

MURLIDHAR RATANLAL EXPORTS LIMITED

UNIT: GONDALPARA JUTE MILL

Qualitywise Efficiency Report For 29-FEB-24

HESSIAN SKG.

Print Date : 03-MAY-24 04:15 PM

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Wastage : 0.00

Shift	T/Hrs	L/Hrs	W/Hrs																
A	8.00	-	0.00	8.00															
B	8.00	-	0.00	8.00															
C	7.50	-	0.00	7.50	23.50														
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		37"	130	119	712		84728	283	24008.64	25209.69	80.9		267240.57	377	190.81
33	5	7	22.5	5 X 7 - 22.5" / 9.14 OZS		32"	130	119	298		35462	283	10048.56	9924.54	86.0		105207.14	144	209.08
33 -->									1010		120190		34057.20	35134.23	82.3		372447.71	521	196.11
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
33	5	7	22.5	5 X 7 - 22.5" /S4 9.14 OZS		37"	130	150	63		9450	283	2695.14	4135.23	55.0		43836.31	42	191.03
34 -->									63		9450		2695.14	4135.23	55.0		43836.31	42	192.51
Qlty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/Loom/Day
10	5	7	32.0	5 X 7 - 32 / 12.57 OZS	PS	52"	118	114	9		1026	390	399.78	502.03	67.8		3861.77	6	200.07
28	5	7	42.0	5 X 7 - 42" / 16.50 OZS	PS	52"	118	114	7		798	512	408.17	659.08	52.7		3861.77	6	204.29
35 -->									16		1824		807.95	1161.11	60.2		7723.54	12	201.99
1	Grand Total :								1089		131464		37560.29	40430.57	79.8		424007.56	575	195.97

Overseer

Weaving I/C

Asst. Manager.(Fact.)

M.Manager

P.Manager

C.M. Manager

Dy.G.M

G.Manager

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B	8.00	-	0.00	8.00													
C	7.50	-	0.00	7.50	23.50												

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. No of		NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description				Length	Cuts										
382	11	12	44.0	11 X 12 - 44" / 12.82 OZS		52"	160	140	82		11480	397	4562.48	5047.95	61.4		38145.71	127	107.66
382	11	12	44.0	11 X 12 - 44" / 12.82 OZS		54"	160	140	43		6020	397	2392.52	2627.10	61.9		19852.16	67	107.01
				66 -->					125		17500		6955.00	7675.05	61.6		57997.87	194	107.55
2				Grand Total :					125		17500		6955.00	7675.05	61.6		57997.87	194	107.55

Overseer

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Asst. Manager.(Fact.)

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			23.50

Qty Code	Quality Specifications				Loom Type	Reed Spac	Laid Length	Fin. Length	No of Cuts	NOC	Tot(act) MTR	Gms/ MTR	Weight	Target Prods(Wt)	Effi%	Cumm. Effi%	Theoretical MTR	No of Loom	Kgms/ Loom/Day
	Porter	Sorts	Width	Description															
147	9	9	50.0	50.0" - 7.5 Ozs/40" 9.00 X 9.00	190"		200	9		1931	228.9	561.35	616.96	72.8		2709.34	10	168.42	
270	9	7	54.0	54" - 6.5 OZS / 40" 9 X 7	190"		200	11		2276	198.4	619.36	742.54	66.7		3483.44	10	185.82	
297	9	8	50.0	50.0" - 7.00 OZS / 40" 9.00 X 8.00	190"		200	11		2343	213.6	635.59	647.69	78.5		3048.01	10	190.68	
307	9	7	50.0	50.0" - 6.5 OZS / 40" 9.00 X 7.00	190"		200	9		1954	198.4	492.35	618.79	63.7		3135.09	9	164.13	
321	11	11	54.0	54.0" - 9.34 OZS / 40" 11.00 X 11.00	190"		200	13		2753	285	1076.17	1357.57	63.4		4433.46	20	161.43	
383	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00	190"		200	37		7449	259.4	2453.99	2904.24	67.6		11254.18	60	122.70	
384	13	13	50.0	50.0" - 8.5 OZS/40" 13.00 X 13.00 (D)	350"		400	3		1441	259.4	474.72	348.51	109.0		1350.50	12	118.68	
385	8	7	70.0	70.0"-6.0 OZS/40" - 8 X 7	190"		200	6		1255	183.1	408.57	533.00	61.3		2090.06	6	204.30	
								67 -->		99	21402		6722.10	7769.30	71.2		31504.08	137	147.20
3	Grand Total :							99		21402		6722.10		7769.30	71.2		31504.08	137	147.20

Overseer

Weaving I/C

Asst. Manager.(Fact.)

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