

Department	Section	Occupation	Hands			
			A	B	C	
74 BEAMING HESSIAN	1 Pre Beaming	01 Pre Beaming Operator	223	221.5	216	
		02 Pre Beaming Helper				
		03 Spool Carrier				
		Section Wise Total:	223	221.5	216	
	2 Sizing	01 Sizing Operator	150.71	139.67		
		02 Sizing Helper				
		03 Size Cook				
		Section Wise Total:	150.71	139.67		
	3 SACK BEAMING	01 Sadar	33	38	37	
		02 Beamer	533.5	522.5	442	
		03 Empty Beam Carrier	20	30.5	11	
		Section Wise Total:	586.5	591	490	
	4 GENERAL	01 Learner				
		Section Wise Total:				
	Department Wise Total:			960.21	952.17	706
	75 WEAVING (HESSIAN)	1 Weaving (Modern Loom)	01 Weaver	826.56	846.63	773
02 Weaving Helper			99	104.5	78	
03 Line Sardar						
04 Empty Beam Carrier						
05 Marka Man						
06 Beam Loader/ Cuts Carrier/ Weft Yarn Loader Coolie						
07 Cooly/Sweeper			182.56	100.75	85	
08 Learner			51	50	12	
09 Beam Knotter			24	21	22	
10 Air (Loom) Cleaner cum Oiler			70			
Section Wise Total:		1253.12	1122.88	970		
Department Wise Total:			1253.12	1122.88	970	
76 FINISHING (HESSIAN)		1 Damping	01 Damping Operator	158.31	153	
			02 Learner			
	Section Wise Total:		158.31	153		
	3 Rolling	01 Rolling Operator	76.88	123		
		02 Rolling Feeder Cum Receiver				
		03 Crisped & Roll Operator				
		Section Wise Total:	76.88	123		
	4 Calendar	01 Calendar Feeder	93	39		
		02 Calendar Receiver				
		Section Wise Total:	93	39		
	6 Lapping	01 Lapping Feeder		48.98		
		02 Lapping Receiver				
		03 Lapped Cloth Marker				
		Section Wise Total:		48.98		
8 Packaging	01 Packer	88.95	8			
	02 Bale Arranger					

Department	Section	Occupation	Hands		
			A	B	C
76 FINISHING (HESSIAN)	8 Packaging	Section Wise Total:	88.95	8	
	Department Wise Total:		417.14	371.98	
77 FACTORY MECHANIC HESSIAN	2 Sizing	01 Sizing Mechanic	.5	23	
		Section Wise Total:	.5	23	
	3 Weaving (Modern Loom)	01 Weaving Mechanic	189.5	74	55
		02 P.M. Fitter & Quality Change Mechanic			
		Section Wise Total:	189.5	74	55
		5 BEAMING SACKING	01 Beaming Line Fitter	110.75	41.75
		02 Beaming Line Fitter Helper			
		Section Wise Total:	110.75	41.75	
	6 WEAVING SACKING	01 Loom Fitter	136.06	160.19	40
		02 Loader Fitter	74.13	85	31
		03 Carpenter cum Bristling Man	110.21	82	30
		04 Lay Shord Carpenter			
		05 Loom Breakdown Fitter			
		06 Loader Breakdown Fitter			
		Section Wise Total:	320.4	327.19	101
	7 SACK SEWING	01 Sewing Line Fitter	173.28	57.75	
		02 P.M./ O.H. Fitter cum oiler			
		Section Wise Total:	173.28	57.75	
	8 FINISHING SACKING	01 Line Fitter cum Helper cum Oiler	40	36.5	
		Section Wise Total:	40	36.5	
9 BEAMING HESSIAN	01 Mechanical Fitter				
	02 Head Mechanic				
	Section Wise Total:				
10 PW WINDING HESSIAN	01 PW Line Fitter				
	Section Wise Total:				
Department Wise Total:			834.43	560.19	156
78 POWER HOUSE & GEN. HOUSE	1 Power House & Gen. House	01 Electrician	253.77	193	122
		02 Electrician Helper			
		03 Compressure Operator			
		04 Motor Rewinder			
		05 Electrician cum Helper			
		Section Wise Total:	253.77	193	122
	Department Wise Total:			253.77	193
79 GENERAL OUTSIDE	1 GENERAL OUTSIDE	01 General Labour	151	1.5	
		02 Welder			
		03 Painter			
		04 Carpenter			
		05 Mason			
		06 Mali			
		07 General Sweeper	120	9.5	
		08 Helper			

Department	Section	Occupation	Hands			
			A	B	C	
79 GENERAL OUTSIDE	1 GENERAL OUTSIDE	09 Learner				
		Section Wise Total:	271	11		
	2 STORES	01 Store Boy	110.13	10.75		
		02 Store Mazdoor				
		Section Wise Total:	110.13	10.75		
Department Wise Total:			381.13	21.75		
81 BATCHING	1 BATCHING	01 Spreader Feeder	492.26	323.83	161.69	
		02 Spreader Receiver	116.13	98	30	
		03 Jute Carrier / Bale Shifter	135.94	54	1	
		04 Roll Shifter	11		4	
		05 Emulsion Maker	24	42	13	
		06 Learner	3		4	
		07 Softner Feeder	95	67	5	
		08 Softner Receiver	40.54	75		
		09 Piler	101	147	6	
		10 Jute Carrier (Softner To Pile)	8	27	8	
		11 Sweeper/Dust Cleaner	1			
		12 Selector			4	
		Section Wise Total:			1027.87	833.83
	2 NEW SHED BATCHING	01 Spreader Feeder				
		02 Spreader Receiver				
		03 Jute Carrier / Bale Shifter				
		04 Roll Shifter				
		05 Emulsion Maker				
		06 Learner				
		07 Softner Feeder				
		08 Softner Receiver				
		09 Piler				
		10 Jute Carrier (Softner To Pile)				
		11 Sweeper/Dust Cleaner				
		12 Selector				
Section Wise Total:						
Department Wise Total:			1027.87	833.83	236.69	
82 CARDING	1 CARDING	01 Hand Feed Breaker Card Feeder	1805.78	1476.39	601	
		02 Inter/Finisher Card Operator cum Receiver	330.02	316.69	154	
		03 Sardar (Batching to Carding)	60	48	15	
		04 Carding Picker	253.72	205	115	
		05 Draw Head Receiver	12	10	32	
		06 Sweeper/Floor Cleaner	31	19	38	
		07 Carding Dust Remover	136.39	188	1	
		08 Learner			3	
		09 Jute Carrier (Pile to	136	122	17	

Department	Section	Occupation	Hands				
			A	B	C		
82 CARDING	1 CARDING	Breaker)					
		10 Tow Mixer cum Pile to Teaser Mazdoor	107				
		11 Root Cutter	9241		54		
		12 Roll Feed Breaker Card Feeder	54		130		
		13 Roll Feed Breaker Card Receiver					
		14 Teaser Card Feeder	818				
		15 Teaser Card Receiver	6				
		16 Hard Waste Operator	6				
		17 Sandwich Piler					
		18 Thread Cutter/ Rope Cutter					
		19 Roll Carrier					
		20 General Mazdoor					
		Section Wise Total:			2874.91	2517.08	1160
		2 NEW SHED CARDING	01 Hand Feed Breaker Card Feeder				
			02 Inter/Finisher Card Operator cum Receiver				
			03 Sardar (Batching to Carding)				
			04 Carding Picker				
			05 Draw Head Receiver				
			06 Sweeper/Floor Cleaner				
			07 Carding Dust Remover				
	08 Learner						
	09 Jute Carrier (Pile to Breaker)						
	10 Tow Mixer cum Pile to Teaser Mazdoor						
	11 Root Cutter						
	12 Roll Feed Breaker Card Feeder						
	13 Roll Feed Breaker Card Receiver						
	14 Teaser Card Feeder						
	15 Teaser Card Receiver						
	16 Hard Waste Operator						
	17 Sandwich Piler						
	18 Thread Cutter/ Rope Cutter						
	19 Roll Carrier						
	20 General Mazdoor						
Section Wise Total:							
Department Wise Total:			2874.91	2517.08	1160		
83 DRAWING	1 DRAWING	01 1st Drawing Operator	1050.16	842.75	628		
		02 2nd Drawing Operator	351.25	320	269		
		03 Finisher Drawing Operator	284.41	271.63	271		

Department	Section	Occupation	Hands			
			A	B	C	
83 DRAWING	1 DRAWING	04 Inter Drawing Operator				
		05 Drawing Picker	40.5	60	51	
		06 Drawing Sardar & Reliver	42.5	35	30	
		07 Sweeper	40	37		
		08 Learner	12	13	23	
		Section Wise Total:	1820.82	1579.38	1272	
	2 NEW SHED DRAWING	01 1st Drawing Operator				
		02 2nd Drawing Operator				
		03 Finisher Drawing Operator				
		04 Inter Drawing Operator				
		05 Drawing Picker				
		06 Drawing Sardar & Reliver				
		07 Sweeper				
		08 Learner				
		Section Wise Total:				
	Department Wise Total:			1820.82	1579.38	1272
	84 SPINNING	1 FINE UNIT	01 Spinner	1972.92	1777.58	1253
			02 Piecer			
			03 Spining Sardar	37	16	28
			04 Sliver Feeder	116.5	83	81
05 Listing Man/Dead Spindle			17.75	23.56		
06 Bobbin Lifter			505.75	381	425.5	
07 Reliver Bobbin Lifter			28	24	20	
08 Spining Helper						
09 Sweeper			86	72	27	
10 Machine Cleaner/ Garda Mazdoor			194.1	38	6	
11 Learner			371.75	365.5	304.38	
12 Felt Bob Cleaner			4			
13 Can Carrier			43	32	50	
14 General Mazdoor/ Bobbin Trolley Cleaner			11	1	12	
Section Wise Total:		3387.8	2783.64	2206.88		
2 COARSE		01 Spinner	1075.18	996.65	760.63	
		02 Piecer	49			
		03 Spining Sardar	40.98	31.94	36	
		04 Sliver Feeder	64	71	59	
		05 Bobbin Lifter	168.88	141	179	
	06 Reliver Bobbin Lifter	29.94	34.56	38		
	07 Learner	285	282.44	278		
Section Wise Total:	1667.98	1566.59	1350.63			
3 NEW SHED SPINNING	01 Spinner					
	02 Piecer					
	03 Spining Sardar					
	04 Sliver Feeder					
	05 Listing Man/Dead Spindle					

Department	Section	Occupation	Hands				
			A	B	C		
84 SPINNING	3 NEW SHED SPINNING	06 Bobbin Lifter					
		07 Reliver Bobbin Lifter					
		08 Spining Helper					
		09 Sweeper					
		10 Machine Cleaner/ Garda Mazdoor					
		11 Learner					
		12 Felt Bob Cleaner					
		13 Can Carrier					
		14 General Mazdoor/ Bobbin Trolley Cleaner					
		Section Wise Total:					
		Department Wise Total:			5055.78	4350.23	3557.51
		85 WINDING	1 HESSIAN WARP	01 Spool Winder			4
				02 Reliver Spool winder			
				03 Winding Sardar			
04 Spool Carrying Mazdoor							
05 Winding Sweeper/Trolley Cleaner					1		
06 Learner							
Section Wise Total:					5		
2 PRECESION WINDING	01 Precesion Winder		335.13	294.13	158		
	02 Spool Carrier		2.75	1			
	03 Dirty Spool Cleaner						
	04 Learner		28	57	81		
	Section Wise Total:		365.88	352.13	239		
3 SACKING WARP	01 Spool Winder		2508.52	2210.35	1304.56		
	02 Learner		135	132.5	106		
	Section Wise Total:		2643.52	2342.85	1410.56		
4 SACKING WEFT	01 Cop Winder		923.38	845	736		
	02 Learner		194	161	146		
	Section Wise Total:		1117.38	1006	882		
5 TWISTING & REELING	01 Twisting Operator (Bobbin)						
	02 Twisting Operator (Spool)						
	03 Bobbin Shifter						
	04 Reeling Operator						
	05 Bundler						
	Section Wise Total:						
6 GENERAL	01 Sardar						
	02 Godown mazdoor						
	03 Spool Carrying Mazdoor						
	04 Dirty Spool Cleaner/ Jam Cleaner						
	05 Sweeper						
	06 Learner						
	Section Wise Total:						

