

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 23-MAR-24

HESSIAN SKG.

Print Date : 03-MAY-24 04:30 PM

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Wastage : 0.00

| Shift         | T/Hrs                  | L/Hrs | W/Hrs |                            |           |           |             |             |            |     |              |         |          |                  |       |             |                 |            |               |
|---------------|------------------------|-------|-------|----------------------------|-----------|-----------|-------------|-------------|------------|-----|--------------|---------|----------|------------------|-------|-------------|-----------------|------------|---------------|
| A             | 8.00                   | -     | 0.00  | 8.00                       |           |           |             |             |            |     |              |         |          |                  |       |             |                 |            |               |
| B             | 8.00                   | -     | 0.00  | 8.00                       |           |           |             |             |            |     |              |         |          |                  |       |             |                 |            |               |
| C             | 7.50                   | -     | 0.00  | 7.50                       | 23.50     |           |             |             |            |     |              |         |          |                  |       |             |                 |            |               |
| Qlty Code     | Quality Specifications |       |       |                            | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) MTR | Gms/MTR | Weight   | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical MTR | No of Loom | Kgms/Loom/Day |
| 33            | 5                      | 7     | 22.5  | 5 X 7 - 22.5" / 9.14 OZS   |           | 32"       | 130         | 119         | 292        |     | 34748        | 283     | 9846.24  | 7719.09          | 86.6  |             | 81827.77        | 140        | 210.72        |
| 33            | 5                      | 7     | 22.5  | 5 X 7 - 22.5" / 9.14 OZS   |           | 37"       | 130         | 119         | 625        |     | 74375        | 283     | 21075.00 | 16797.55         | 85.2  |             | 178065.87       | 314        | 201.10        |
| 33 -->        |                        |       |       |                            |           |           |             |             | 917        |     | 109123       |         | 30921.24 | 24516.64         | 85.7  |             | 259893.64       | 454        | 204.33        |
| Qlty Code     | Quality Specifications |       |       |                            | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) MTR | Gms/MTR | Weight   | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical MTR | No of Loom | Kgms/Loom/Day |
| 33            | 5                      | 7     | 22.5  | 5 X 7 - 22.5" /S4 9.14 OZS |           | 37"       | 130         | 150         | 198        |     | 29700        | 283     | 8470.44  | 10554.67         | 54.2  |             | 111886.96       | 134        | 188.17        |
| 34 -->        |                        |       |       |                            |           |           |             |             | 198        |     | 29700        |         | 8470.44  | 10554.67         | 54.2  |             | 111886.96       | 134        | 189.64        |
| Qlty Code     | Quality Specifications |       |       |                            | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts | NOC | Tot(act) MTR | Gms/MTR | Weight   | Target Prods(Wt) | Effi% | Cumm. Effi% | Theoretical MTR | No of Loom | Kgms/Loom/Day |
| 10            | 5                      | 7     | 32.0  | 5 X 7 - 32 / 12.57 OZS     | PS        | 52"       | 118         | 114         | 9          |     | 1026         | 390     | 399.78   | 502.03           | 67.8  |             | 3861.77         | 6          | 200.07        |
| 28            | 5                      | 7     | 42.0  | 5 X 7 - 42" / 16.50 OZS    | PS        | 52"       | 118         | 114         | 7          |     | 798          | 512     | 408.17   | 659.08           | 52.7  |             | 3861.77         | 6          | 204.29        |
| 35 -->        |                        |       |       |                            |           |           |             |             | 16         |     | 1824         |         | 807.95   | 1161.11          | 60.2  |             | 7723.54         | 12         | 201.99        |
| Grand Total : |                        |       |       |                            |           |           |             |             | 1131       |     | 140647       |         | 40199.63 | 36232.42         | 78.1  |             | 379504.14       | 600        | 201.00        |

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

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|-------|-------|-------|-------|-------|
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| B     | 8.00  | -     | 0.00  | 8.00  |
| C     | 7.50  | -     | 0.00  | 7.50  |
|       |       |       |       | 23.50 |

