

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 02-MAY-24

BROAD LOOM

Print Date : 04-MAY-24 04:29 PM

HJM/FS/B&W/09

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G083	5	7	22.4	GOV.B.TWILL		36"	130	121	305		36905	259	9558.40	9831.34	68.3	68.3	54031.50	146	196.41
				sacking (6) -->					305		36905		9558.40	9831.34	68.3	68.3	54031.50	146	196.41
				Grand Total :					305		36905		9558.40	9831.34	68.3	68.3	54031.50	146	196.41

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	0.00	- 0.00	0.00

16.00

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
1936	9	7	60.0	hess cloth		76"	165	154	3		462	276	127.51	221.64	39.1	39.1	1180.95	5	51.00
1994	9	8	72.0	HESS CLOTH		76"	170	158	6		948	357	338.44	652.22	35.3	35.3	2686.67	13	52.07
2002	9	8	54.0	HESS CLOTH		58"	165	154	12		1848	268	495.26	819.47	41.1	41.1	4496.67	19	52.13
2385	9	10	45.0	HESS CLOTH		52"	165	154	32		4928	255	1256.64	1710.88	49.9	51.9	9866.67	50	50.27
2385	9	10	45.0	HESS CLOTH		56"	165	155	2		310	255	79.05	99.88	53.8	51.9	576.00	3	52.70
2512	9	10	47.3	HESS CLOTH		52"	165	154	2		308	268	82.54	107.89	52.0	50.1	592.00	3	55.03
2512	9	10	47.3	HESS CLOTH		56"	165	154	6		924	268	247.63	349.90	48.1	50.1	1920.00	10	49.53
2987	11	9	54.0	HESS CLOTH		58"	165	155	2		310	311	96.41	177.96	36.8	36.8	841.48	4	48.21
2992	11	9	60.0	HESS CLOTH		67"	165	153	5		765	345	263.93	508.47	35.3	35.3	2167.41	11	47.99
2993	11	9	66.0	HESS CLOTH		76"	165	155	2		310	380	117.80	189.87	42.2	42.2	734.81	4	58.90
2994	11	9	72.0	HESS CLOTH		76"	165	157	3		471	414	194.99	362.02	36.6	36.6	1285.93	7	55.71
3023	11	10	48.0	HESS CLOTH		58"	165	156	2		312	289	90.17	111.62	54.9	54.9	568.00	3	60.11
3031	11	10	45.0	HESS CLOTH		52"	165	157	5		785	271	212.74	290.92	49.7	49.7	1578.67	8	53.19
3194	11	12	39.4	HESS CLOTH		46"	165	155	7		1085	279	302.72	389.56	52.8	52.8	2053.33	12	50.45
3203	11	12	72.0	HESS CLOTH		76"	175	158	2		316	510	161.16	286.69	38.2	38.2	826.67	6	53.72
3267	11	12	36.0	HESS CLOTH		46"	165	154	12		1848	255	471.24	563.74	56.8	56.8	3251.11	19	49.60
3517	11	12	43.3	HESS CLOTH		52"	165	153	7		1071	307	328.80	480.61	46.5	46.5	2302.22	14	46.97
5718	11	11	47.2	HESS CLOTH		58"	165	154	30		4620	298	1376.76	1813.69	51.6	51.6	8950.30	52	52.95
5806	8	6	35.0	HESS ROLL		46"	1150	1100	3		3300	136	448.80	569.68	53.6	53.6	6160.00	18	49.87
hessian (1) -->										143	24921		6692.59	9706.71	47.9	46.0	52038.89	261	51.28
Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
Porter	Sorts	Width	Description																
0482	5	6.5	36.0	BAILING CL		52"	130	120	4		480	437	209.76	180.43	79.1	79.1	607.18	2	209.76
0483	5	6.5	42.0	BAILING CL		52"	130	120	14		1680	510	856.80	947.57	61.5	61.5	2732.31	9	190.40
0484	5	6.5	40.0	BAILING CL		46"	130	120	8		960	486	466.56	521.99	60.8	56.8	1579.49	5	186.62
0484	5	6.5	40.0	BAILING CL		52"	130	120	4		480	486	233.28	300.99	52.7	56.8	910.77	3	155.52
sacking on hessian loom (2) -->										30	3600		1766.40	1950.98	61.8	63.6	5829.75	19	185.94
Grand Total :										173	28521		8458.99	11657.69	49.3	49.1	57868.64	280	60.42

