

Murlidhar Ratanlal Exports Limited

Unit : HASTINGS JUTE MILL

Daily Spinning Efficiency Report For 04-MAY-24
(Based On Std, Spped, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod		B- Shift Prod		C- Shift Prod		TODAY TOTAL Prod			Target		Diff. Kgs.			
								Frame	Eff(%)	Frame	Eff(%)	Frame	Eff(%)	Frame	Kgs.	Eff(%)	Prod. Kgs.	Eff (%)				
33	16	A/D 4 1/4 (100)	HESSIAN WARP	8.5	9.48	3800	4.53	8	2155	80.65	8	2141	80.13	8	2000	79.84	24	6296	80.21	6279	80	17
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.48		8	2155		8	2141		8	2000		24	6296	80.21	6279		17
52	31	S/D 4 3/4 (120)	SACKING WARP	14	13.39	3600	3.6	6	3232	79.82	6	3232	79.82	6	3030	79.82	18	9494	79.82	9515	80	-21
Sub Group Tot & Average Nomi Count				14.00	Actual Count :	13.39		6	3232		6	3232		6	3030		18	9494	79.82	9515		-21
33	21	A/D 4 1/4 (110)	HESSIAN WARP	8.5	9.48	3800	4.28	5	1656	85.17	5	1656	85.17	5	1551	85.09	15	4863	85.15	4855	85	8
33	21	S/D 4 1/4 (110)	HESSIAN WARP	8.5	9.48	3800	4.28	11	3636	85.00	11	3636	85.00	11	3414	85.14	33	10686	85.05	10680	85	6
36	22	A/D 4 1/4 (110)	HESSIAN WEFT	9	9.61	3700	4.18	3	960	81.43	3	940	79.73	3	880	79.62	9	2780	80.27	2597	75	183
42	31	S/D 4 1/4 (100)	SACKING WARP	10.5	10.27	3700	4.01	27	8616	80.18	27	8616	80.18	27	8000	79.41	81	25232	79.93	25253	80	-21
52	31	S/D 4 1/4 (100)	SACKING WARP	13	12.69	3600	3.75	9	3686	80.04	7	2868	80.08	7	2676	79.70	23	9230	79.95	9235	80	-5
52	31	S/D 4 3/4 (120)	SACKING WARP	13	12.69	3600	3.75	7	3443	80.11	7	3443	80.11	7	3232	80.21	21	10118	80.14	10100	80	18
52	31	S/D 4 3/4 (96)	SACKING WARP	13	12.69	3600	3.75	4	1575	80.16	4	1575	80.16	4	1474	80.02	12	4624	80.12	4617	80	7
52	31	S/D 4 1/4 (120)	SACKING WARP	13	12.69	3600	3.75	10	4900	79.81	10	4900	79.81	10	4600	79.91	30	14400	79.84	14429	80	-29
52	31	S/D 4 1/4 (110)	SACKING WARP	13	12.69	3600	3.75	13	5858	80.06	13	5858	80.06	13	5500	80.18	39	17216	80.10	17194	80	22
Sub Group Tot & Average Nomi Count				11.27	Actual Count :	11.25		89	34330		87	33492		87	31327		263	99149	81.17	98960		189
81	36	S/D 4 3/4 (120)	SACKING WEFT	23	20.68	3200	2.73	6	5880	80.22	6	5880	80.22	6	5500	80.03	18	17260	80.16	17226	80	34
81	36	S/D 4 3/4 (96)	SACKING WEFT	23	20.68	3200	2.73	2	1560	79.81	2	1560	79.81	2	1440	78.58	6	4560	79.41	4594	80	-34
Sub Group Tot & Average Nomi Count				23.00	Actual Count :	20.68		8	7440		8	7440		8	6940		24	21820	79.79	21820		0
34	17	A/D 4 1/4 (110)	HESSIAN WEFT	8.5	9.61	3800	4.53	4	1280	85.92	4	1260	84.58	4	1180	84.49	12	3720	85.01	3720	85	0
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.61		4	1280		4	1260		4	1180		12	3720	85.01	3720		0
33	21	S/D 4 1/4 (108)	HESSIAN WARP	8.5	9.48	3800	4.45	4	1252	85.24	4	1250	85.10	4	1161	84.31	12	3663	84.90	3667	85	-4
Sub Group Tot & Average Nomi Count				8.50	Actual Count :	9.48		4	1252		4	1250		4	1161		12	3663	84.90	3667		-4
Grand Total & Average Nomi Count				11.83	Actual Count :	11.77		119	49689		117	48815		117	45638		353	144142	80.76	143961		181
Total Sprindale Run :				38144	Actual Prod. Per 100 Sprindale :			377.889	Target Prod. Per 100 Sprindale :			377.415										

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4 (100)	24	24	0
2 A/D 4 1/4 (110)	36	36	0
3 S/D 4 1/4 (100)	132	104	28
4 S/D 4 1/4 (108)	12	12	0
5 S/D 4 1/4 (110)	72	72	0
6 S/D 4 1/4 (120)	36	30	6
7 S/D 4 3/4 (96)	33	18	15
8 S/D 4 3/4 (120)	57	57	0
9 O/M 5 1/2 (80)	12		12
Total:	414	353	61

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	84	8976	25508	25481	83.8	4931.87
HESSIAN WEFT	21	2310	6500	6317	82.91	1339.42
SACKING WARP	224	24122	90314	90343	79.97	22616.4
SACKING WEFT	24	2736	21820	21820	80	5454.69
	353	38144	144142	143961	80.76	34342.38

Machine Running Summary As per attendance

Mac Type	Shift A	Shift B	Shift C	Total