Department	Section	Occupation	Hands		
			A	B	C
85 WINDING	7 NEW SHED WINDING	01 Spool Winder			
		02 PS Winder			
		03 Dirty Spool Cleaner/ Jam Cleaner/Bobbin Cleaner			
		04 Spool Carrying Mazdoor			
		05 Sweeper			
		06 Learner			
		Section Wise Total:			
	Department Wise Total:			4126.78	3700.98
86 MILL MECHANIC	1 BATCHING	01 Softner Line Fitter			
		02 Spreader Line Fitter			
		Section Wise Total:			
	2 CARDING	01 General Fitter	486.74	241	126
		02 Carding Line Fitter	30.81	17.5	16
		03 Roll Former Mistry	18.25	1	6
		04 Oiler		154.5	
		05 Joiner cum Carpenter	78.81	14.5	
		06 Pin Boy	427.64	31	
		07 Learner		.5	
		08 P. M. Fitter			
		09 Cleaning/ R.M. Squad			
		10 Staving/ Breakdown Squad			
		11 Pin Boy Sardar			
		12 ITI Trainee			
	Section Wise Total:	1057.25	310	148	
	3 DRAWING	01 General Fitter	281.09	177.38	103
		02 Drawing Line Fitter	69.53	33.5	35
		03 Carriage Mistry	48.38	12	
		04 Oiler			
		05 Bar Boy		45	
		06 Learner		4	
		07 Cleaning/ Breakdown Squad			
		08 P. M. Fitter/ Helper			
		09 ITI Trainee			
	Section Wise Total:	406.97	227.88	138	
	4 SPINNING	01 General Fitter	519.21	237.32	137
		02 Spining Line Fitter	15.25	3.5	
		03 Roller Repairer/Rubber Dressing			
		04 Oiler			
		05 Learner			
		06 Breakdown Fitter			
		07 Warve Body Mistry			
		08 P. M. Fitter/ Helper			
		09 Cleaning/ R.M. Squad			
		10 ITI Trainee			

Department	Section	Occupation	Hands			
			A	B	C	
86 MILL MECHANIC	4 SPINNING	Section Wise Total:		534.46	240.82	137
	5 WINDING	01	P.S. & Mackroll Winding Line Fitter	248.72	97.63	79
		02	Learner	3		
		03	P.S. & Mackroll Wdg P.M. Fitter/ Oiler			
		04	P.W. Line Fitter			
		05	Cop Winding Line Fitter	12.97	10	
		06	Cop Winding P.M. Fitter/ Oiler			
		Section Wise Total:	264.69	107.63	79	
	6 GENERAL	01	Btg to Spg Mistry (Hess Section)			
		Section Wise Total:				
	Department Wise Total:			2263.37	886.33	502
87 WEAVING(SA CKING)	1 WEAVING (SACKING)	01	Weaver	1857.48	1850.63	1100
		02	Sardar	81	103.19	57
		03	Weaving Helper/ Beam Joiner	144.5	146.5	103
		04	Marka Man			
		05	Cuts Carrier	58	48	38
		06	Coolie/ Sweeper	219	228	161
		07	Learner			
		08	Camb Man			
		09	Full Beam Carrier	2		
		Section Wise Total:	2361.98	2376.32	1459	
Department Wise Total:			2361.98	2376.32	1459	
88 SEWING	1 HEMMING	01	Hemming Operator	413.63	14	
		02	Hemming Helper	277	6	
		03	Learner			
		Section Wise Total:	690.63	20		
	2 HERACLE	01	Heracle Operator	550.09		
		02	Heracle Helper	649.75	11	
		03	Learner			
		Section Wise Total:	1199.84	11		
	3 SAFETY	01	Safety Operator			
		02	Safety Helper			
		Section Wise Total:				
	4 GENERAL	01	Hand Sewer/ Bandler	485.75	576	2
		02	Bag Shifter	86.75	23	
Section Wise Total:		572.5	599	2		
Department Wise Total:			2462.97	630	2	
89 FINISHING (SACKING)	1 DAMPING	01	Cloth Feeder	105.5	353.06	7
		02	Cloth Receiver	33	50.5	3
		03	Cloth Carrier			
		Section Wise Total:	138.5	403.56	10	
	2 CALENDER	01	Cloth Feeder	53.75		
02		Cloth Receiver cum				