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	290		49010	259	12693.59	18920.32	82.8	82.8	59212.60	120	317.34
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	22		3718	355	1319.89	3214.65	44.3	44.3	8388.45	17	232.92
				sacking (6) -->					312		52728		14013.48	22134.97	78.0	63.6	67601.05	137	306.86
				Grand Total :					312		52728		14013.48	22134.97	78.0	63.6	67601.05	137	306.86

Overseer

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Asst. Manager.(Fact.)

M.Manager

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	301		50869	259	13175.07	19551.00	83.1	83.1	61186.35	124	318.75
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	22		3718	355	1319.89	3214.65	44.3	44.3	8388.45	17	232.92
				sacking (6) -->					323		54587		14494.96	22765.65	78.5	63.7	69574.80	141	308.40
				Grand Total :					323		54587		14494.96	22765.65	78.5	63.7	69574.80	141	308.40

Overseer

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MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: HASTINGS JUTE MILL

Qualitywise Efficiency Report For 02-MAY-24

S4LOOM

Print Date : 04-MAY-24 04:29 PM

HJM/FS/B&W/09

Page 6 of 9
Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	364		61516	259	15932.64	23650.40	83.1	83.1	74015.75	150	318.65
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	99		16731	355	5939.51	12858.58	49.9	49.9	33553.81	68	262.04
				sacking (6) -->					463		78247		21872.15	36508.98	72.7	66.5	107569.56	218	300.99
				Grand Total :					463		78247		21872.15	36508.98	72.7	66.5	107569.56	218	300.99

Overseer

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Asst. Manager.(Fact.)

M.Manager

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Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	72		12168	259	3151.51	4730.08	82.2	82.2	14803.15	30	315.15
				sacking (6) -->					72		12168		3151.51	4730.08	82.2	82.2	14803.15	30	315.15
				Grand Total :					72		12168		3151.51	4730.08	82.2	82.2	14803.15	30	315.15

Overseer

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Asst. Manager.(Fact.)

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A	8.00	- 0.00	8.00
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			23.50

Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G067	5	6.5	40.0	S.BALING C		46"	130	120	8		960	486	466.56	511.11	77.6	77.6	1237.26	4	349.92
				hessian (1) -->					8		960		466.56	511.11	77.6	77.6	1237.26	4	349.92
G083	5	7	22.4	GOV.B.TWILL		32"	130	126	46		5796	259	1501.16	4138.82	30.8	31.9	18800.00	60	75.06
G083	5	7	22.4	GOV.B.TWILL		36"	130	126	4		504	259	130.54	336.69	33.0	31.9	1529.37	5	78.32
G879	6	8	26.5	A.TWILL CLOTH		36"	130	123	1056		129888	344	44681.47	52432.60	72.4	72.4	179318.06	670	200.07
				sacking (6) -->					1106		136188		46313.17	56908.11	68.2	45.4	199647.43	735	189.03
				Grand Total :					1114		137148		46779.73	57419.22	68.3	53.5	200884.69	739	189.90

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

Shift	T/Hrs	L/Hrs	W/Hrs
A	8.00	- 0.00	8.00
B	8.00	- 0.00	8.00
C	7.50	- 0.00	7.50
			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) Yards	Gms/ Yrds	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical Yrds	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
G086	5	7	22.4	GOV.B.TWILL		36"	180	169	244		41236	259	10680.12	15924.60	82.7	82.7	49837.27	101	317.23
G389	8	8	26.5	A TYPE, L. TWILL(S4)		36"	180	169	40		6760	355	2399.80	5672.90	45.7	45.7	14803.15	30	239.98
				sacking (6) -->					284		47996		13079.92	21597.50	74.3	64.2	64640.42	131	299.54
				Grand Total :					284		47996		13079.92	21597.50	74.3	64.2	64640.42	131	299.54

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager