

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
	Porter	Sorts	Width	Description															
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		32"	130	116	301		34916	283	10149.72	10200.22	82.3		108129.56	148	200.30
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		37"	130	116	684		79344	283	23064.48	23471.09	81.3		248810.19	351	191.92
33 -->									985		114260		33214.20	33671.31	81.6		356939.75	499	199.68
33	5	7	22.5	5 X 7 - 22.5" /S4 9.14 OZS		37"	130	155	66		10230	283	2823.48	6301.30	39.1		66798.18	64	135.71
34 -->									66		10230		2823.48	6301.30	39.1		66798.18	64	132.35
10	5	7	32.0	5 X 7 - 32 / 12.57 OZS	PS	52"	118	114	9		1026	390	399.78	502.03	67.8		3861.77	6	200.07
28	5	7	42.0	5 X 7 - 42" / 16.50 OZS	PS	52"	118	114	7		798	512	408.17	659.08	52.7		3861.77	6	204.29
35 -->									16		1824		807.95	1161.11	60.2		7723.54	12	201.99
1	Grand Total :								1067		126314		36845.63	41133.72	76.4		431461.47	575	192.24

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs	
A	8.00	- 0.00	8.00	
B	8.00	- 0.00	8.00	
C	7.50	- 0.00	7.50	23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description				Length	Cuts										
382	11	12	44.0	11 X 12 - 44" / 12.82 OZS		52"	160	140	80		11200	397	4451.20	4928.71	61.4		37244.63	124	107.57
382	11	12	44.0	11 X 12 - 44" / 12.82 OZS		52"	160	140	28		3920	397	1557.92	1748.90	60.5		13215.84	44	106.11
				66 -->					108		15120		6009.12	6677.61	61.1		50460.47	168	107.31
2				Grand Total :					108		15120		6009.12	6677.61	61.1		50460.47	168	107.31

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

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Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
151	13	13	51.0	51.0" - 8.5 Ozs/40" 13.00 X 13.00 (D)		350"		400	2		804	259.4	270.17	177.74	121.6		675.25	6	135.09
270	9	7	54.0	54" - 6.5 OZS / 40" 9 X 7		190"		200	2		505	198.4	137.42	148.51	74.0		696.69	2	206.13
297	9	8	50.0	50.0" - 7.00 OZS / 40" 9.00 X 8.00		190"		200	10		2112	213.6	572.93	647.69	70.8		3048.01	10	171.87
307	9	7	50.0	50.0" - 6.5 OZS / 40" 9.00 X 7.00		190"		200	10		2081	198.4	524.35	550.03	76.3		2786.75	8	196.62
321	11	11	54.0	54.0" - 9.34 OZS / 40" 11.00 X 11.00		190"		200	13		2694	285	1053.10	1221.81	69.0		3990.12	18	175.53
383	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00		190"		200	40		8169	259.4	2691.18	2904.24	74.1		11254.18	60	134.55
									67 -->		77	16365	5249.15	5650.02	75.8		22451.00	104	151.42
3	Grand Total :								77		16365	5249.15	5650.02	75.8		22451.00	104	151.42	

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager