

SHAKTIGARH TEXTILE AND INDUSTRIES LIMITED
Unit : SHAKTIGARH TEXTILE AND INDUSTRIES LTD

Daily Spinning Efficiency Report For 02-MAY-24
 (Based On Std Count, Speed, Twist)

Qual Code	Group Code	Frame Type	Qual Desc	Count Nomi Lb.	In Lb. Actl	Speed	Twst Per Inch	A- Shift Prod			B- Shift Prod			C- Shift Prod			TODAY TOTAL Prod			Target		Diff. Kgs.
								Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Frame	Eff(%)	Prod	Prod. Kgs.	Eff (%)	
1	F	S/D 4 1/4" (110)	HESSIAN WARP	8	8.1	3800	4.39	1	268	82.73	1	242	74.71				2	510	78.72	551	85	-41
47	F	S/D 4 1/4" (100)	HESSIAN WARP	8	8.19	3800	4.39	5	1217	81.75	5	1100	73.89				10	2317	77.82	2531	85	-214
48	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	10	11.29	3800	4	2	639	64.48	3	889	59.80	3	879	63.07	8	2407	62.18	3097	80	-690
55	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	10	10.43	3800	4	3	872	69.85	4	1078	64.76	3	801	68.44	10	2751	67.37	3267	80	-516
57	F	A/D 4 1/4" (100)	HYDRO CARBON FREE WARP	8	8.23	3800	4.3	5	1123	73.53	4	892	73.00	3	705	82.06	12	2720	75.38	2887	80	-167
58	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	8	9.5	3800	4.3	2	494	63.68							2	494	63.68	621	80	-127
Sub Group Tot & Average Nomi Count				8.82	Actual Count :	9.33	18	4613	72.7	17	4201	69.2	9	2385	71.2	44	11199	70.86	12954		-1755	
26	F	S/D 4 3/4" (104)	SACKING WARP	13	13.05	3800	3.75	8	4000	86.56	8	4000	86.56	8	3696	85.31	24	11696	86.16	10859	80	837
43	F	S/D 4 1/4" (100)	SACKING WARP	9	9.4	3800	4.18	2	510	71.05	2	510	71.05				4	1020	71.05	1220	85	-200
44	F	S/D 4 1/4" (100)	SACKING WARP	13	12.77	3800	3.75	7	2870	75.44	4	1574	72.40	3	1200	78.50	14	5644	75.18	6006	80	-362
49	F	S/D 4 1/4" (100)	SACKING WARP	9.5	9.69	3800	4	1	278	71.90				1	255	70.35	2	533	71.15	599	80	-66
50	F	S/D 4 1/4" (110)	SACKING WARP	13	12.83	3800	3.75	5	2380	79.25	5	2250	74.92	5	2160	76.72	15	6790	76.97	7058	80	-268
52	F	S/D 4 1/4" (110)	HYDRO CARBON FREE WARP	12	12.82	3800	3.9	5	1860	64.46	4	1440	62.38	4	1440	66.54	13	4740	64.42	5886	80	-1146
54	F	S/D 4 1/4" (110)	SACKING WARP	9.5	9.87	3800	4	4	1222	70.52				4	1120	68.95	8	2342	69.76	2686	80	-344
61	C	S/D 4 3/4" (104)	SACKING WEFT	22	22.38	3200	2.68	1	930	79.68	1	900	77.11				2	1830	78.39	1868	80	-38
64	C	S/D 5 1/2" (80)	HYDRO CARBON FREE WEFT- 22	22	22.32	2500	2.55	.5	255	69.36	.5	210	57.12				1	465	63.24	588	80	-123
65	C	S/D 4 3/4" (104)	HYDRO CARBON FREE WEFT- 22	22	21.61	3400	2.55	1	930	73.89	1	900	71.51	1	945	80.09	3	2775	75.06	2958	80	-183
Sub Group Tot & Average Nomi Count				12.88	Actual Count :	13.01	34.5	15235	74.2	25.5	11784	71.6	26	10816	75.2	86	37835	73.14	39728		-1893	
Grand Total & Average Nomi Count				11.51	Actual Count :	11.76	52.5	19848	73.6	42.5	15985	70.7	35	13201	74.0	130	49034	72.28	52682		-3648	

SUMMARY AT A GLANCE

Frame	Installed	Running	Idle
1 A/D 4 1/4" (100)	30	22	8
2 S/D 4 1/4" (100)	48	30	18
3 S/D 4 1/4" (110)	81	48	33
4 S/D 4 3/4" (104)	36	29	7
6 S/D 5 1/2" (80)	18	1	17
Total:	213	130	83

Quality	Frame Run	Spindle	Actual Prod	Target Prod	Efficiency(%)	Difference
HESSIAN WARP	12	1220	2827	3082	77.98	-255
HYDRO CARBON FREE WARP	45	4730	13112	15758	66.57	-2646
HYDRO CARBON FREE WEFT- 22	4	392	3240	3546	73.1	-306
SACKING WARP	67	7026	28025	28428	79.07	-403
SACKING WEFT	2	208	1830	1868	78.39	-38
	130	13576	49034	52682	72.28	-3648