

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : INDIA JUTE MILL

Daily Spinning Efficiency Report For 02-MAY-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4 (120)	SACKING WARP	13	12.6	3600	3.67	15	6563	70.24	8	3491	70.05	23	10054	70.17	12178	85	-2124			
151	F	S/D 4 3/4 (120)	SACKING WARP	13	13.29	3800	3.64	7	3922	80.13	7	3910	79.88	14	7832	80.00	8321	85	-489			
166	F	S/D 4 3/4 (104)	SACKING WARP	13	13.29	3600	3.64	2	838	72.98	2	808	70.37	4	1646	71.67	1952	85	-306			
167	F	S/D 4 1/4 (110)	SACKING WARP	13	12.6	3600	3.67	4	1620	70.93	4	1653	72.37	8	3273	71.65	3883	85	-610			
168	F	S/D 4 3/4 (96)	SACKING WARP-13	13	13.29	3600	3.64	1	390	73.59	1	382	72.08	2	772	72.84	901	85	-129			
79	F	S/D 4 1/4 (100)	SACKING WARP	9.5	9.61	3600	4	29	7693	73.03	29	7330	69.58	58	15023	71.30	17909	85	-2886			
80	F	S/D 4 1/4 (110)	SACKING WARP	9.5	9.61	3600	4	4	1122	70.20	4	1107	69.26	8	2229	69.73	2717	85	-488			
Sub Group Tot & Average Nomi Count				11.03	Actual Count :	11.03		62	22148	73.0	55	18681	71.9	117	40829	72.48	47861		-7032			
95	C	S/D 4 3/4 (96)	SACKING WEFT	22	21.29	3200	2.7	5.5	3940	70.41	6	4040	66.18	11.5	7980	68.21	9945	85	-1965			
98	C	S/D 5 1/2 (80)	SACKING WEFT	22	21.48	2500	2.7	1	500	74.82	1	500	74.82	2	1000	74.82	1136	85	-136			
Sub Group Tot & Average Nomi Count				22.00	Actual Count :	21.32		6.5	4440	72.6	7	4540	70.5	13.5	8980	71.52	11081		-2101			
138	F	S/D 4 1/4 (100)	SEWING YARN	9.5	9.75	3600	4.09	3	745	68.90	3	744	68.80	6	1489	68.85	1838	85	-349			
Sub Group Tot & Average Nomi Count				9.50	Actual Count :	9.75		3	745	68.9	3	744	68.8	6	1489	68.85	1838		-349			
147	F	S/D 4 1/4 (100)	TEA BAG WEFT	8	8.76	3600	4.39	2	460	76.23	2	440	72.92	4	900	74.57	1026	85	-126			
148	F	S/D 4 1/4 (100)	TEA BAG WEFT	9	9.33	3600	4.28	2	480	72.82	3	740	74.84	5	1220	74.03	1401	85	-181			
149	F	S/D 4 1/4 (100)	TEA BAG WARP	9	9.43	3600	4.28	3	754	75.44				3	754	75.45	849	85	-95			
Sub Group Tot & Average Nomi Count				8.67	Actual Count :	9.17		7	1694	74.8	5	1180	73.9	12	2874	74.68	3276		-402			
Grand Total & Average Nomi Count				11.77	Actual Count :	11.76		78.5	29027	73.1	70	25145	71.8	148.5	54172	72.56	64056		-9884			

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	76	338
2 S/D 4 1/4 (110)	72	16	56
3 S/D 4 1/4 (120)	189	23	166
4 S/D 4 3/4 (96)	72	13.5	58.5
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	14	4
7 S/D 5 1/2 (80)	90	2	88
8 S/D 4 1/4 (104)	18		18
Total:	891	148.5	742.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	115	12416	40057	46960	72.5	-6903
SACKING WARP- 13	2	192	772	901	72.84	-129
SACKING WEFT	13.5	1264	8980	11081	68.88	-2101
SEWING YARN	6	600	1489	1838	68.85	-349
TEA BAG WARP	3	300	754	849	75.45	-95
TEA BAG WEFT	9	900	2120	2427	74.26	-307
	148.5	15672	54172	64056	72.56	-9884