

**SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED**  
**Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD**

Daily Spinning Efficiency Report For 06-JUL-23  
 (Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.67	3800	4.39	3	683	65.66	3	700	67.30	4	952	73.22	10	2335	69.07	2873	85	-538
36	F	A/D 4 1/4" (100)	HESSIAN WARP	8	8.51	3600	4.39	9	1861	70.55	9	1909	72.37	10	2163	78.72	28	5933	73.94	6820	85	-887
37	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	10.33	3700	4	1	302	68.41	1	307	69.54				2	609	68.98	706	80	-97
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.10</b>	<b>Actual Count :</b>	<b>8.64</b>		<b>13</b>	<b>2846</b>	<b>68.2</b>	<b>13</b>	<b>2916</b>	<b>69.7</b>	<b>14</b>	<b>3115</b>	<b>76.0</b>	<b>40</b>	<b>8877</b>	<b>70.66</b>	<b>10399</b>		<b>-1522</b>
3	F	S/D 4 1/4" (100)	SACKING WARP	9.5	9.45	3700	4	12	3348	75.99	13	3625	75.95	13	3566	79.70	38	10539	77.19	10922	80	-383
30	F	S/D 4 1/4" (110)	SACKING WARP	13	12.82	3700	3.8	4	1793	77.73	4	1782	77.25	3	1276	78.67	11	4851	77.80	4988	80	-137
34	F	S/D 4 3/4" (104)	SACKING WARP	13	12.7	3600	3.75	6	2541	79.52	6	2527	79.09	6	2415	80.62	18	7483	79.72	7509	80	-26
35	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	11.62	3600	3.9	5	1904	76.84	5	1891	76.32	5	1758	75.68	15	5553	76.29	5823	80	-270
42	C	S/D 4 3/4" (104)	SACKING WEFT	22	22.05	3300	2.73	6	5655	80.95	6	5670	81.17	6	5340	81.54	18	16665	81.21	16416	80	249
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.69	3800	4.18	2	493	66.62	2	538	72.71	2	535	77.12	6	1566	72.05	1848	85	-282
5	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.89	3700	4	9	2762	72.61	10	3068	72.59	9	2716	76.16	28	8546	73.70	9277	80	-731
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>12.19</b>	<b>Actual Count :</b>	<b>12.20</b>		<b>44</b>	<b>18496</b>	<b>75.8</b>	<b>46</b>	<b>19101</b>	<b>76.4</b>	<b>44</b>	<b>17606</b>	<b>78.5</b>	<b>134</b>	<b>55203</b>	<b>76.85</b>	<b>56783</b>		<b>-1580</b>
<b>Grand Total &amp; Average Nomi Count</b>				<b>11.25</b>	<b>Actual Count :</b>	<b>11.38</b>		<b>57</b>	<b>21342</b>	<b>73.5</b>	<b>59</b>	<b>22017</b>	<b>74.4</b>	<b>58</b>	<b>20721</b>	<b>77.9</b>	<b>174</b>	<b>64080</b>	<b>75.00</b>	<b>67182</b>		<b>-3102</b>

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	28	2
2 S/D 4 1/4" (100)	48	44	4
3 S/D 4 1/4" (110)	81	66	15
4 S/D 4 3/4" (104)	36	36	0
6 S/D 5 1/2" (80)	18		18
<b>Total:</b>	<b>213</b>	<b>174</b>	<b>39</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	38	3900	8268	9693	72.5	-1425
HYDRO CARBON FREE WARP	17	1870	6162	6529	75.5	-367
SACKING WARP	101	10562	32985	34544	76.63	-1559
SACKING WEFT	18	1872	16665	16416	81.21	249
	<b>174</b>	<b>18204</b>	<b>64080</b>	<b>67182</b>	<b>75.00</b>	<b>-3102</b>