Department	Section	Occupation	Hands		
			A	B	C
89 FINISHING (SACKING)	2 CALENDER	Repairer			
		Section Wise Total:	53.75		
	3 CUTTING	01 Cutting Laying And Receiver		13	
		02 Coolie (Cutting to Hemming)		88	
		Section Wise Total:	88	13	
	4 PRESS/BAILING	01 Material Arranger/ Bag Shifter		38	
		02 Press Operator			
		03 Marka Man/ Tally Man		29	31.5
		04 Bale Shifter			
		05 Hoop Cutter		3	2
		Section Wise Total:	62	71.5	
	5 GENERAL	01 Sweeper/ Coolie		61.05	18
		02 Bag Repairer		132	25.5
		03 Learner			
		Section Wise Total:	193.05	43.5	
	6 PACKAGING	01 Packer			
		Section Wise Total:			
Department Wise Total:			535.3	531.56	10
90 WORK SHOP	1 GENERAL	01 Turner	62.75	44.5	
		02 Welder Gas	178	91.5	
		03 Welder Electric	11.4	4	
		04 Tin Smith Fitter	20.5	5	
		05 Black Smith Fitter			
		06 Drill Man/ Shapper/ Slotter			
		07 General Fitter			
		08 Faller Bar/ Faller Screw Repairer	7	1	
		09 Helper/ Painter/ Saw Operator			
		10 ITI Trainee			
		Section Wise Total:	343.69	137.5	
		Department Wise Total:			343.69
91 PUMP HOUSE	1 GENERAL	01 Head Plumber	127.88	49.5	45
		02 Pump Man			
		03 Humidi Facto/ Mist Resonance Mechanic			
		Section Wise Total:	127.88	49.5	45
Department Wise Total:			127.88	49.5	45
94 PW WINDING HESSIAN	1 PW WINDING HESSIAN	01 Sardar			
		02 PW Winder			
		03 Spool Carrier			
		04 Dirty Spool Cleaner			
		05 Learner			
		Section Wise Total:			
Department Wise Total:					

Department	Section	Occupation	Hands			
			A	B	C	
95 FACTORY MECHANIC SACKING	1 BEAMING SACKING	01 Beaming Line Fitter				
		02 Beaming Line Fitter Helper				
		Section Wise Total:				
	2 WEAVING SACKING	01 Loom Fitter				
		02 Loader Fitter				
		03 Carpenter cum Bristling Man				
		04 Lay Shord Carpenter				
		05 Loom Breakdown Fitter				
		06 Loader Breakdown Fitter				
		Section Wise Total:				
	3 SACK SEWING	01 Sewing Line Fitter				
		02 P.M./ O.H. Fitter cum oiler				
		Section Wise Total:				
	4 FINISHING SACKING	01 Line Fitter cum Helper cum Oiler				
		Section Wise Total:				
	5 S4A LOOM	01 Line Fitter cum Helper cum Oiler				
		Section Wise Total:				
	Department Wise Total:					
	96 BEAMING SACKING	1 BEAMING SACKING	01 Sardar			
			02 Beamer			
03 Empty Beam carrier						
Section Wise Total:						
2 General		01 Learner				
		Section Wise Total:				
3 S4A BEAMING		01 Beamer				
		02 Helper				
		03 Learner				
		Section Wise Total:				
Department Wise Total:						
97 S4A LOOM	1 S4A LOOM	01 Weaver				
		02 Helper				
		03 Learner				
		Section Wise Total:				
	Department Wise Total:					
Total:			27101.15	20814.68	12734.8	