

MURLIDHAR RATANLAL EXPORTS LIMITED

Unit : INDIA JUTE MILL

Daily Spinning Efficiency Report For 30-APR-24
(Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
134	F	S/D 4 1/4	(120) SACKING WARP	13	12.67	3600	3.67	12	5404	71.89	12	4996	66.47	24	10400	69.18	12778	85	-2378			
151	F	S/D 4 3/4	(120) SACKING WARP	13	13.25	3800	3.64	7	3955	81.04	7	3919	80.31	14	7874	80.67	8296	85	-422			
166	F	S/D 4 3/4	(104) SACKING WARP	13	13.25	3600	3.64	2	834	72.85	2	829	72.41	4	1663	72.63	1946	85	-283			
167	F	S/D 4 1/4	(110) SACKING WARP	13	12.67	3600	3.67	4	1719	74.84	4	1659	72.23	8	3378	73.54	3904	85	-526			
168	F	S/D 4 3/4	(96) SACKING WARP-13	13	13.25	3600	3.64	1	388	73.43	1	376	71.16	2	764	72.30	898	85	-134			
79	F	S/D 4 1/4	(100) SACKING WARP	9.5	9.96	3600	4	34	9059	70.77	35.5	9046	67.68	69.5	18105	69.19	22241	85	-4136			
Sub Group Tot & Average Nomi Count				11.00	Actual Count :	11.22	60	21359	74.1	61.5	20825	71.7	121.5	42184	72.92	50063	-7879					
95	C	S/D 4 3/4	(96) SACKING WEFT	22	20.03	3200	2.7	6	3920	68.26	6	3980	69.30	12	7900	68.78	9763	85	-1863			
Sub Group Tot & Average Nomi Count				22.00	Actual Count :	20.03	6	3920	68.3	6	3980	69.3	12	7900	68.78	9763	-1863					
147	F	S/D 4 1/4	(100) TEA BAG WEFT	8	7.99	3600	4.39	2	440	79.94	2	440	79.94	4	880	79.94	936	85	-56			
148	F	S/D 4 1/4	(100) TEA BAG WEFT	9	8.2	3600	4.28	1	240	82.85	1	240	82.85	2	480	82.85	492	85	-12			
149	F	S/D 4 1/4	(100) TEA BAG WARP	9	8.38	3600	4.28	6	1417	79.77	5	1164	78.64	11	2581	79.26	2768	85	-187			
Sub Group Tot & Average Nomi Count				8.76	Actual Count :	8.27	9	2097	80.9	8	1844	80.5	17	3941	80.68	4196	-255					
Grand Total & Average Nomi Count				11.62	Actual Count :	11.59	75	27376	75.6	75.5	26649	74.1	150.5	54025	74.83	64022	-9997					

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 S/D 4 1/4 (100)	414	86.5	327.5
2 S/D 4 1/4 (110)	72	8	64
3 S/D 4 1/4 (120)	189	24	165
4 S/D 4 3/4 (96)	72	14	58
5 S/D 4 3/4 (104)	18	4	14
6 S/D 4 3/4 (120)	18	14	4
7 S/D 5 1/2 (80)	90		90
8 S/D 4 1/4 (104)	18		18
Total:	891	150.5	740.5

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
SACKING WARP	119.5	12806	41420	49165	71.61	-7745
SACKING WARP- 13	2	192	764	898	72.3	-134
SACKING WEFT	12	1152	7900	9763	68.78	-1863
TEA BAG WARP	11	1100	2581	2768	79.26	-187
TEA BAG WEFT	6	600	1360	1428	80.95	-68
	150.5	15850	54025	64022	74.83	-9997