| Qty Code             | Quality Specifications |       |       |                           | Loom Type | Reed Spac | Laid Length | Fin. No of |        | NOC | Tot(act) MTR | Gms/ MTR | Weight  | Target Prods(Wt) | Effi%   | Cumm. Effi% | Theoretical MTR | No of Loom | Kgms/ Loom/Day |       |
|----------------------|------------------------|-------|-------|---------------------------|-----------|-----------|-------------|------------|--------|-----|--------------|----------|---------|------------------|---------|-------------|-----------------|------------|----------------|-------|
|                      | Porter                 | Sorts | Width | Description               |           |           |             | Length     | Cuts   |     |              |          |         |                  |         |             |                 |            |                |       |
| 106                  | 11                     | 11    | 45.0  | 11 X 11 - 45" / 10.01 OZS |           | 54"       | 160         | 140        | 8      |     | 1120         | 310      | 347.52  | 367.41           | 64.3    |             | 3555.61         | 11         | 94.69          |       |
| 162                  | 9                      | 10    | 45.0  | 9 X 10 - 45" / 9.0 OZS    |           | 52"       | 160         | 140        | 110    |     | 15400        | 279      | 4296.60 | 4525.22          | 64.6    |             | 48658.30        | 135        | 95.48          |       |
| 162                  | 9                      | 10    | 45.0  | 9 X 10 - 45" / 9.0 OZS    |           | 54"       | 160         | 140        | 5      |     | 700          | 279      | 195.30  | 198.40           | 66.9    |             | 2133.37         | 6          | 97.65          |       |
| 302                  | 11                     | 12    | 45.0  | 11 X 12 - 45" / 11.25 OZS |           | 52"       | 160         | 140        | 11     |     | 1540         | 349      | 537.13  | 559.07           | 65.4    |             | 4805.76         | 16         | 100.77         |       |
| 302                  | 11                     | 12    | 45.0  | 11 X 12 - 45" / 11.25 OZS |           | 54"       | 160         | 140        | 16     |     | 2240         | 349      | 781.28  | 861.74           | 61.7    |             | 7407.52         | 25         | 93.81          |       |
|                      |                        |       |       |                           |           |           |             |            | 66 --> |     | 150          |          | 21000   | 6157.83          | 6511.84 | 64.3        |                 | 66560.56   | 193            | 95.72 |
| <b>Grand Total :</b> |                        |       |       |                           |           |           |             |            |        | 150 |              | 21000    | 6157.83 | 6511.84          | 64.3    |             | 66560.56        | 193        | 95.72          |       |

Overseer

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Dy.G.M

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|-------|-------|-------|-------|-------|
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|       |       |       |       | 23.50 |

| Qty Code | Quality Specifications |       |       |   | Loom Type | Reed Spac | Laid Length | Fin. Length | No of Cuts       | NOC  | Tot(act) MTR | Gms/ MTR | Weight         | Target Prods(Wt) | Effi%          | Cumm. Effi%    | Theoretical MTR | No of Loom | Kgms/ Loom/Day  |            |               |
|----------|------------------------|-------|-------|---|-----------|-----------|-------------|-------------|------------------|------|--------------|----------|----------------|------------------|----------------|----------------|-----------------|------------|-----------------|------------|---------------|
|          | Porter                 | Sorts | Width | Description                                 |           |           |             |             |                  |      |              |          |                |                  |                |                |                 |            |                 |            |               |
| 147      | 9                      | 9     | 50.0  | 50.0" - 7.5<br>Ozs/40" 9.00<br>X 9.00       | 190"      |           | 200         | 1           |                  | 203  | 228.9        | 59.01    | 123.39         | 38.3             |                | 541.87         | 2               | 88.53      |                 |            |               |
| 321      | 11                     | 11    | 54.0  | 54.0" - 9.34<br>OZS / 40" 11.00<br>X 11.00  | 190"      |           | 200         | 32          |                  | 6595 | 285          | 2578.03  | 2986.64        | 69.1             |                | 9753.62        | 44              | 175.77     |                 |            |               |
| 383      | 13                     | 13    | 50.0  | 50.0" - 8.5<br>OZS/40" 13.00 X<br>13.00     | 190"      |           | 200         | 39          |                  | 7904 | 259.4        | 2603.88  | 2904.24        | 71.7             |                | 11254.18       | 60              | 130.20     |                 |            |               |
| 384      | 13                     | 13    | 50.0  | 50.0" - 8.5<br>OZS/40" 13.00 X<br>13.00 (D) | 350"      |           | 400         | 4           |                  | 1959 | 259.4        | 645.37   | 377.55         | 136.8            |                | 1463.04        | 13              | 148.92     |                 |            |               |
| 385      | 8                      | 7     | 70.0  | 70.0"-6.0<br>OZS/40" - 8 X 7                | 190"      |           | 200         | 6           |                  | 1266 | 183.1        | 412.15   | 710.66         | 46.4             |                | 2786.75        | 8               | 154.56     |                 |            |               |
|          |                        |       |       |   |           |           |             |             | <b>67 --&gt;</b> |      | <b>82</b>    |          | <b>17927</b>   |                  | <b>6298.44</b> | <b>7102.48</b> | <b>75.3</b>     |            | <b>25799.46</b> | <b>127</b> | <b>148.78</b> |
| <b>3</b> | <b>Grand Total :</b>   |       |       |   |           |           |             |             | <b>82</b>        |      | <b>17927</b> |          | <b>6298.44</b> | <b>7102.48</b>   | <b>75.3</b>    |                | <b>25799.46</b> | <b>127</b> | <b>148.78</b>   |            |               |

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