

**SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED**  
**Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD**

Daily Spinning Efficiency Report For 29-APR-24  
 (Based On Std Count, Speed, Twist )

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	Eff(%)	Frame	·	
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.02	3800	4.39	3	750	77.95	2	484	75.45				5	1234	76.95	1363	85	-129
47	F	S/D 4 1/4" (100)	HESSIAN WARP	8	8.31	3800	4.39	5	1138	75.34	5	1100	72.82	2	472	83.32	12	2710	75.54	3049	85	-339
48	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	10.18	3800	4	2	635	71.06	2	649	72.63	2	603	71.98	6	1887	71.89	2100	80	-213
55	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	10	9.66	3800	4	3	866	74.89	3	886	76.62	4	1097	75.90	10	2849	75.81	3006	80	-157
57	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	7.85	3800	4.3	6	1470	84.09	6	1323	75.68	6	1318	80.42	18	4111	80.05	4108	80	3
58	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	8	8.59	3800	4.3	2	538	76.70	2	485	69.15	2	482	73.30	6	1505	73.04	1648	80	-143
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>8.56</b>	<b>Actual Count :</b>	<b>8.60</b>		<b>21</b>	<b>5397</b>	<b>76.7</b>	<b>20</b>	<b>4927</b>	<b>73.7</b>	<b>16</b>	<b>3972</b>	<b>77.0</b>	<b>57</b>	<b>14296</b>	<b>75.55</b>	<b>15274</b>		<b>-978</b>
26	F	S/D 4 3/4" (104)	SACKING WARP	13	12.42	3800	3.75	8	4040	91.86	8	4040	91.86	8	3880	94.11	24	11960	92.58	10335	80	1625
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.44	3800	4.18	3	780	72.13	2	460	63.81	2	510	75.46	7	1750	70.62	2106	85	-356
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.33	3800	3.75	7	2951	80.34	4	1660	79.08	5	2180	88.62	16	6791	82.49	6586	80	205
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	9.836	3800	4	1	281	71.60				1	254	69.04	2	535	70.36	608	80	-73
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.42	3800	3.75	6	2955	84.70	6	2975	85.27	5	2420	88.79	17	8350	86.06	7762	80	588
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	11.88	3800	3.9	5	1733	64.81	5	1841	68.85	5	1760	70.21	15	5334	67.91	6284	80	-950
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.73	3800	4	6	1854	72.36	2	600	70.25	5.5	1540	69.94	13.5	3994	71.09	4495	80	-501
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	21.52	3200	2.68	2	1860	82.86	1	930	82.86	2	1860	88.38	5	4650	84.98	4377	80	273
64	C	S/D 5 1/2" (80)	HYDRO CARBON FREE WEFT- 22	22	23.61	2500	2.55				1	480	61.72				1	480	61.72	622	80	-142
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT- 22	22	23.14	3400	2.55	1	1005	74.57	1	960	71.23	1	915	72.42	3	2880	72.75	3167	80	-287
<b>Sub Group Tot &amp; Average Nomi Count</b>				<b>12.84</b>	<b>Actual Count :</b>	<b>12.58</b>		<b>39</b>	<b>17459</b>	<b>77.2</b>	<b>30</b>	<b>13946</b>	<b>75.0</b>	<b>35.</b>	<b>15319</b>	<b>79.7</b>	<b>103.5</b>	<b>46724</b>	<b>76.06</b>	<b>46342</b>		<b>382</b>
<b>Grand Total &amp; Average</b>				<b>Nomi Count</b>	<b>11.32</b>	<b>Actual Count :</b>	<b>11.17</b>	<b>60</b>	<b>22856</b>	<b>77.0</b>	<b>50</b>	<b>18873</b>	<b>74.5</b>	<b>51.</b>	<b>19291</b>	<b>78.7</b>	<b>160.5</b>	<b>61020</b>	<b>75.87</b>	<b>61616</b>		<b>-596</b>

**SUMMARY AT A GLANCE**

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	28	2
2 S/D 4 1/4" (100)	48	37	11
3 S/D 4 1/4" (110)	81	62.5	18.5
4 S/D 4 3/4" (104)	36	32	4
6 S/D 5 1/2" (80)	18	1	17
<b>Total:</b>	<b>213</b>	<b>160.5</b>	<b>52.5</b>

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	17	1750	3944	4412	75.97	-468
HYDRO CARBON FREE WARP	55	5770	15686	17146	73.19	-1460
HYDRO CARBON FREE WEFT- 22	4	392	3360	3789	70.94	-429
SACKING WARP	79.5	8351	33380	31892	84.06	1488
SACKING WEFT	5	520	4650	4377	84.98	273
	<b>160.5</b>	<b>16783</b>	<b>61020</b>	<b>61616</b>	<b>75.87</b>	<b>-596</b>