 22	6	624	5610	6183	72.6	-573						
								SACKING WARP	145	15125	61274	61103	80.45	171						
								SACKING WEFT	6	624	5385	5321	80.96	64						
									283	29513	108050	112751	74.08	-4701						
Total:																				

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	51	-21
2 S/D 4 1/4" (100)	48	66	-18
3 S/D 4 1/4" (110)	81	101.5	-20.5
4 S/D 4 3/4" (104)	36	62	-26
6 S/D 5 1/2" (80)	18	2.5	15.5
Total:	213	283	-70