

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 31-MAY-23
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.18	3800	4.39	9	2296	77.99	8	2093	79.98	6	1546	84.02	23	5935	80.19	6291	85	-356
36	F	A/D 4 1/4" (100)	HESSIAN WARP	8	8.1	3600	4.39	7	1624	83.16	6	1427	85.25	6	1406	89.60	19	4457	85.78	4417	85	40
Sub Group Tot & Average Nomi Count				8.00	Actual Count :	8.14	16	3920	80.6	14	3520	82.6	12	2952	86.8	42	10392	82.99	10708			-316
3	F	S/D 4 1/4" (100)	SACKING WARP	9.5	9.71	3700	4	7	2045	77.44	7	2069	78.35	7	2010	81.19	21	6124	78.95	6205	80	-81
30	F	S/D 4 1/4" (110)	SACKING WARP	13	12.95	3700	3.8	2	952	81.71	2	951	81.62				4	1903	81.67	1864	80	39
34	F	S/D 4 3/4" (104)	SACKING WARP	13	12.95	3600	3.75	4	1802	82.96	4	1795	82.64	3	1301	85.18	11	4898	83.42	4697	80	201
42	C	S/D 4 3/4" (104)	SACKING WEFT	22	21.99	3300	2.73	6	5280	75.79	4	3690	79.45	4	3780	86.82	14	12750	79.86	12772	80	-22
43	F	S/D 4 1/4" (100)	SACKING WARP	9	8.34	3800	4.18	4	1046	82.12	4	1032	81.02	4	1009	84.50	12	3087	82.50	3180	85	-93
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.83	3800	3.75	3	1300	79.36	3	1295	79.05	1	416	81.26	7	3011	79.48	3031	80	-20
5	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.64	3700	4	11	3535	78.01	11	3547	78.27	9	2838	81.65	31	9920	79.11	10031	80	-111
Sub Group Tot & Average Nomi Count				11.96	Actual Count :	11.95	37	15960	79.6	35	14379	80.1	28	11354	83.4	100	41693	80.71	41780			-87
Grand Total & Average Nomi Count				10.79	Actual Count :	10.82	53	19880	79.8	49	17899	80.6	40	14306	84.3	142	52085	81.22	52488			-403

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	19	11
2 S/D 4 1/4" (100)	48	40	8
3 S/D 4 1/4" (110)	81	58	23
4 S/D 4 3/4" (104)	36	25	11
6 S/D 5 1/2" (80)	18		18
Total:	213	142	71

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	42	4430	10392	10708	82.49	-316
SACKING WARP	86	8994	28943	29008	80.34	-65
SACKING WEFT	14	1456	12750	12772	79.86	-22
	142	14880	52085	52488	81.22	-403